PELLET FEED CONTROL:

- 6 FUEL CONTROL SETTINGS
- TIMING CYCLES
- ANALOG BOARD – BACK VIEW EXPLAIN LOW FEED POT

Analog Circuit Board Timing Cycles

Heat Level Setting	C-E-950 C/B		C-E-057 C/B		C-E-022 C/B	
	ON TIME	OFF TIME	ON TIME	OFF TIME	ON TIME	OFF TIME
LOW (NORMAL - POT IN UP POS.)	1	13	4.1	15.7	4.1	15.7
LOW (LOW - POT TO THE LEFT)	0.7	13.3	3.7	16.1	3.7	16.1
LOW (HIGH - POT TO THE RIGHT.)	1.3	12.7	5.4	14.4	5.4	14.4
B	1.4	12.6	8.5	11.3	N/A	N/A
C (MEDIUM for C-E-022 C/B)	2.1	11.9	16.1	3.7	10.8	9
D	2.9	11.1	N/A	N/A	N/A	N/A
E	4.1	9.9	N/A	N/A	N/A	N/A
MAX (HIGH for C-E-057 & C-E-022 C/B)	4.5	9.5	19.8	0	19.8	0
	NOTE: These times can vary by + or - .3 seconds					
Total Cycle Time	14.0		19.8		19.8	

SHUTDOWN PROCEDURE:

- TURN ON/OFF SWITCH TO OFF POSITION
- THE BLOWERS WILL RUN UNTIL THE EXHAUST. TEMPERATURES FALL BELOW 110° F. OR THE BLOWER THERMODISC OPENS.

SAFTY FEATURES

POWER OUTAGE:

- A POWER OUTAGE LASTING LONGER THAN 3 TO 6 SECONDS SHUTS OFF THE AUGER MOTOR.
- TO RESTART, PUSH THE "AUGER" BUTTON.
- THE BLOWERS AUTOMATICALLY COME BACK ON WHEN THE POWER IS RESTORED.

PURPOSE: TO PREVENT PELLETS FROM BEING FED INTO A NON-BURNING BURNPOT.

HIGH TEMPERATURE THERMODISC:

- IF THE CONVECTION BLOWER FAILS THE STOVE WILL OVERHEAT.
- WHEN THE STOVE BACK REACHES 300° F. THE HIGH TEMP. THERMODISC WILL SHUT OFF THE AUGER MOTOR.

AIR SWITCH:

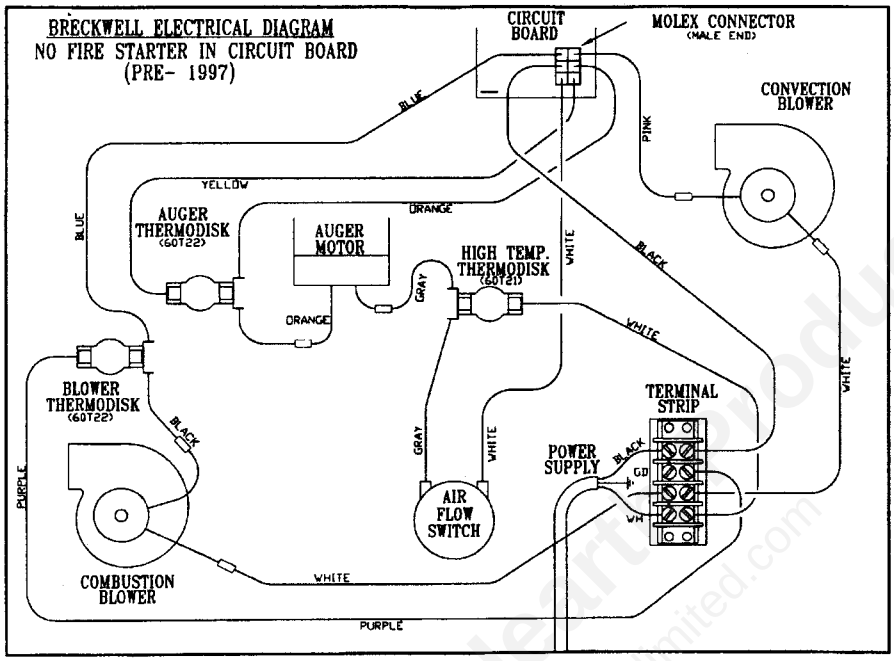
- DETECTS A COMBUSTION BLOWER FAILURE.
- DETECTS A BLOCKED FLUE.
- DETECTS EXCESSIVE ASH BUILD-UP IN COMBUSTION CHAMBERS, COMB. BLOWER OR EXHAUST VENT. DETECTS LEAKING DOOR SEAL OR ASH PAN DOOR GASKETS. (ASH DOOR LATCH MAY NOT BE TIGHT)

FUSE: (.75 AMP SLO-BLOW - BUSSMAN MDL ¾ - 250 V)

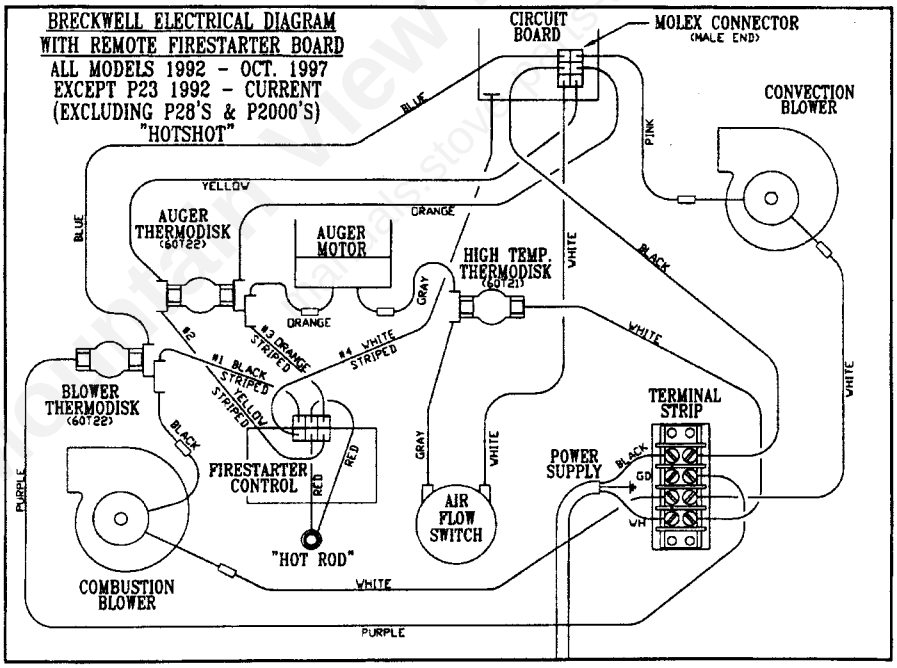
- DETECTS A CONSTANT AUGER FEED CAUSED BY CIRCUIT BOARD FAILURE OR A LARGE POWER SURGE.
- IF IN AREA WITH A LOT OF POWER SURGES PUT IN 1 AMP. FUSE.

