

# INSERT / BUILT-IN SHROUD ASSEMBLY

(to be done after venting system is installed)

Your *Insert / Built-In pellet appliance* comes with a set of 3 metal panels that enclose the fireplace opening when fitted together. There is also an optional Shroud Trim Kit available that frames the shroud to give it an attractive finished appearance. The shrouds are available in two sizes and are packaged separately from the base unit.

## Parts Included

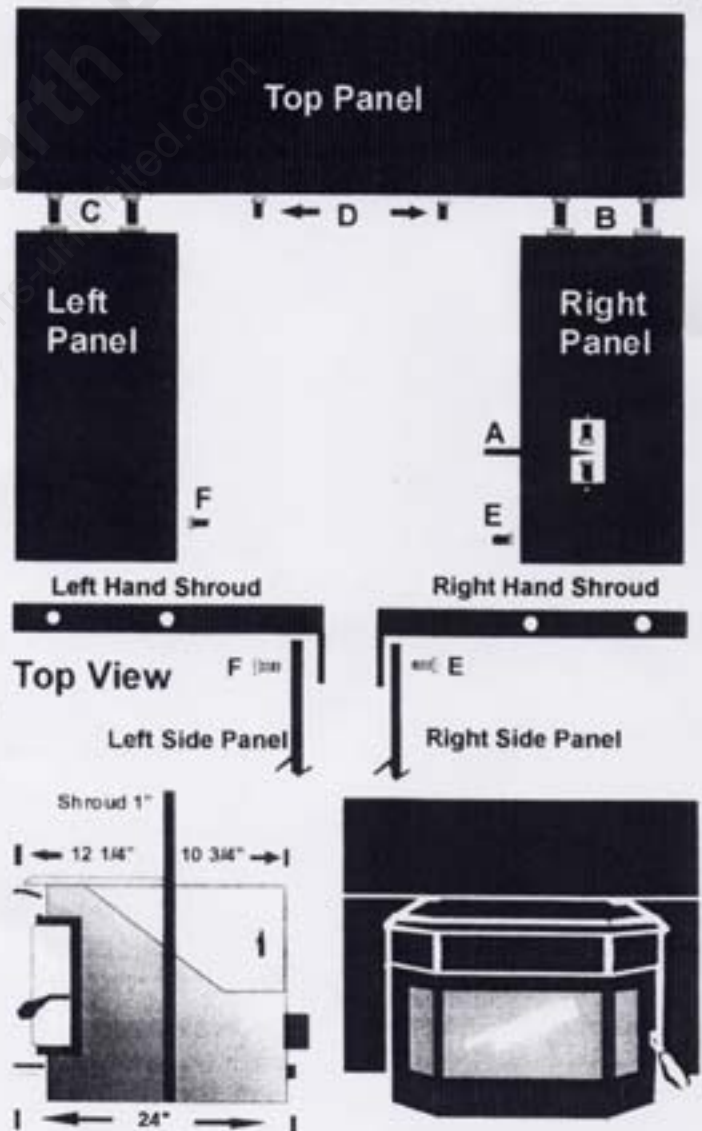
1	Large metal top shroud plate	1	Package nuts & bolts
1	Left side metal shroud upright		4 each #10 -24 x 3/8" Nuts & Bolts (mounting shroud together)
1	Right side metal shroud upright C/w Control Board cutout		4 1/4" hex #8 x 1/2" self tapping metal screws (mounting shroud to insert) 2 1/4" hex #8 x 1/4" Thread cutter screws (mounting control panel to shroud)

## Tools Needed

1/4" Hex Nut setter & Driver, Pliers,  
Flat Head Screwdriver,

## Installation Steps

1. Remove panels and hardware from package.  
Report all damage or lost goods to your local dealer as soon as possible.
2. Install the AcuTron control board onto the back of the right hand side shroud upright, using the 2 x 1/4" hex screws supplied (A).
3. Place the three shroud pieces on a soft surface, face down. This makes it much easier to secure the panels together and protects the paint.
4. Install the right hand side panel onto the right hand side of the large shroud TOP, using two #10-24 x 3/8" nuts and bolts. Be sure to line up the outside edges (B).
5. Install the left hand side panel onto the left side, again using two #10-24 x 3/8" nuts and bolts (C).
6. Set the top and two side panels in place over the insert unit and approximately half way between the front and back. There are pre-drilled holes on the top of the insert (see diagram).
7. Secure the top panel of the shroud to the insert using the 1/4" hex #8 x 1/2" sheet metal screws (D).
8. Install the two side panels, found in the insert hopper, onto insert.
9. Secure the side panels to the shroud. One screw on each side panel (E, F).
10. Install the **optional** trim package.
11. Push the insert / built-in back into place so the surround is flush with the face of the finish.
12. Plug in the insert / built-in and you are ready to operate!



If necessary, contact your local Authorized Dealer or  
Dansons Customer Service at 1-866-456-9269 or [www.dansons.com/support](http://www.dansons.com/support)