

CIRCUIT BOARD FEED RATE TIMES	HEAT LEVEL	GRN. LITE OFF TIME	GRN. LITE ON TIME
11.5 SEC. GRN. LITE TO GRN. LITE	1	8.5 SECONDS OFF	3 SECONDS ON
9.06 SEC. GRN. LITE TO GRN. LITE	2	6.06 SECONDS OFF	3 SECONDS ON
7.07 SEC. GRN. LITE TO GRN. LITE	3	4.07 SECONDS OFF	3 SECONDS ON
5.09 SEC. GRN. LITE TO GRN. LITE	4	2.09 SECONDS OFF	3 SECONDS ON
4.07 SEC. GRN. LITE TO GRN. LITE	5	1.07 SECONDS OFF	3 SECONDS ON

EF2/3 FEED RATE TIMES	HEAT LEVEL	GRN LITE OFF TIME	GRN LITE ON TIME
15.3-16.4 SEC. GRN TO GRN LITE	LOW BLUE	12.3-13.4 SEC. OFF	3 SECONDS ON
4.2-4.4 SEC. GRN TO GRN LITE	HIGH RED	1.2-1.4 SEC. OFF	3 SECONDS ON

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