ELECTRICAL DIAGRAMS

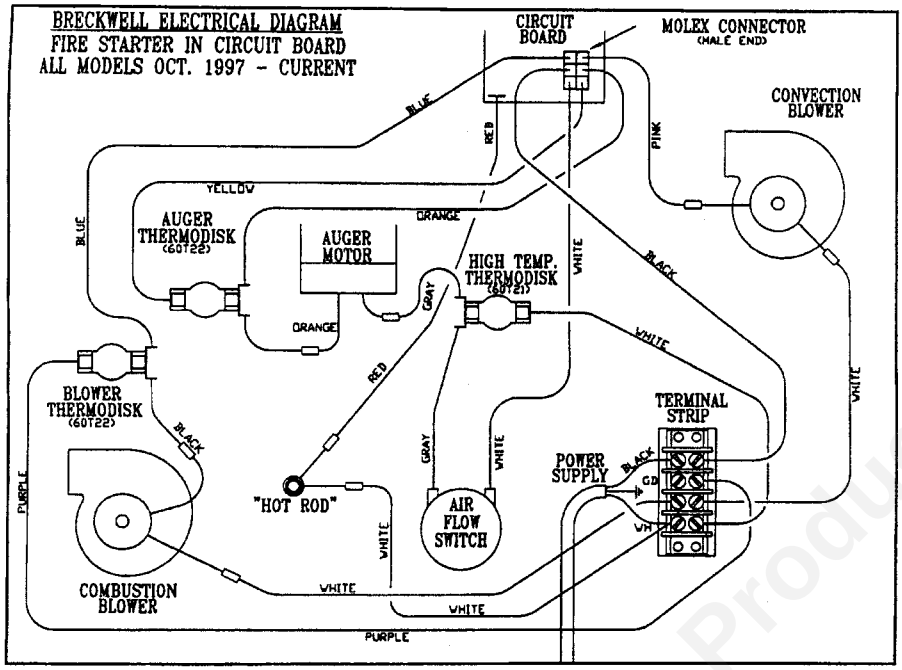
1. CIRCUIT BOARD PRIOR TO 1997



2. CIRCUIT BOARD W/ REMOTE IGNITER

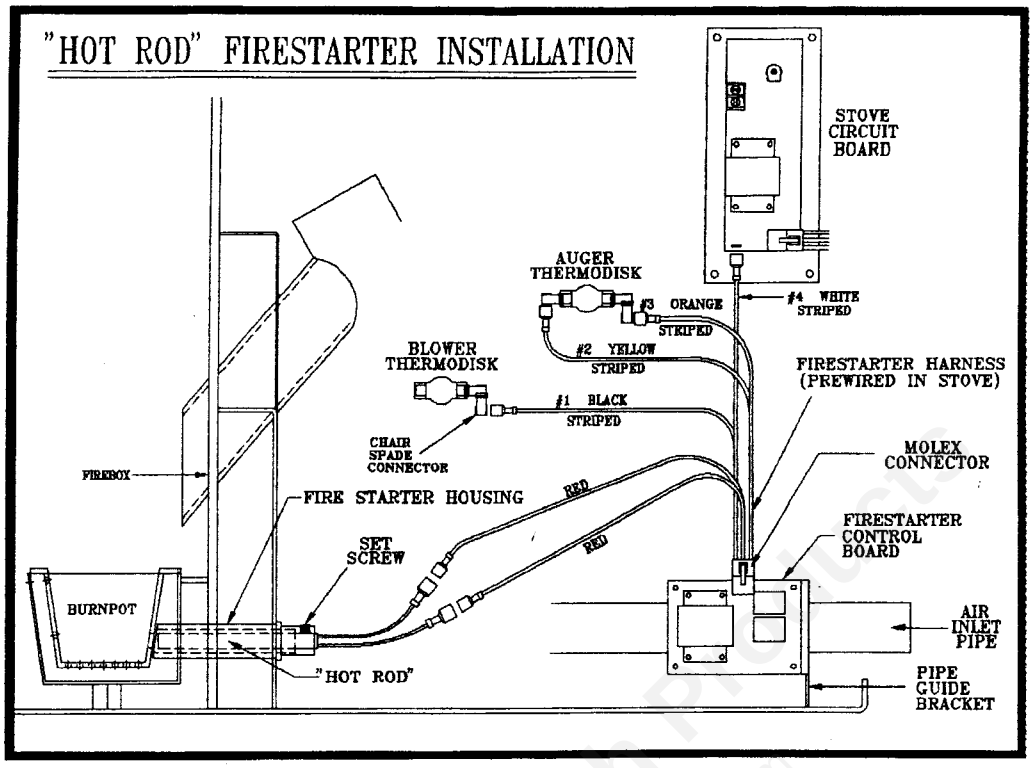


3. CIRCUIT BOARD W/ IGNITER IN BOARD



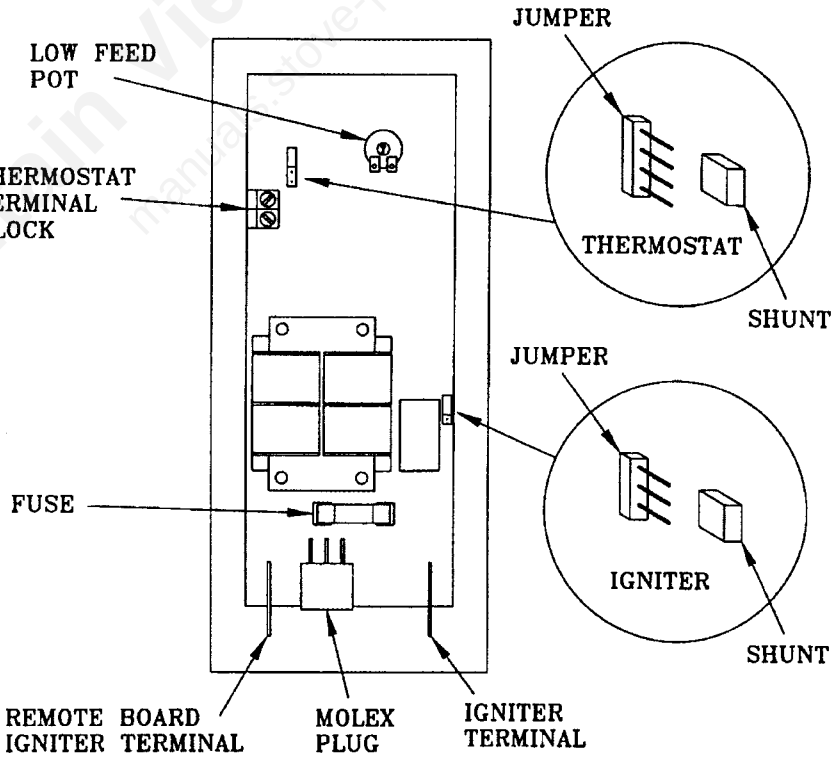
IGNITER SYSTEM

- THE ORIGINAL IGNITER SYSTEM WAS THE "BRECKWELL HOT ROD FIRESTARTER". THE PACKAGE CAME WITH THE HOT ROD, A REMOTE FIRESTARTER CONTROL BOARD, AND WITH INSTALLATION AND OPERATION INSTRUCTIONS
- WHEN THE STOVE IS OPERATING AIR IS DRAWN IN BY THE STOVES NEGATIVE PRESSURE THROUGH THE 3/8" HOLE IN THE HOUSING BOTTOM. (SHOW IGNITER AND HOUSING)
- SET SCREW **(DO NOT OVER-TIGHTEN!)**
- HOT ROD FITS FLUSH WITH BACK OF HOUSING.
- BURNPOT MUST BE PUSHED ALL THE WAY BACK AGAINST THE IGNITER HOUSING FRONT.
- "HOT ROD FIRESTARTER INSTALLATION" (ORIGINAL REMOTE IGNITER)
- THE EXISTING IGNITER SYSTEM IS A PART OF THE ANOLOG CIRCUIT BOARD. IT FUNCTIONS EXACTLY LIKE THE REMOTE BOARD.



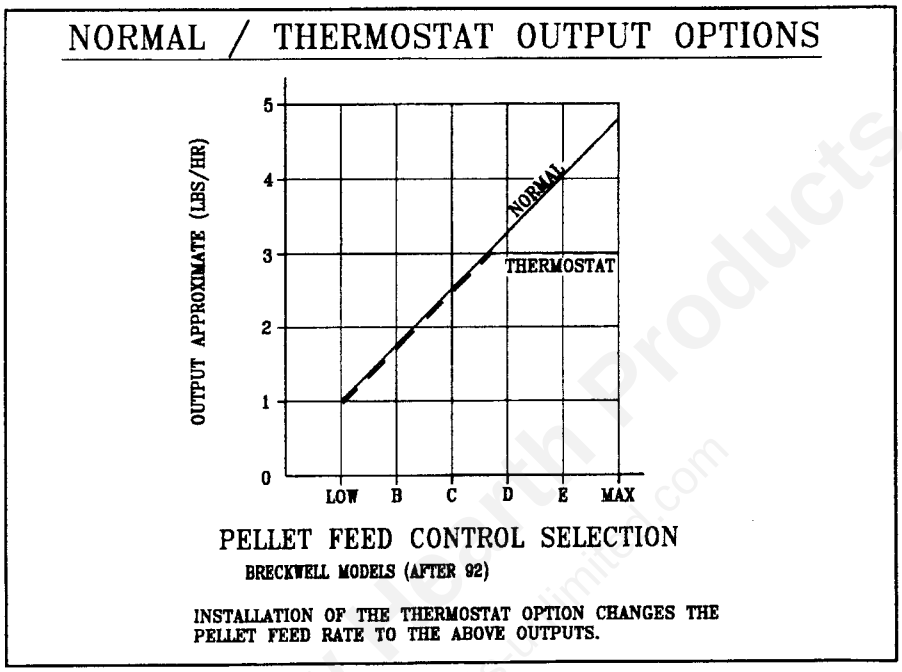
THERMOSTAT

- MILLIVOLT OR LOW VOLTAGE THERMOST IS REQUIRED.
- WIRES ATTACH TO TERMINAL BLOCK.
- MOVE THERMOSTAT SHUNT DOWN AND ON THE 2 BOTTOM JUMPER PINS
- START STOVE NORMALLY. AFTER IGNITER SEQUENCE THE STOVE WILL OPERATE AT THE THERMOSTAT SETTING.



HOW IT WORKS:

- WHEN THE THERMOSTAT CALLS FOR HEAT THE STOVE WILL AUTOMATICALLY SWITCH TO THE FEED RATE ON THE KNOB SETTING. THE MAX RATE IS THE "D" SETTING. THE D, E & MAX SETTINGS WILL ALL OPERATE AT THE "D" SETTING.
- WHEN THE THERMOSTAT IS SATISFIED (OR THE ROOM IS WARM ENOUGH) THE STOVE WILL SWITCH TO THE "LOW" SETTING.



