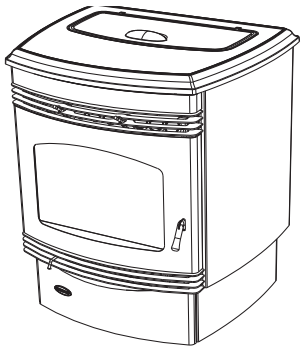
QUADRA-FIRE®

SANTA FE PELLET STOVE

Owner's Manual
Installation and Operation

Model:

SANTAFE-MBK



Tested and Listed by O-T-L Portland Oregon USA
C US
OMNI-Test Laboratories, Inc.

CAUTION

DO NOT DISCARD THIS MANUAL

- Important operating and maintenance instructions included.
- Read, understand and follow these instructions for safe installation and operation.
- Leave this manual with party responsible for use and operation.

DO NOT DISCARD

⚠ WARNING

Please read this entire manual before installation and use of this pellet fuel-burning room heater. Failure to follow these instructions could result in property damage, bodily injury or even death.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Do not overfire - If any external part starts to glow, you are overfiring. Reduce feed rate. Overfiring will void your warranty.
- Comply with all minimum clearances to combustibles as specified. Failure to comply may cause house fire.

⚠ WARNING

HOT SURFACES!

Glass and other surfaces are hot during operation AND cool down.

Hot glass will cause burns.

- Do not touch glass until it is cooled
- NEVER allow children to touch glass
- Keep children away
- CAREFULLY SUPERVISE children in same room as fireplace.
- Alert children and adults to hazards of high temperatures.

High temperatures may ignite clothing or other flammable materials.

- Keep clothing, furniture, draperies and other flammable materials away.

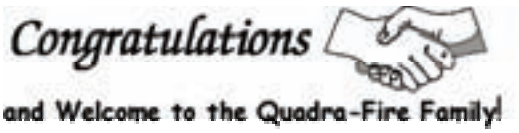
CAUTION

Tested and approved for wood pellets and shelled field corn fuel only. Burning of any other type of fuel voids your warranty.

CAUTION

Check building codes prior to installation.

- Installation MUST comply with local, regional, state and national codes and regulations.
- Consult local building, fire officials or authorities having jurisdiction about restrictions, installation inspection, and permits.



Hearth & Home Technologies welcomes you to our tradition of excellence! In choosing a Quadra-Fire appliance, you have our assurance of commitment to quality, durability, and performance.

