

Feed Assembly Replacement Instructions



PART NUMBER
KS-5010-1031

Parts Included

- 1 - Auger shaft
- 1 - Fighting
- 1 - End cap bottom
- 1 - Feed motor and feed motor bracket
- 1 - Collar, set screw & jumper
- 2 - Bushings (upper & lower)

Recommended Tools:

- Phillips Screwdriver
- Pliers or 7/16" Wrench
- Hammer
- 5/16" Hex Nut Driver
- 5/32" Allen Wrench

NOTE: Always Disconnect Power Before Performing Service Work

Instructions:

- 1 Empty hopper and remove the 4 screws and cover plate Fig. 1
- 2 Remove remaining pellets in feed assembly
- 3 Unplug feed motor from wire harness Fig. 2
- 4 Remove silicone from around bushing end cap Remove 2 screws retaining the end cap to the feed tube Fig. 3
- 5 From inside the hopper, lightly tap on the end cap alternating side to side to remove feed assembly from feed tube Fig. 4
- 6 Reinstall new feed assembly in reverse order. Insure that the top feed bushing (Fig. 5) is in place and the bushing end cap is symmetrical in the feed tube prior to final tightening of the retaining screws. Silicone the end cap to the feed tube.

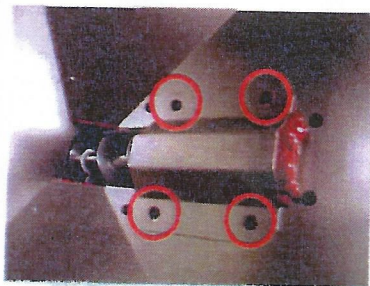


Fig. 1

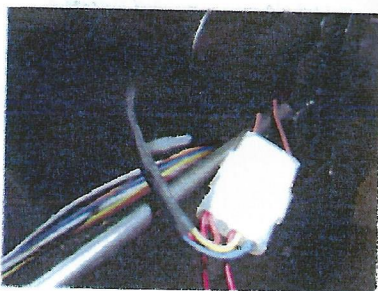


Fig. 2



Fig. 3



Fig. 4

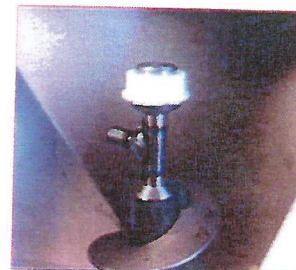


Fig. 5