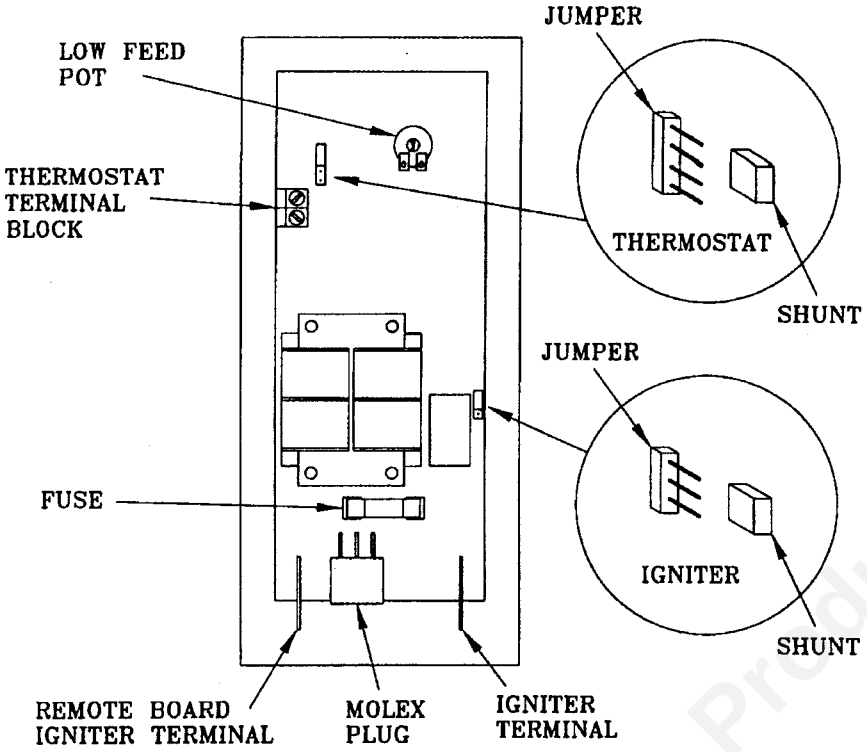
BASIC OPERATION

AUTO MODE: WHEN THE AUTO/OFF BUTTON IS PUSHED AND THE DISPLAY SHOWS "AUTO" THE REMOTE ACTS AS A THERMOSTAT. THE TARGET TEMPERATURE CAN BE ADJUSTED WITH THE "UP" AND "DOWN" BUTTONS.

TIMER MODE: THE TIMER CAN BE SET TO OPERATE THE STOVE FROM 1 TO 120 MINUTES FROM THE INITIAL STARTUP. PRESS THE "SET" BUTTON AND ADJUST THE TIME ON THE DISPLAY USING THE "UP" AND "DOWN" BUTTONS.

IGNITER SHUNT:

- WHEN SHUNT IS ON THE TWO TOP PINS THE IGNITER SEQUENCE WILL BE CONTROLLED BY THE CIRCUIT BOARD. THE IGNITER WIRE WILL ATTACH TO THE TERMINAL ON THE RIGHT SIDE AS VIEWED FROM THE BACK.
- WHEN REPLACING AN OLD CIRCUIT BOARD (WITHOUT IGNITER IN BOARD) WITH THE NEWER CIRCUIT BOARD THE IGNITER SHUNT MUST BE MOVED TO THE 2 BOTTOM PINS. THE IGNITER WIRE WILL ATTACH TO THE TERMINAL ON THE LEFT SIDE AS VIEWED FROM THE BACK.



4. MAINTENANCE

IT IS IMPORTANT TO SPEND TIME WITH THE COSTUMER AFTER AN INSTALLATION TO STRESS THE IMPORTANCE OF MAINTAINING THEIR STOVE AS WELL AS SHOWING THEM HOW TO OPERATE THE UNIT. BE PATIENT!

ASH DISPOSAL:

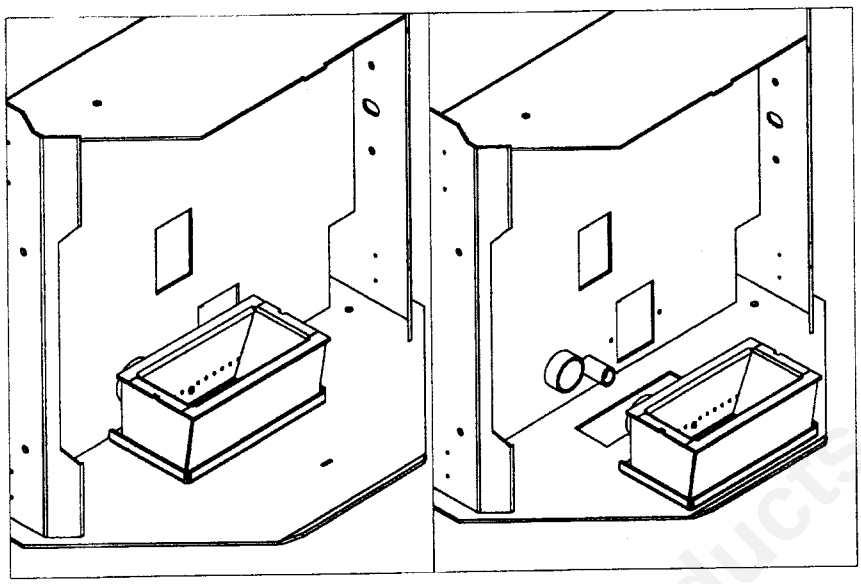
- MAKE SURE FIRE IS OUT AND COOL
- REMOVE BURNPOT BY PULLING STRAIGHT OFF

NOTE: SOME STOVES WILL REQUIRE PULLING ASH PLATE AND BURNPOT SIMULTANOUSLY.

- DUMP BURNPOT INTO ASH PAN OR VACUUM. CAN ALSO BE SCRAPED WITH CLEANING TOOL.
- ASH CAN BE SCRAPED INTO ASH PAN AREA BY USING THE CLEANING TOOL.
- STOVE MUST BE TURNED OFF AND COOL TO OPEN THE ASH DOOR AND REMOVE THE ASH BIN FOR DUMPING.

NOTE: SOME STOVES WILL ALLOW REMOVAL OF THE ASH BIN WHILE THE FIRE IS BURNING.

- WHEN RE-INSERTING THE BURNPOT, MAKE SURE IT IS ALL THE WAY BACK.
- **MOST PEOPLE WILL VACUUM OUT THEIR STOVE**
  EDUCATE THE CONSUMER ABOUT THE CORRECT TYPE OF VACUUM CLEANER; A LOVELESS ASH VACUUM OR A SYSTEM WITH VERY GOOD QUALITY FILTER SYSTEM.



HEAT EXCHANGER TUBES:

- SCRAPE ONCE PER WEEK.
- MOVE TUBE SCRAPER HANDLE IN AND OUT FIVE OR SIX TIMES.

COMBUSTION INTERIOR CHAMBERS:

- CLEAN ONCE EVERY TON BURNED.
- REMOVE THE CLEANING PLATES INSIDE THE FIREBOX AND SCRAPE AND VACUUM OUT THE ASH.

NOTE: A SMALL HOSE TAPED TO VACUUM CLEANER HOSE WORKS WELL FOR HARD TO GET AT AREAS. A BOTTLE BRUSH OR METAL BANDING WORKS WELL FOR CLEANING THE SIDE COMBUSTION CHAMBERS.

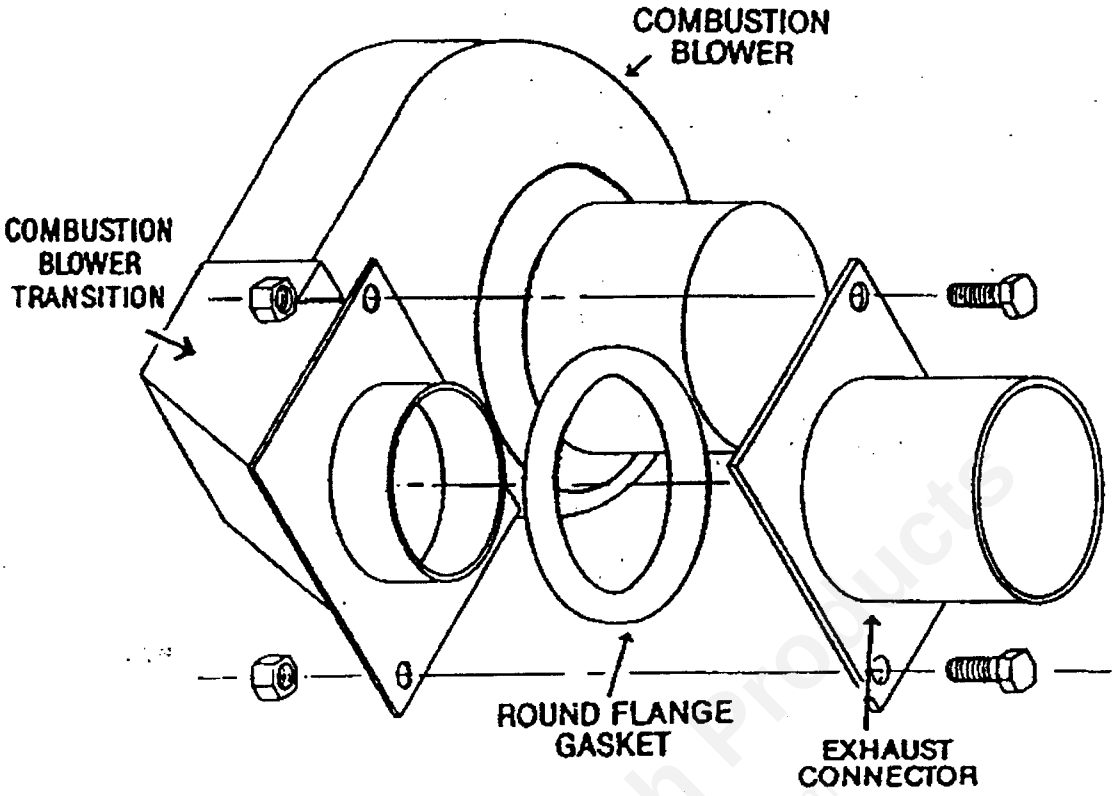
- CLEAN THE IMPELLER BLADES FROM INSIDE THE FIREBOX WITH A TOOTHBRUSH.

BLOWERS:

- CONVECTION BLOWER – VACUUM THE WINDINGS AND IMPELLER AT LEAST ONCE PER YEAR.
- COMBUSTION BLOWER – REMOVE AT LEAST ONCE PER YEAR AND BRUSH AND VACUUM THE ASH AND CREOSOTE. THE MOTOR AND IMPELLER CAN BE REMOVED FROM THE HOUSING FOR CLEANING, TAKE CARE NOT TO DAMAGE THE GASKET.