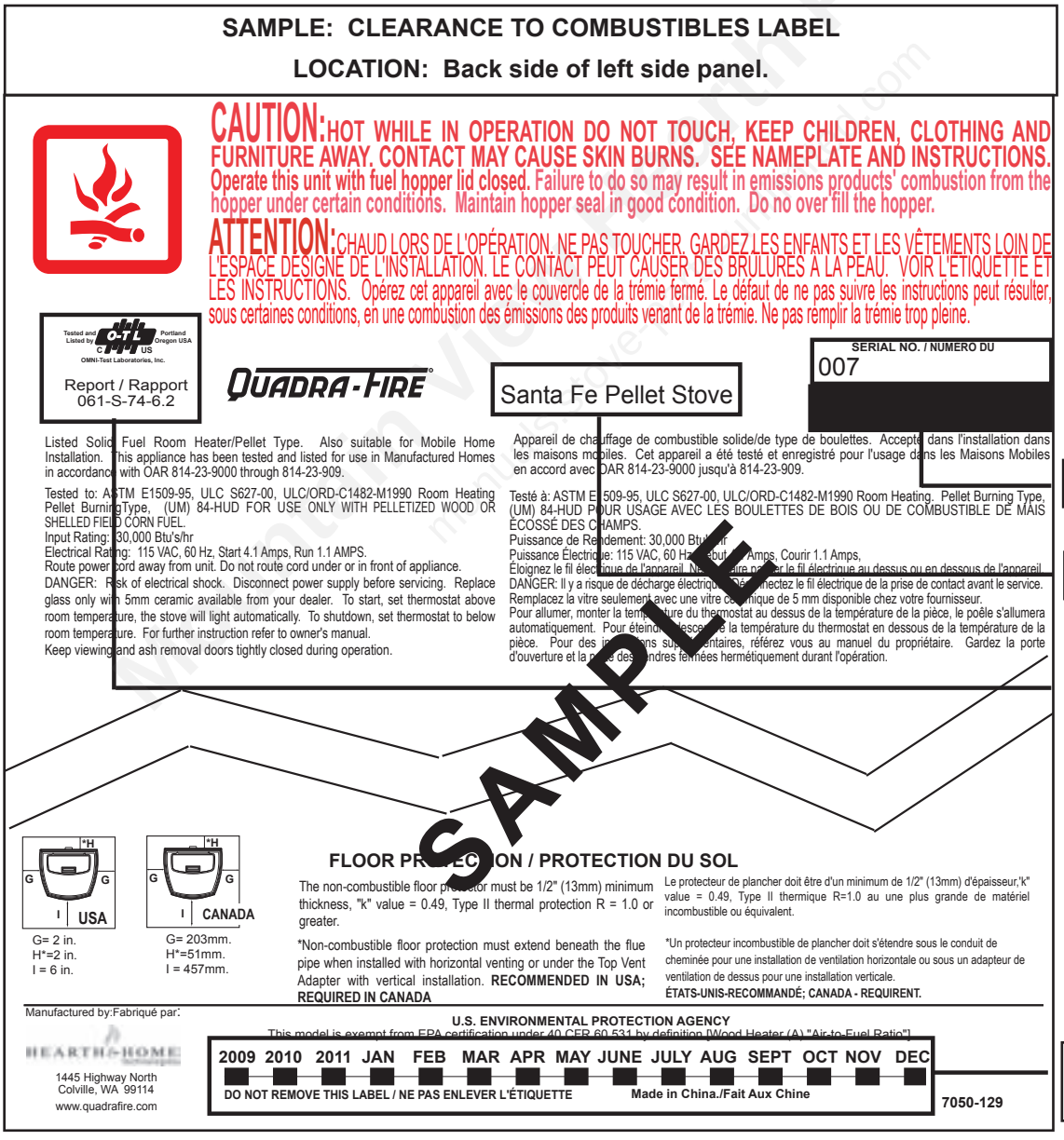
This commitment begins with our research of the market, including 'Voice of the Customer' contacts, ensuring we make products that will satisfy your needs. Our Research and Development facility then employs the world's most advanced technology to achieve the optimum operation of our stoves, inserts and fireplaces. And yet we are old-fashioned when it comes to craftsmanship. Each unit is meticulously fabricated and surfaces are hand-finished for lasting beauty and enjoyment. Our pledge to quality is completed as each model undergoes a quality control inspection.

We wish you and your family many years of enjoyment in the warmth and comfort of your hearth appliance. Thank you for choosing Quadra-Fire.

NOTE: Consult insurance carrier, local building inspector, fire officials or authorities having jurisdiction over restrictions, installation inspection and permits.

SAMPLE: CLEARANCE TO COMBUSTIBLES LABEL

LOCATION: Back side of left side panel.



Safety Alert Key:

- ***DANGER!*** Indicates a hazardous situation which, if not avoided will result in death or serious injury.
- ***WARNING!*** Indicates a hazardous situation which, if not avoided could result in death or serious injury.
- ***CAUTION!*** Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- ***NOTICE:*** Indicates practices which may cause damage to the fireplace or to property.

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1 Listing and Code Approvals

A. Appliance Certification

Model:	Santa Fe Pellet Stove
Laboratory:	OMNI Test Laboratories, Inc.
Report No.	061-S-74-6.2
Type:	Solid Fuel Room Heater/Pellet Fuel Burning Type
Standard:	ASTM E1509-95 and ULC S627-00, ULC/ORD-C1482-M1990 Room Heater Pellet Fuel Burning type and (UM) 84-HUD, Mobile Home Approved.

