

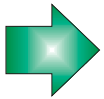
ACUTRON MEMORY CONTROL MODE OF OPERATION

Problem: My control won't let me turn the feed rates up to the higher numbers. When I turn the feed rate up, it flashes, then goes back to a lower number. I shut down my stove yesterday and today it won't start or change feed rates.

Solution: Your control has changed the mode of operation.
DO NOT press the OFF touch pad for any extended time, this changes the mode.
 Ensure your stove is plugged into a surge protector.

IMPORTANT: If at anytime your appliance does not run correctly **ALWAYS** confirm the mode of operation.

CHOOSE MODE OF OPERATION:



STEP 1 Decide on mode of operation:

Manual

Thermostat "On/Off"

Thermostat "Low/High"



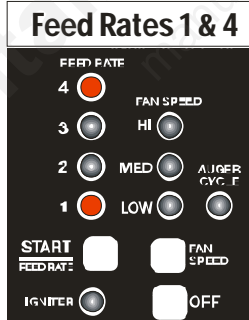
STEP 2 Find mode of operation:

(For this example we desire the Manual Operation Mode.)

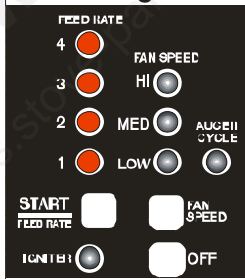
Press and hold in the **OFF** button, while you are holding in the off button the following cycle will occur: All the feed rate lights will be solid, then 2 of the feed rate lights will flash together

NOTE: The Starting Point of the cycle, depends on what mode the control was in.

Manual
"You are in control"

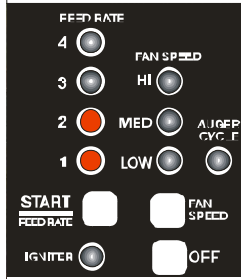


All 4 Lights

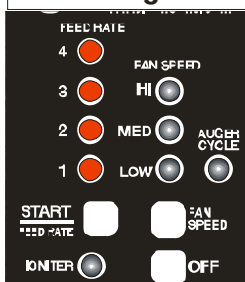


Only be concerned with the **FEED RATE** lights. All others do not effect the mode selection process.

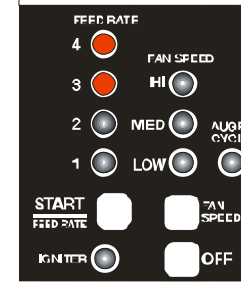
Feed Rates 1 & 2



All 4 Lights

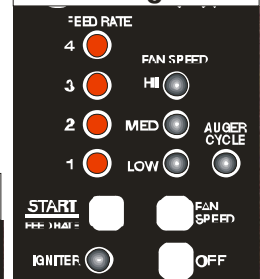


Feed Rates 3 & 4



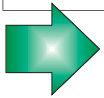
Thermostat
On / Off Mode

All 4 Lights



Thermostat
Low / High Mode

Lights may be difficult
To see from an angle.



Step 3 Set mode of operation:

After choosing the mode you want the board to operate in, simply let go of the **OFF** button when the proper Feed Rate lights flash.

Then press the **START** touch pad to activate the setting.