CHIMNEY CLEANING:

- PELLET VENT CHIMNEY SHOULD BE SWEPT ONCE PER YEAR. ON THE P24FS, P24I, AND P2000I, REMOVE EXHAUST ADAPTER AND VACUUM FROM THE BOTTOM SIDE. ALL OTHER UNITS REQUIRE CLEANING THROUGH A CLEANOUT TEE OR BY REMOVING THE VENT PIPE FROM THE ADAPTER.
- THE CONSUMER SHOULD INSPECT THE CHIMNEY TWICE A YEAR FOR CREOSOTE OR FLY ASH.



TOOLS:

- HAVING THE RIGHT TOOL EVERY TIME FOR THE JOB SHOWS PROFESSIONALISM.
- TWO IMPORTANT TOOLS - MULTIMETER AND MAGNEHILIC GUAGE. MAGNEHILIC PRESSURES CHANGE WITH EVERY INSTALLATION. CALL THE FACTORY IF YOU ENCOUNTER A PROBLEM.

5. TROUBLESHOOTING GUIDE FOR ANALOG BOARD

I. FUEL WILL NOT FEED

Auger light stays off when auger button in depressed.

NOTE: The air flow switch and the high temp thermodisc cause the auger light to go out when they open.

CHECK AIR FLOW SWITCH:

A. Bypass air flow switch and push auger button.
B. If auger light stays off, go to high temp. thermodisc.
C. If auger light stays on:
   1. Check air hose for cracks or bad connection.
   2. Check ¼" pipe for blockage.
   3. Check exhaust pipe for blockage.
   4. Check door for excessive leakage.
   5. Check combustion blower:
      a. Is it running?
      b. Is it plugged with soot or creosote?
      c. Is it getting 120 volts?
   6. Check wire connections.
   7. Check combustion chambers.
   8. Air switch may be faulty (replace).

CHECK HIGH TEMP THERMODISC:

(60T21, Normally Closed)

A. Bypass thermodisc and push auger button.
B. If auger light comes on:
   1. Replace thermodisc.
   2. Check switch for continuity (normally closed).
   3. Check wire connections.

II. **FUEL WILL NOT FEED**

Auger light comes on when auger button is depressed.

CHECK VOLTAGE WHERE YELLOW WIRE ATTACHES TO AUGER THERMODISC:

A. Should show 120 Volts.

B. If no voltage:
   1. Check male end of Molex connector (yellow wire push connector may not be all the way in).
   2. Replace board if necessary.

BYPASS AUGER THERMODISC: (60T22, Normally Open)

A. If auger motor runs, replace thermodisc (60T22).

B. If auger motor does not run:
   1. Push manual feed or disconnect auger motor leads and connect directly to wall plug. (Replace if faulty)
      a. Auger motor gears may be slipping or damaged.
      b. Thermal protection may have tripped out motor. (This would be rare)

C. If auger motor operates:
   1. Check set screws for tightness in auger coupling.
   2. If auger motor "hums" but coupling does not turn, the auger shaft is jammed. (Remove auger)

D. Auger Shaft:
   1. Disconnect auger coupling from auger motor.
   2. Empty pellets in hopper.
   3. Remove biscuit or bearing sleeve by removing the two screws in bottom of auger housing.
   4. Pull auger and inspect.
      a. The weld should be on the top of the top flight.
      b. Auger flight pitch is 1 1/8" center to center (4 RPM) and 2" (1 RPM).

      NOTE: Measure from the tip of the top flight to the top of the next flight down.

III. **STOVE SHUTS DOWN**

Auger feeds after it burns fine for a period of time. The auger light goes out when the stove shuts down.

A. Determine if the thermal protection in convection blower is shutting the blower down.
   1. Ask if air is coming out of the heat exchanger tubes.
      NOTE: If convection blower is shutting itself off, the convection chamber is heating up above 300°. This opens the high temperature thermodisc and shuts down the auger. When stove cools the stove can be restarted. (Blower may have to be replaced)

B. The air switch may be opening because of the negative pressure change from cold stove to hot stove.
   1. Tape or plug one or both sides of holes in red air switch hose.

IV. **WHEN STOVE IS TURNED ON NOTHING OPERATES**

A. Is stove plugged in?
B. Check for 120 Volts at wall plug.
C. Check for power where black wire is attached to terminal strip from power supply.
D. Check for power where black wire leaves terminal strip.
   1. If no power pull off terminal strip and check for cracks. (Replace)
E. Check for 120 Volts where black wire is located at male end of Molex connector.
F. Check male end of Molex connector for correct wire placement.
G. Is black wire pulled out slightly in male end of Molex connector?
H. If all of these procedures test out positive, replace circuit board.

V. FIRE GOES OUT LOW SETTING, THE AUGER LIGHT STAYS ON

A. Are pellets too long or have excessive fines?
B. Turn low feed rate potentiometer up on circuit board.
C. Time circuit board.
D. Pull burnpot off, look into air inlet pipe and view damper blade. Make sure it closes all the way!
E. Hold manual feed switch on and watch the auger coupling. It should turn 4 times in 1 minute for 4 RPM stoves and 1 time for 1 RPM units. If it is turning slower, check voltage or replace.
F. Check auger motor position. It should naturally rest on rubber stop.
G. Make sure setscrews in auger coupling are tight.
H. Pull auger shaft and check for weld on the bottom of the top flight and 1 1/8" pitch (4 RPM); 2" pitch (1 RPM).

VI. AUGER IS DUMPING TOO MANY PELLETS ON LOW SETTING

A. Time circuit board.
   1. Cycle time may be short.
   2. On times may be long.
B. Adjust low-end potentiometer all the way down.
C. Push manual feed switch and count 4 RPM (1RPM on P22 and early P23's) on auger motor. If times are long replace auger motor.
D. Check wall voltage. If voltage is above 120 volts, auger motor may be running too fast.

VII. CONVECTION BLOWER WILL NOT RUN OR RUNS TOO SLOW ON LOW SETTING

A. Pull circuit board.
B. Adjust the blower potentiometer located on the side of circuit board.
   1. Adjust until blower voltage is between 55 and 60 volts. (This applies to 1992-93 era 4 RPM circuit boards only)

VIII. BLOWERS COME ON IMMEDIATELY WHEN STOVE IS PLUGGED IN

A. Blower thermodisc may be stuck closed. (60T22, Normally Open) Replace.
B. Black wire may be switched with the blue or pink on male end of Molex connector.

IX. IRREGULAR FEED RATE

A. Time circuit board.
B. Auger motor gears may be slipping or damaged.
C. Tighten setscrews in auger coupling.
D. Pull auger and inspect:
   1. The weld should be on top of the top flight.
   2. Auger pitch is 1 1/8" center to center on 4 RPM shafts and 2" on 1 RPM shafts. Measure from the top of the top flight to the top of the next flight down.

X. **GRADUAL BUILD-UP OF PELLETS IN BURNPOT OR LAZY RED FLAME**
Flame pattern does not change as damper is pulled out.

A. If drawing outside combustion air, check for blockage in outside air pipe.
B. If drawing inside combustion air:
   1. Make sure flashing vents are clear. You may have to pull stove away from fireplace face ½" max.
      (Insert models only)
   2. Crack a window. Are there negative pressures in the house from exhaust fans?
   3. Check the check valve. Is ball stuck in lower part of valve? The check valve has been discontinued and can be removed, it is no longer necessary.
C. Check damper rod. Is it unscrewed at coupling?
D. Check burnpot. Is it plugged?
E. Have combustion chambers been cleaned?
F. Is there a leak in door or glass gaskets?
G. Check combustion blower. Is impeller or blower clogged with ash or creosote? Blower may be running too slowly.
   (Check voltage)
H. Check exhaust vent.
   1. Is it plugged with ash or?
   2. Check equivalent vent length.
   3. Is it vented and terminated inside chimney?
   4. Is the pellet vent adapted to a class "A" chimney?
      (May have to run pellet vent to chimney top)
I. Time circuit board.

XI. **THE BLOWERS RUN INDEFINITELY AFTER STOVE IS SWITCHED "OFF"**

A. The blower thermodisc is stuck in closed position. (Purple, blue and black wires)

XII. NOISY AUGER MOTOR

A. Check for faulty auger motor.
B. Is rubber bumper on post?
C. Is front portion of auger motor in contact with air inlet tube?
D. Are the setscrews tight in auger coupling?

XIII. NOISY BLOWERS

A. If clanging or pulsing noise:
   1. Impeller set screw may be loose.
   2. Impeller is bent or touching fan housing.
   3. Impeller is dirty or has build-up of creosote.

B. Blower is noisy:
   1. Adjust mounting screw tension.
   2. Double up on gaskets.
   3. Oil blower (convection blower only).
      Blower manufacturer suggests oiling every 6 months with *1 or 2 DROPS* of SAE 20 wt. oil.

XIV. AFTER THE STARTUP PROCEDURE IS FOLLOWED FOR THE AUTOMATIC FIRESTARTER, THE STOVE WILL NOT START

A. Did pellets drop into burnpot but didn't ignite? If yes, perform the following:
   1. Shut stove "OFF".
   2. Check air damper setting.
   3. Pull off burnpot and turn stove to "ON" position. (DO NOT PUSH RESET BUTTON)
   4. The element in the firestarter housing should glow red for about 10 minutes. If it does restart the stove, make sure fuel feed is on "D" setting.
   5. If the element does not glow red:
      a. Unplug power supply.
      b. Disconnect the "Hot Rod" element leads and check for continuity in hot rod.
      c. If no continuity, replace hot rod element.
      d. If there is continuity, check for continuity in rod wires from male end of Molex to hot rod spade connectors.
      e. Check where red wires insert into male end of Molex connector to make sure they are all the way in.