B. Mobile Home Approved

This appliance is approved for mobile home installations when not installed in a sleeping room and when an outside combustion air inlet is provided.

The structural integrity of the mobile home floor, ceiling, and walls must be maintained. The appliance must be properly grounded to the frame of the mobile home and use only listed pellet vent Class “L” or “PL” connector pipe.

A Quadra-Fire Outside Air Kit must be installed in a mobile home installation.

C. Glass Specifications

This appliance is equipped with 5mm ceramic glass. Replace glass only with 5mm ceramic glass. Please contact your dealer for replacement glass.

NOTE: This installation must conform with local codes. In the absence of local codes you must comply with the **ASTM E1509-95, ULC S627-00, ULC/ORD-C-1482-M1990, (UM) 84-HUD,**

D. Electrical Rating

115 VAC, 60 Hz, Start 4.1 Amps, Run 1.1 Amps

E. BTU & Efficiency Specifications

Particulate Emissions Rating:	0.7 grams / hr
***BTU Output:**	8,000 - 30,000 / hr
Heating Capacity:	up to 1,500 sq. ft. depending on climate zone
Hopper Capacity:	60 lbs
Fuel:	Wood Pellets or Shelled Corn
Shipping Weight:	240 lbs

*BTU output will vary, depending on the brand of fuel you use in your stove. Consult your Quadra-Fire dealer for best results.

NOTE: Hearth & Home Technologies, manufacturer of this appliance, reserves the right to alter its products, their specifications and/or price without notice.

2 Getting Started

A. Design, Installation & Location Considerations

1. Appliance Location

NOTICE: *Check building codes prior to installation.*

- Installation MUST comply with local, regional, state and national codes and regulations.
- Consult insurance carrier, local building inspector, fire officials or authorities having jurisdiction over restrictions, installation inspection and permits.

It is a good idea to plan your installation on paper, using exact measurements for clearances and floor protection, before actually beginning the installation

Consideration must be given to:

- Safety, convenience, traffic flow
- Placement of the chimney and chimney connector.
- If you are not using an existing chimney, place the appliance where there will be a clear passage for a factory-built listed chimney through the ceiling and roof.
- Installing an optional outside air kit would affect the location of the vent termination.

Since pellet exhaust can contain ash, soot or sparks, you must consider the location of:

- Windows
- Air Intakes
- Air Conditioner
- Overhang, soffits, porch roofs, adjacent walls
- Landscaping, vegetation

When locating vent and venting termination, vent above roof line when possible.

Warning! Risk of Fire *Damaged parts could impair safe operation. Do NOT install damaged, incomplete or substitute components.*

CAUTION! *If burning shelled field corn, you must use approved venting specifically designed for corn to prevent corrosion or degradation. Follow the instructions from the venting manufacturer.*

NOTICE: *Locating the appliance in a location of considerable air movement can cause intermittent smoke spillage from appliance. Do not locate appliance near:*