B. If pellets don't auger into burnpot and "Hot Rod" element doesn't come on:
   1. Unplug stove.
   2. Check for a blown fuse. (1 RPM boards will not have a fuse. C-E-022 & C-E-057)
   3. Pull off male end of Molex connector on firestarter control board.
   4. Plug power supply in.

   NOTE: PLEASE USE CAUTION!

   5. Turn stove to "ON" position.
   6. Check voltage across black and white terminal on male end of connector. It should read 120 volts.
   7. If it reads 120 volts replace firestarter board.
   8. If there is no power and the blowers are running:
      a. Check all connections.
      b. Check continuity in white wire from circuit board to firestarter board.

6. PRE-DELIVERY INSPECTION INSTRUCTIONS

This checklist is designed for Breckwell Pellet stove models.

WARNING: The Alternating current (AC) electrical plug should be removed from the receptacle before attempting to modify or adjust any electrical component.

I. PELLET STOVE HAS BEEN TOUCHED UP AND CLEANED AS NEEDED.

1. Remove the screws that attach the top portion of the box to the pallet and lift it off. You can also just remove the staples from the box and remove it from the wood frame.
2. Scan the overall unit for general condition.
3. Check the outside surface for possible marring.
4. Door should fit uniformly at gasket contact with front. This fit should be tight enough so that a dollar bill can (with some resistance) be pulled through the area between the door gasket and the front of the unit.
5. Damper Movement: The damper should move freely throughout the entire range. Restricted or limited movement may be because of misalignment of damper guides.
6. Firepot: The firepot should fit snugly onto the combustion air inlet tube and fit completely flush to the back of the fire chamber, but should be easily removable to dump ashes.

II. BLOWERS RUN CORRECTLY WITHOUT NOISE OR VIBRATION.

DIGITAL BOARD

Plug the unit in and press the POWER / ON/OFF switch. Push the high fan button.

Listen to blower noise as you follow the procedure in the following section (Switches and Circuit Board).

1. **CONVECTION BLOWER:**
   A rare whistling or high-speed wind noise can be corrected by applying silicone seal between the bottom plate and side panels (P24FS).

   Vibration noise is corrected by adjustment of two or four mounting screws holding the convection blower to the back of the firebox chamber.

   Motor noise is corrected by using turbine oil or 20w oil at lubrication points, but do not over-oil (1 or 2 drops is sufficient).

2. **COMBUSTION BLOWER:**
   Vibration noise can be corrected by adjusting the tightness of the mounting bolts that hold the blower assembly to its mounting surface.

   The three nuts that hold the combustion blower motor to the blower housing need to be snug and have equal tightness.

III. SWITCHES AND CIRCUIT BOARD FUNCTION PROPERLY

DIGITAL BOARD:

PROCEDURE: **Start at the following settings:**
On/Off Switch Off
Pellet Feed Control Low Setting
Receptacle Voltage Between 114V and 126V

Step 1 **Press the POWER / ON/OFF Button**
Results:

- The POWER / ON/OFF LED light will blink.
- Fuel / Auger Feed LED light will come on when auger motor cycles.
- Feed Rate / Heat Level Advance should be at #1.
- The igniter rod will glow red after 2 min.
- The combustion blower comes on.

Step 2 **Press the "Fuel / Auger Feed" button**
Results:

- The auger will rotate continuously.

Step 3 **Press the "High / Max" fan button**
Results:

- The convection blower will run on high or 120 volts.

Step 4 **Press "Reset Trim"**
(Press and release 3 times)
Results:

- The '1' & '5' ('1' & '4' on the P22) LED lights come on.
- The '1' & '4' ('1' & '3' on the P22) LED lights come on.
- The '1' LED light is on.

Step 5 **Press "Heat Level / Feed Rate Advance"**
Pre-condition:

- Bypass POF thermodisc.
- Push the ON/OFF button and wait until the ON/OFF LED stops blinking (10 min.).

Results:

- The bar LED lights will change incrementally from the '1' to the '5'
- ('1' to '4' on the P22).
- **The convection blower will increase in speed as the feed rate advances from**
- **'1' to '5' ('1' to '4' on the P22).**

Step 6 **Check digital board timing**

Pre-condition:

- **Bypass POF thermodisc.**
- **Push the POWER / ON/OFF button and wait until the POWER / ON/OFF LED stops blinking.**

Results:

- The duty cycle (from the start of auger rotation until the start of the next rotation) should be between 14 & 15 seconds.
  - 4 RPM - The Pulse Width (length of time the auger is rotating) should be:
    - '5' setting on the bar graph = 4.5 sec.
    - '1' setting on the bar graph = 1 sec.
  - 1 RPM (except P22) - The Pulse Width (length of time the auger is rotating)
    should be:
    - '5' setting on the bar graph = 12 sec.
    - '1' setting on the bar graph = 2 sec.
  - P22 - The Pulse Width (length of time the auger is rotating) should be:
    - '4' setting on the bar graph = 10 sec.
    - '1' setting on the bar graph = 2 sec.

Step 7 **Check out vacuum on the air switch**

Purpose:

Air switch shuts down the auger if the flue is blocked.

Procedure: Put hand over the exhaust outlet.

Result:

1- The ON/OFF LED light will go off.
2- The # 2 light on the bar graph will blink.
3- The combustion blower will continue to run for 10 min.

Additional testing for vacuum can be done if a poor seal is suspected. Use a Negative Pressure Gauge. (See Dealer Handbook)

IV. AUGER MOTOR AND COUPLER ARE ON TIGHT

Visually examine the auger motor. Grasp and gently pull the auger motor to see if it is securely fastened to the auger shaft.

If the auger motor is loose, refer to the Dealer Handbook section entitled "Dealer Service Guide."

V. **WIRES ARE PROPERLY ATTACHED AND ARE FREE FROM HOT AND MOVING PARTS.**

Visually inspect all wire connections. Manually check to see if all are tight. This includes two thermodiscs, convection blower, combustion blower, auger motor, terminal strip, air flow switch and circuit board.

Check for harness clearance from hot or moving parts. The harness should be suspended on a hook below the hopper.

VI. **CHECK AIR WASH PLATE FOR TOLERANCE.**

Check the gap between the glass and the air wash plate with a .040 feeler gauge. Maintain between .040" and .050".

VII. **THE NEW OWNER HAS BEEN SHOWN HOW TO START, MAINTAIN AND USE THEIR PELLET STOVE.**

BRECKWELL
Exceptional Heat, Outstanding Value

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INSTRUCTIONS FOR 1992 – 1998 4 RPM ANALOG TO 4 RPM DIGITAL

1. Start by unplugging the stove.
2. Empty the hopper.
3. Remove the existing wiring harness by unplugging each component from the harness and disconnecting it from the terminal strip. NOTE: Save the old harness, you may need to create a few extension wires from it later.
4. Install the new wiring harness using the new digital wiring diagram. NOTE: On the black and white wires that connect to the terminal strip, you will have to remove the terminals and strip the ends. You then can attach the black wire directly across from the power cord black wire and the white wire directly across from the power cord white wire as shown in the wiring diagram. On your stove there are two low limit thermodiscs. You now need only one of these. This is indicated as the "proof of fire" snap disk on the wiring diagram.
5. If your stove is a 1992 or 1993 model it does not have an igniter. These 2 wires will not attach to anything. Simply attach some electrical tape to these terminals to insure that they will not short out against anything.
6. If you have a P22 or P23 stove that used the 3 or 4 speed control board previously, you will need to enlarge the hole for the control panel using the attached template page.
7. Once the hole has been cut plug the wiring harness Molex connector to the back of the control board and mount it.
8. Set the switch on the top of the control board to "MANUAL" and plug in the stove.
9. The stove is now ready to operate.

On the new control system, the room air blower will not come on until the low limit thermodisc with brown wires has activated.

See the attached page for instructions on how to operate your new control panel.

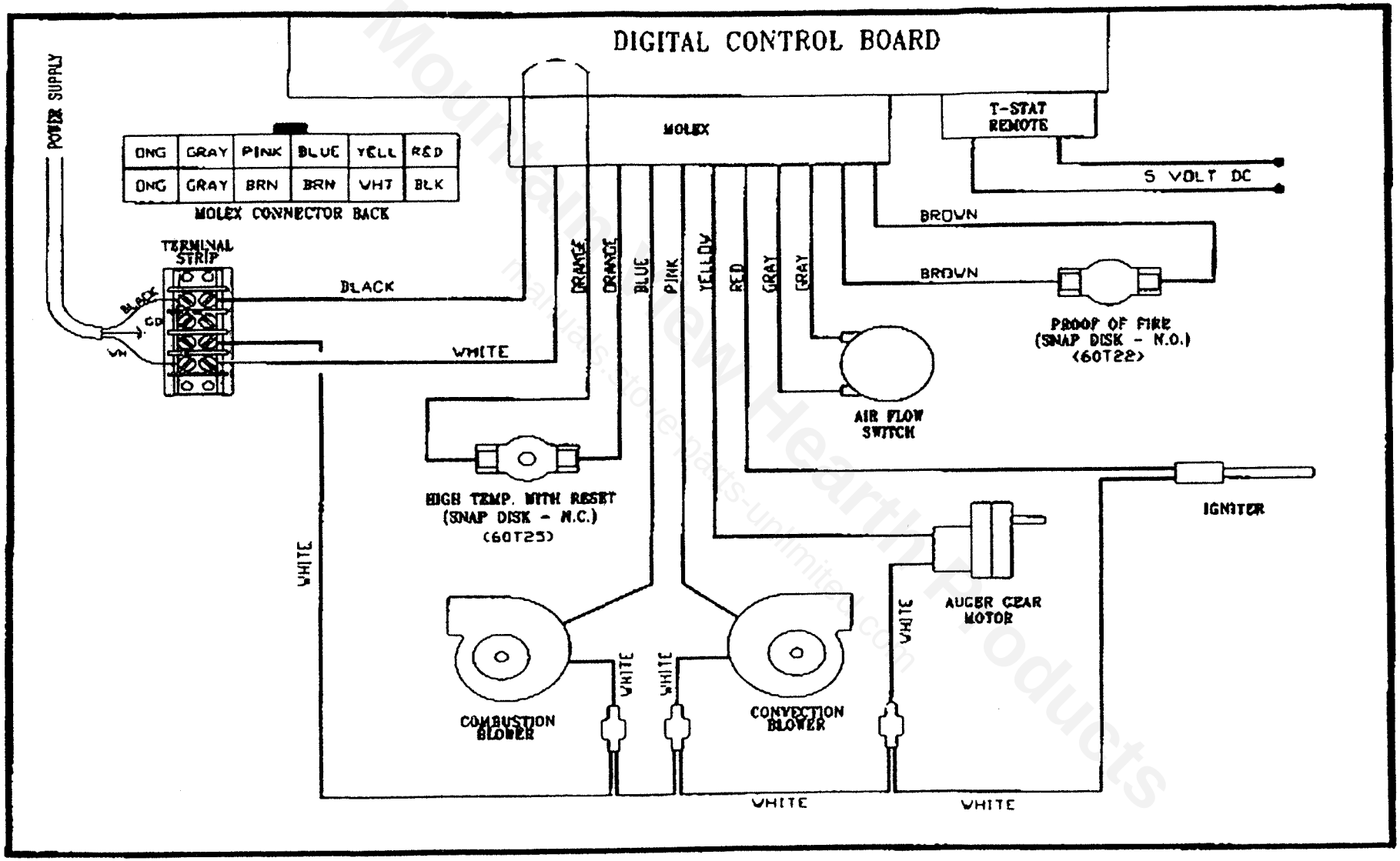
PARTS NEEDED FOR UPGRADE

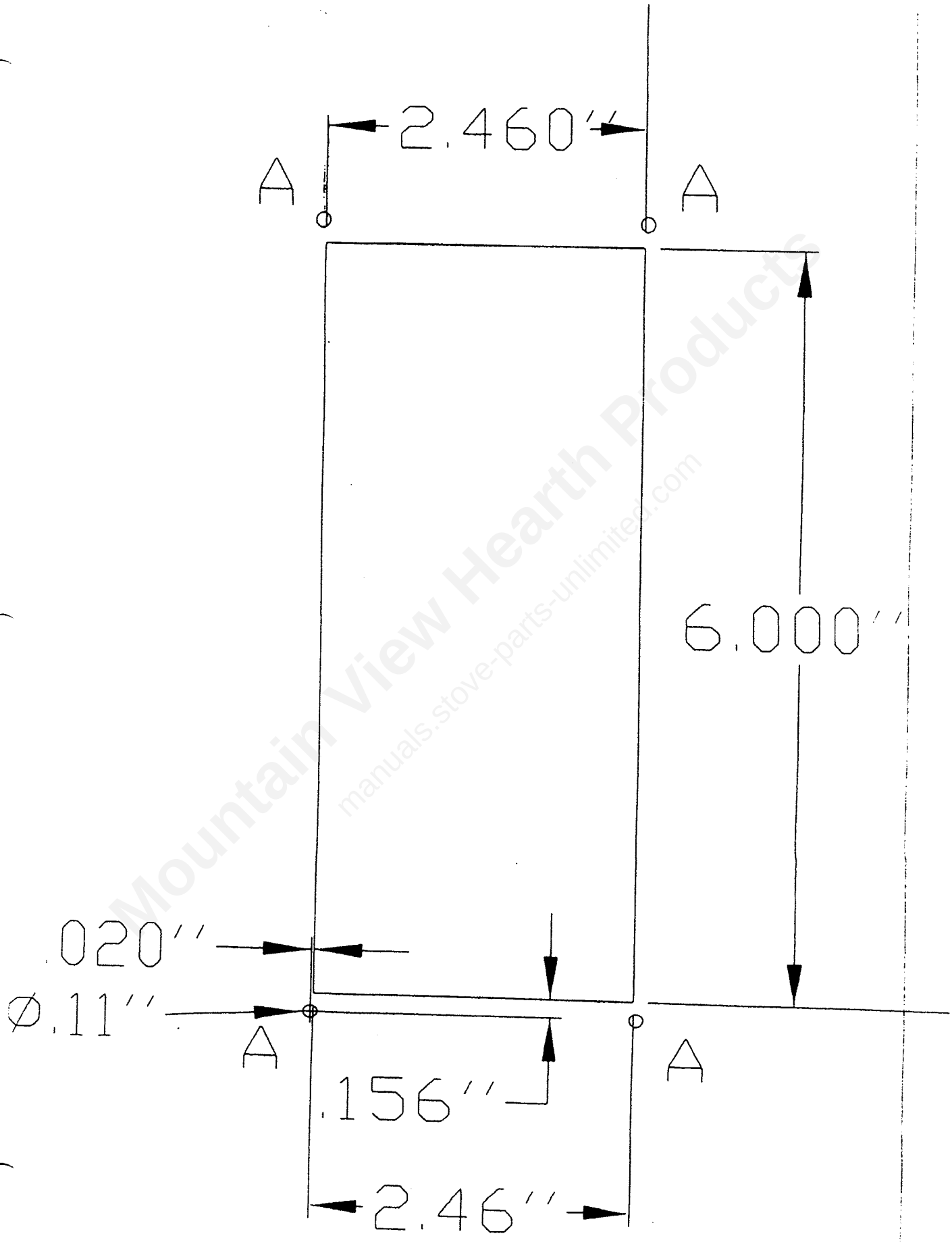
Control Panel – C-E-301
Wiring Harness – C-E-UH1000

A-E-950 KIT

UPGRADE

BRECKWELL
Exceptional Heat, Outstanding Value


DIGITAL CONTROL BOARD
POWER SUPPLY
MOLEX
T-STAT REMOTE
5 VOLT DC
ORNG GRAY PINK BLUE YELL RED
ORNG GRAY BRN BRN WHT BLK
MOLEX CONNECTOR BACK
TERMINAL STRIP
BLACK
GD
W
BLACK
WHITE
ORANGE
ORANGE
BLUE
PINK
YELLOW
RED
GRAY
GRAY
BROWN
BROWN
PROOF OF FIRE (SNAP DISK - N.O.) (60T22)
AIR FLOW SWITCH
HIGH TEMP. WITH RESET (SNAP DISK - N.C.) (60T25)
IGNITER
AUGER GEAR MOTOR
WHITE
WHITE
WHITE
WHITE
WHITE
WHITE
COMBUSTION BLOWER
CONVECTION BLOWER



PANEL FUNCTIONS (See Figure 12)

The blowers and automatic fuel supply are controlled from a panel on the left-hand side of the BIG E. The control panel functions are as follows.

a. ON/OFF SWITCH

- When pushed the stove will automatically ignite. No other firestarter is necessary. The igniter will stay on for at least 10 and up to 15 minutes, depending on when Proof of Fire is reached. The fire should start in about 5 minutes.
- The green light located above the On/Off button (in the On/Off box) will flash during the ignition start-up period. (See figure 12)
- The Heat Level Advance is inoperable during the ignition start period. When the green light continuously stays on the Heat Level Advance can be adjusted to achieve the desired heat output.

NOTE: If the stove has been shut off, and you want to re-start it while it is still warm, the "on/off" button must be held down for 2 seconds.

b. FUEL FEED SWITCH

- When the "Fuel Feed" button is pushed and held down the stove will feed pellets continuously into the burnpot.
- While the stove's auger system is feeding pellets the green light (in the "Fuel Feed" box) will be on. (See figure 12)

CAUTION: DO NOT USE THIS CONTROL DURING NORMAL OPERATION BECAUSE IT COULD SMOTHER THE FIRE AND LEAD TO A DANGEROUS SITUATION.

c. HIGH FAN SWITCH

- The room air fan speed varies directly with the feed rate. The "HIGH FAN" switch overrides this variable speed function. It will set the room air blower speed to high at any feed rate setting.
- When the "HIGH FAN" button is pushed the room air fan will switch to its highest setting.
- When this button is pushed again the room air fan will return to its original setting based on the Heat Level Advance setting.

d. RESET TRIM

Different size and quality pellet fuel may require adjustment of the "1" feed setting on the Heat Level Advance bar graph. **This is usually a one-time adjustment based on the fuel you are using.** The "RESET TRIM" button when adjusted will allow for 3 different feed rate settings for the **#1 feed setting** only. To adjust simply push the "RESET TRIM" button while the stove is operating at setting "1" and watch the bar graph.