- *Frequently open doors*
- *Central heat outlets or returns*

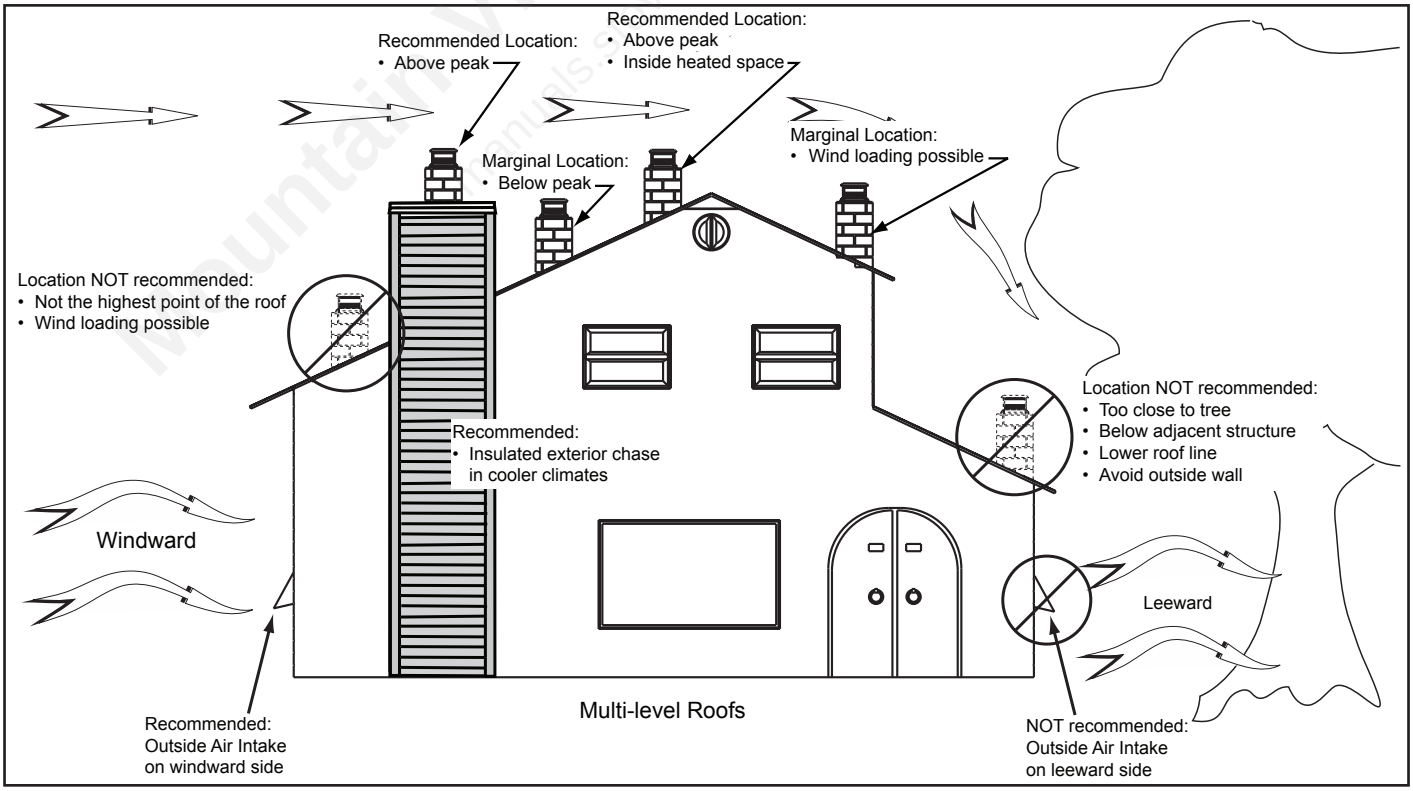


Figure 5.1

B. Locating Your Appliance & Chimney

Location of the appliance and chimney will affect performance.

- Install through the warm airspace enclosed by the building envelope. This helps to produce more draft, especially during lighting and die-down of the fire.
- Penetrate the highest part of the roof. This minimizes the effects of wind loading.
- Locate termination cap away from trees, adjacent structures, uneven roof lines and other obstructions.
- Minimize the use of chimney offsets.
- Consider the appliance location relative to floor and ceiling and attic joists.
- Take into consideration the termination requirements on **Page 11.**

⚠ CAUTION

- DO NOT CONNECT THIS UNIT TO A CHIMNEY FLUE SERVICING ANOTHER APPLIANCE.
- DO NOT CONNECT TO ANY AIR DISTRIBUTON DUCT OR SYSTEM.

C. Thermostat Location

The thermostat's location will have some effect on the appliance's operation. When the thermostat is located close to the appliance, it may require a slightly higher temperature setting to keep the rest of the house comfortable. If the thermostat location is in an adjacent room or on a different floor level, you will notice higher temperatures near the appliance.

D. Draft

Draft is the pressure difference needed to vent appliances successfully. When an appliance is drafting successfully, all combustion byproducts are exiting the home through the chimney.