- When the "1" & "3" lights are illuminated on the bar graph the low feed rate is at its "lowest" setting. (Approx. 0.9 pounds per hour)
- When the "1" light is illuminated on the bar graph the low feed rate is at its "normal" setting.
- When the "1" & "4" lights are illuminated on the bar graph the low feed rate is at its "highest" setting.

NOTE: When the stove is set on "1" the "reset trim" values will be shown on the Heat Level Advance bar graph. For example if the Reset Trim is set to its lowest setting every time the stove is set to low the "1" and "3" lights will be illuminated on the bar graph.

e. HEAT LEVEL ADVANCE

- This button when pushed will set the pellet feed rate, hence the heat output of your stove. The levels of heat output will incrementally change on the bar graph starting from level "1" to "5".

NOTE: When dropping 3 or more heat level settings (4 to 1, or 5 to 2 or 1) push the 'High Fan' button and allow the room air fan to run at that setting for at least 5 minutes to prevent the stove from tripping the high temp thermodisk. If the high temp thermodisk does trip see "**SAFETY FEATURES**".

CAUTION: THE "5" SETTING IS DESIGNED FOR TEMPORARY USE ONLY. IF USED FOR EXTENDED PERIODS, IT CAN SHORTEN THE LIFE EXPECTANCY OF THE UNITS COMPONENTS. AVOID USE AT THIS SETTING FOR MORE THAN ONE OR TWO HOURS AT A TIME.

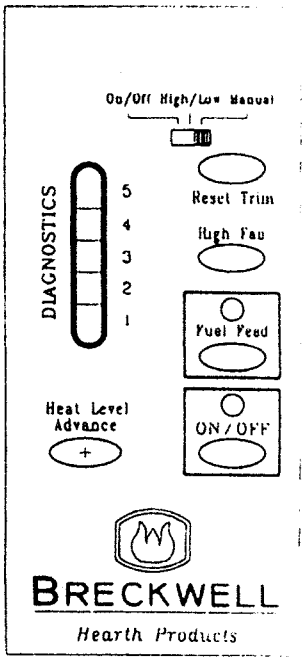


FIGURE 12

14 THERMOSTAT INSTALLATION

OPTIONAL THERMOSTAT

A thermostat may help you maintain a constant house temperature automatically. A millivolt thermostat is required. A fixed wall mount or Breckwell's hand held model can be used. The control panel can be set up two ways to operate your stove in thermostat mode.

THERMOSTAT INSTALLATION

- **A MILLIVOLT THERMOSTAT IS REQUIRED.**
- Unplug stove from power outlet.
- Remove control board from stove.
- The two thermostat wires connect to the terminal block on the lower left side of the back of the control board. (See figure 21)
- Insert the wires in the terminal side and tighten the two screws.

MODES

TO SWITCH BETWEEN ANY OF THE THREE MODES THE STOVE MUST BE SHUT OFF, THE NEW MODE SELECTED, AND THE STOVE RESTARTED.

MANUAL MODE

- In this mode the stove will operate only from the control panel as detailed in the "OPERATION" section of this owner's manual.

HIGH/LOW THERMOSTAT MODE

- When engaged in this mode the stove will automatically switch between two settings. When warm enough, it will switch to the #1 or low setting. The room air blower will also slow to its lowest speed.
- The Heat Level Advance setting on the bar graph will stay where it was initially set. When the house cools below the thermostat setting, the stove will switch to the feed rate of the heat level advance setting.

ON/OFF THERMOSTAT MODE

- In this mode when the home is warm enough the stove will shut off. The fans will continue to run until the stove cools.
- When the home cools below the thermostat setting, the stove will automatically restart and run at the last feed rate setting.

NOTE: When in "high/low" or "on/off" thermostat mode –

- Do not operate the stove higher than the #3 setting.

Set damper control rod approximately ½" to ¾" out. This will vary depending on elevation and weather conditions. Observe stoves operation and adjust damper as necessary.

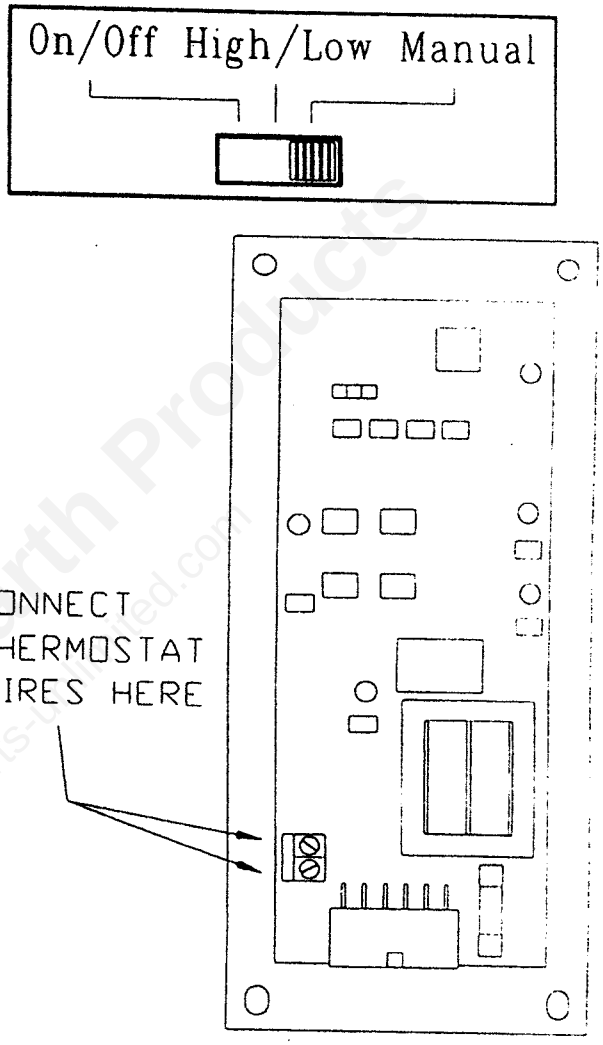


FIGURE 14

TROUBLESHOOTING GUIDE 19

When your stove acts out of the ordinary, the first reaction is to call for help. This guide may save time and money by enabling you to solve simple problems yourself. Problems can be caused by to only five factors: 1) poor fuel; 2) poor operation or maintenance; 3) poor installation; 4) component failure; 5) factory defect. You can usually solve those problems related to 1 and 2. Your dealer can solve problems relating to 3, 4 and 5. Refer to figures 19, 20 and 21 to help locate indicated parts.

STOVE SHUTS OFF AND THE # 2 LIGHT FLASHES	
Possible Causes:	**Possible Remedies:** (Unplug stove first when possible)
1 Airflow switch hose or stove attachment pipes for hose are blocked.	Unhook air hose from the air switch and blow through it. If air flows freely, the hose and tube are fine. If air will not flow throw the hose use a wire coat hanger to clear the blockage.
2 The air inlet, burnpot, interior combustion air chambers, combustion blower, or exhaust pipe are blocked with ash or foreign material.	Follow all cleaning procedures in the maintenance section of the owner's manual.
3. The firebox is not properly sealed.	Make sure the door is closed and that the gasket is in good shape If the ash door has a latch, make sure the ash door is properly latched and the gasket is sealing good. If the stove has just a small hole for the ashes to fall through under the burnpot, make sure the slider plate is in place to seal off the firebox floor
4 Vent pipe is incorrectly installed.	Check to make sure vent pipe installation meets criteria in owner's manual.
5 The airflow switch wire connections are bad.	Check the connectors that attach the gray wires to the air switch
6 The gray wires are pulled loose at the Molex connector on the wiring harness.	Check to see if the gray wires are loose at the Molex connector
7 Combustion blower failure.	With the stove on, check to see if the combustion blower is running If it is not, you will need to check for power going to the combustion blower. It should be a full current. If there is power, the blower is bad. If there is not, see #8.
8 Control board not sending power to combustion blower.	If there is no current going to the combustion blower, check all wire connections. If all wires are properly connected, you have a bad control board.
9 Control board not sending power to air switch.	There should be a 5-volt current (approximately) going to the air switch after the stove has been on for 30 seconds
10 Air switch has failed (very rare).	To test the air switch, you will need to disconnect the air hose from the body of the stove. With the other end still attached to the air switch, very gently suck on the loose end of the hose (you may want to remove the hose entirely off the stove and the air switch first and make sure it is clear). If you hear a click, the air switch is working BE CAREFUL TOO MUCH VACUUM CAN DAMAGE THE AIR SWITCH.

TROUBLESHOOTING GUIDE

STOVE SHUTS OFF AND THE # 3 LIGHT FLASHES	
Possible Causes:	**Possible Remedies:** (Unplug stove first when possible)
1 The hopper is out of pellets.	Refill the hopper.
2 The air damper is too far open for a low feed setting.	If burning on the low setting, you may need to close the damper all the way (push the knob in so it touches the side of the stove)
3 The burnpot is not pushed completely to the rear of the firebox.	Make sure that the air intake collar on the burnpot is touching the rear wall of the firebox.
4 The burnpot holes are blocked.	Remove the burnpot and thoroughly clean it
5 The air inlet, the interior chambers, or exhaust system has a partial blockage.	Follow all cleaning procedures in the maintenance section of the owner's manual.
6. The auger shaft is jammed.	Start by emptying the hopper. Then remove the auger motor by removing the auger pin. Remove the auger shaft inspection plate in the hopper so that you can see the auger shaft. Gently lift the auger shaft straight up so that the end of the auger shaft comes up out of the bottom auger bushing. Next, remove the two nuts that hold the top auger biscuit in. Then rotate the bottom end of the auger shaft up towards you until you can lift the shaft out of the stove. After you have removed the shaft, inspect it for bent flights, burrs, or broken welds. Remove any foreign material that might have caused the jam. Also, check the auger tube for signs of damage such as burrs, rough spots, or grooves cut into the metal that could have caused a jam.
7 The auger motor has failed.	Remove the auger motor from the auger shaft and try to run the unit. If the motor will turn the shaft is jammed on something. If the motor will not turn, the motor is bad.
8 The Proof of Fire (POF) thermodisk has malfunctioned.	Temporarily bypass the POF thermodisk by disconnecting the two brown wires and connecting them with a short piece of wire. Then plug the stove back in. If the stove comes on and works, you need to replace the POF thermodisk. This is for testing only. DO NOT LEAVE THE THERMODISC BYPASSED. Your blowers will never shut off and if the fire went out the auger will continue to feed pellets until the hopper is empty if you leave the POF thermodisk bypassed
9 The high limit thermodisk has tripped or is defective.	Wait for the stove to cool for about 30 - 45 minutes. It should now function normally. If not use the owner's manual to locate the high limit thermodisk. To test if the thermodisk is bad, you can bypass it as described previously for the POF thermodisk.
10. The fuse on the control board has blown.	Remove the control board. On the back there is one fuse. If it appears to be bad, replace it with a 5 Amp 250 Volt fuse. Plug the stove back in and try to run the unit.
11 The control board is not sending power to the POF thermodisk or other auger system components.	There should be a 5-volt (approximately) current going to the POF thermodisk after the stove has been on for 10 minutes

STOVE FEEDS PELLETS, BUT WILL NOT IGNITE	
Possible Causes:	**Possible Remedies:**
1 Air damper open too far for ignition.	Push the air damper in closer to the side of the stove for startup. In some situations it may be necessary to have the damper completely closed for ignition to take place. After there is a flame, the damper can then be adjusted for the desired feed setting.
2 Blockage in igniter tube or inlet for igniter tube.	Find the igniter housing on the backside of the firewall. The air intake hole is a small hole located on bottom side of the housing. Make sure it is clear. Also, look from the front of the stove to make sure there is not any debris around the igniter element inside of the igniter housing.
3 The burnpot is not pushed completely to the rear of the firebox.	Make sure that the air intake collar on the burnpot is touching the rear wall of the firebox.
4 Bad igniter element.	Put power directly to the igniter element. Watch the tip of the igniter from the front of the stove. After about 2 minutes the tip should glow. If it does not, the element is bad.
5 The control board is not sending power to the igniter.	Check the voltage going to the igniter during startup. It should be a full current. If the voltage is lower than full current, check the wiring. If the wiring checks out good, the board is bad.

SMOKE SMELL COMING BACK INTO THE HOME	
Possible Causes:	**Possible Remedies:**
1 There is a leak in the vent pipe system.	Inspect all vent pipe connections. Make sure they are sealed with RTV silicone that has a temperature rating on 500 degree F or higher. Also, seal joints with UL-181-AP foil tape. Also, make sure the square to round adapter piece on the combustion blower has been properly sealed with the same RTV.
2 The gasket on the combustion blower has gone bad.	Inspect both gaskets on the combustion blower to make sure they are in good shape.

CONVECTION BLOWER SHUTS OFF AND COMES BACK ON	
Possible Causes:	**Possible Remedies:**
1 The convection blower is overheating and tripping the internal temperature shutoff.	Clean any dust off of the windings and fan blades. If cleaning the blower does not help, the blower may be bad.
2 Circuit board malfunction.	Test the current going to the convection blower. If there is power being sent to the blower when it is shut off, then the control board is fine. If there is NOT power being sent to the blower when it shuts off during operation, then you have a bad control board.

TROUBLESHOOTING GUIDE

STOVE WILL NOT FEED PELLETS, BUT FUEL FEED LIGHT COMES ON AS DESIGNED	
Possible Causes:	**Possible Remedies:**
1 Fuse on control board blew	Remove the control board. On the back there is one fuse. If it appears to be bad, replace it with a 5 Amp 250 Volt fuse. Plug the stove back in and try to run the unit.
2. High limit switch has tripped or is defective	Wait for the stove to cool for about 30 - 45 minutes. It should now function normally. If not use the owner's manual to locate the high limit thermodisk. To test if the thermodisk is bad, you can bypass it as described previously for the POF thermodisk
3 Bad auger motor	Remove the auger motor from the auger shaft and try to run the unit. If the motor will turn, the shaft is jammed on something. If the motor will not turn, the motor is bad.
4 Auger jam	Start by emptying the hopper. Then remove the auger motor by removing the auger pin. Remove the auger shaft inspection plate in the hopper so that you can see the auger shaft. Gently lift the auger shaft straight up so that the end of the auger shaft comes up out of the bottom auger bushing. Next, remove the two nuts that hold the top auger biscuit in. Then rotate the bottom end of the auger shaft up towards you until you can lift the shaft out of the stove. After you have removed the shaft, inspect it for bent flights, burrs, or broken welds. Remove any foreign material that might have caused the jam. Also, check the auger tube for signs of damage such as burrs, rough spots, or grooves cut into the metal that could have caused a jam.
5 Loose wire or connector	Check all wires and connectors that connector to the auger motor, high limit switch, and the Molex connector.
6 Bad control board	If the F2 fuse is good, the wires and connectors check out good, and the high limit switch did not trip, test for power going to the auger motor. If there is not a full current going to the auger motor when the fuel feed light is on, you have a bad control board

- GLASS "SOOT'S" UP AT A VERY FAST RATE
- FLAME IS LAZY, DARK, AND HAS BLACK TIPS
- AFTER STOVE HAS BEEN ON FOR A WHILE, THE BURNPOT OVERFILLS

Possible Causes:	Possible Remedies:
1 Stove or vent pipe is dirty, which restricts airflow through the burnpot.	Follow all cleaning procedure in the maintenance section of the owner's manual.
2 Vent pipe installed improperly.	Check to make sure the vent pipe has been installed according to the criteria in the owner's manual.
3 Air damper is set too far in (closed) for a higher setting.	Pull the damper knob farther out away from the side of the stove and try to burn the unit again.
4 Burnpot holes are blocked.	Remove the burnpot and thoroughly clean it.
5 Air damper is broken.	Visually inspect the damper assembly. Make sure the damper plate is attached to the damper rod. When the damper rod is moved the plate should move with it.
6. Blockage in air intake pipe.	Visually inspect the air intake pipe that leads into the burnpot for foreign material.
7 Circuit board malfunction.	Time the fuel feed light at each setting (after the stove has completed the startup cycle). Make sure the times match the auger timing chart. If the auger motor runs constantly, the board is bad
8. Combustion blower is not spinning fast enough.	Test the RPM on the blower after the blades have been cleaned. The RPM should be approximately 3000 RPM.
9 Bad Pellets (Applies to GLASS "SOOT'S" UP AT A VERY FAST RATE Only)	The brand of pellets or the batch of pellets that are being used may be of poor quality. If possible, try a different brand of pellets. You might also want to try a brand that is made from a different type of wood (softwood vs. hardwood). Different woods have different characteristics when being burned.
10 The trim setting on the low feed rate is to low (Applies to GLASS "SOOT'S" UP AT A VERY FAST RATE Only)	Use the "Reset Trim" button to increase the low feed rate setting. If the 1 & 3 lights are on, the stove is currently on the lowest setting. If only the 1 light is on, the stove is in the default (medium) setting. If the 1 & 4 lights are on, the stove is in the high trim setting for the low feed rate. If the stove is being burned on one of the two lower settings, advance to the next trim setting and try burning the stove

TROUBLESHOOTING GUIDE

HIGH LIMIT SWITCH KEEPS TRIPPING	
Possible Causes:	**Possible Remedies:**
1. The convection blower is overheating and tripping the internal temperature shutoff.	Clean any dust off of the windings and fan blades. If oiling the blower does not help, the blower may be bad.
2. The stove is being left on the highest setting for extended periods of time.	The highest heat level setting is designed for use over short periods of time. Burning the stove on the highest setting for longer than 1 – 2 hours could lead to potential overheating situations.
3. Fuel other than wood pellets is being burned in the stove.	Breckwell pellet stoves are designed and tested to use wood pellets. While it is possible to burn a corn mixture (corn mixed in with wood pellets) in the stove, it is not recommended to burn above the number 3 heat level. Check for signs of fuel other than wood pellets. If there are signs of corn being used, find out what mixed was being used and what setting. No other types of fuel have been approved for Breckwell pellet stoves. If there are signs of other types of fuel being used, advise the consumer to stop using them immediately.
4. Power surge or brown out situation.	A power surge, spike, or voltage drop could cause the high limit switch to trip. Check to see if a surge protector is being used on the stove. If not, recommend one to the consumer.
5. High limit switch is malfunctioning.	If the other items check out ok, replace the high limit switch.

DIGITAL CIRCUIT BOARD TIMING RATES	
Heat Level Setting	**ON Time**
1 & 3	0.8 seconds
1	0.9 seconds
1 & 4	1.2 seconds
2	1.9 seconds
3	2.4 seconds
4	3.6 seconds
5	4.5 seconds
Total Cycle Time	14.5 seconds

SMOKE SMELL OR SOOT BUILD-UP

Because it is a wood-burning device, your Breckwell may emit a faint wood-burning odor. If this increases beyond normal, or if you notice an unusual soot build-up on walls or furniture, check your exhaust system carefully for leaks. All joints should be properly sealed. Also clean your stove, following instructions in "[illegible]". If problem persists, contact your dealer.