Considerations for successful draft include:

- Preventing negative pressure
- Location of appliance and chimney

NOTICE: *Hearth & Home Technologies assumes no responsibility for the improper performance of the chimney system caused by:*

- *Inadequate draft due to environmental conditions*
- *Downdrafts*
- *Tight sealing construction of the structure*
- *Mechanical exhausting devices*

E. Negative Pressure

WARNING! Risk of Asphyxiation! *Negative pressure can cause spillage of combustion fumes and soot.*

Negative pressure results from the imbalance of air available for the appliance to operate properly. It can be strongest in lower levels of the house.

Causes include:

- Exhaust fans (kitchen, bath, etc.)
- Range hoods
- Combustion air requirements for furnaces, water heaters and other combustion appliances
- Clothes dryers
- Location of return-air vents to furnace or air conditioning
- Imbalances of the HVAC air handling system
- Upper level air leaks such as:
  - Recessed lighting
  - Attic hatch
  - Duct leaks

To minimize the effects of negative air pressure:

- Install the outside air kit with the intake facing prevailing winds during the heating season
- Ensure adequate outdoor air for all combustion appliances and exhaust equipment
- Ensure furnace and air conditioning return vents are not located in the immediate vicinity of the appliance
- Avoid installing the appliance near doors, walkways or small isolated spaces
- Recessed lighting should be a "sealed can" design
- Attic hatches weather stripped or sealed
- Attic mounted duct work and air handler joints and seams taped or sealed

⚠ WARNING

Fire Hazard.

- Do not operate appliance before reading and understanding operating instructions.
- Failure to operate appliance properly may cause a house fire.

F. Fire Safety

To provide reasonable fire safety, the following should be given serious consideration:

- Install at least one smoke detector on each floor of your home.
- Locate smoke detector away from the heating appliance and close to the sleeping areas.
- Follow the smoke detector manufacturer's placement and installation instructions and maintain regularly.
- Conveniently locate a Class A fire extinguisher to contend with small fires.
- In the event of a hopper fire:
  - Evacute the house immediately.
  - Notify fire department.

⚠ WARNING

Inspect appliance and components for damage. Damaged parts may impair safe operation.

- Do NOT install damaged components.
- Do NOT install incomplete components.
- Do NOT install substitute components.

Report damaged parts to dealer.

⚠ WARNING

Fire Risk.

Hearth & Home Technologies disclaims any responsibility for, and the warranty will be voided by, the following actions:

- Installation and use of any damaged appliance.
- Modification of the appliance.
- Installation other than as instructed by Hearth & Home Technologies.
- Installation and/or use of any component part not approved by Hearth & Home Technologies.
- Operating appliance without fully assembling all components.
- Operating appliance without legs attached (if supplied with unit).
- Do NOT Overfire

Or any such action that may cause a fire hazard.

G. Tools And Supplies Needed

Tools and building supplies normally required for installation, unless installing into an existing masonry fireplace:

Reciprocating Saw
Channel Locks
Hammer
Phillips Screwdriver
Tape Meausre
Plumb Line
Level
Framing Material
Hi-temp Caulking Material
Gloves
Safety Glasses
Framing Square
Electric Drill & Bits (1/4")
1/4" Self-Tapping Screws

<u>May also need:</u>
Vent Support Straps
Venting Paint

H. Inspect Appliance & Components and Pre-Use Check List

1.		Place the appliance in a location near the final installation area and follow the procedures below:
2.		Open the appliance and remove all the parts and articles packed inside the Component Pack. Inspect all the parts and glass for shipping damage. Contact your dealer if any irregularities are noticed.
3.		All safety warnings have been read and followed.
4.		This Owner's Manual has been read.
5.		Floor protection requirements have been met.
6.		Venting is properly installed.
7.		The proper clearances from the appliance and chimney to combustible materials have been met.
8.		The masonry chimney is inspected by a professional and is clean, or the factory built metal chimney is installed according to the manufacturer's instructions and clearances.
9.		The chimney meets the required minimum height.
10.		All labels have been removed from the glass door.
11.		Plated surfaces have been wiped clean, if applicable.
12.		Thermostat or remote has been installed.
13.		A power outlet is available nearby.

3 Dimensions and Clearances

A. Appliance Dimensions

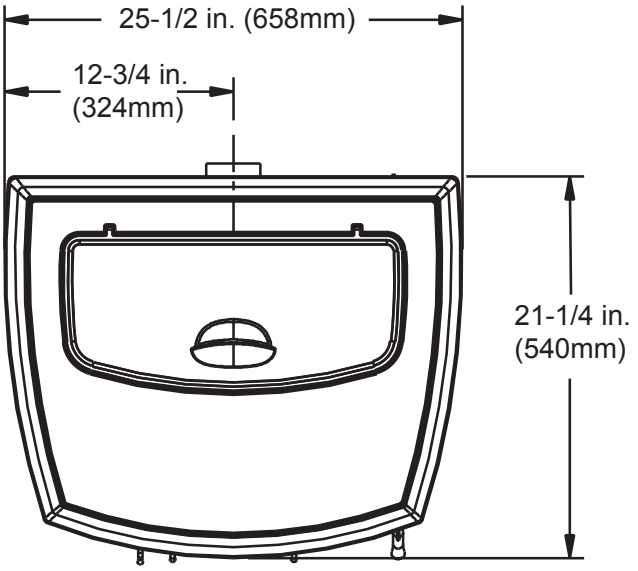


Figure 8.1 - Top View

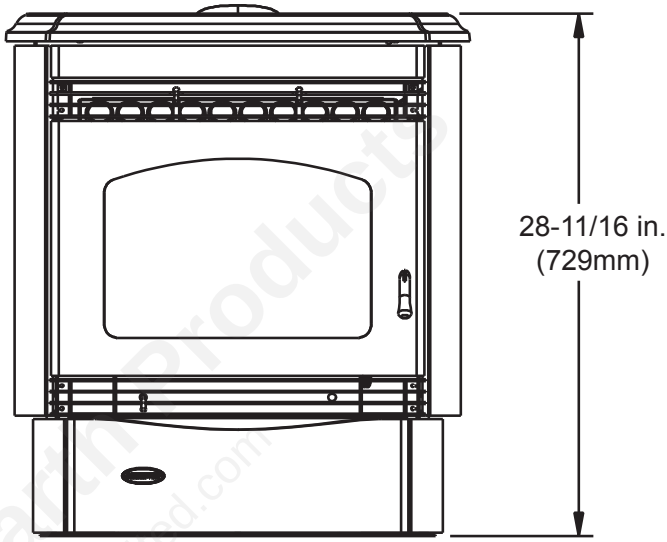


Figure 8.2- Front View

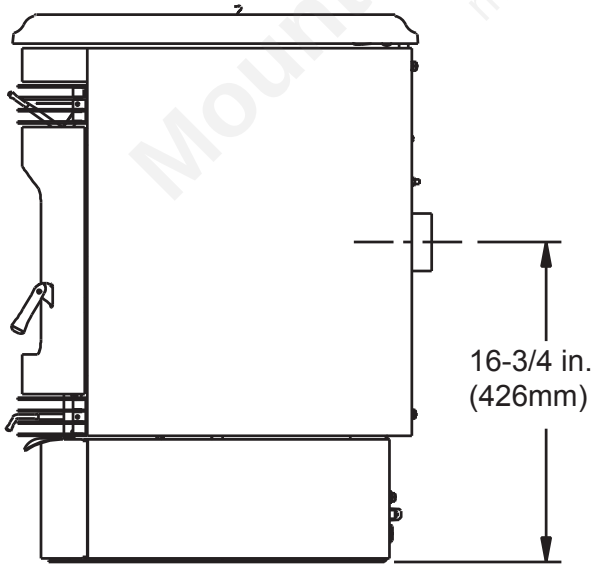


Figure 8.3 -Side View

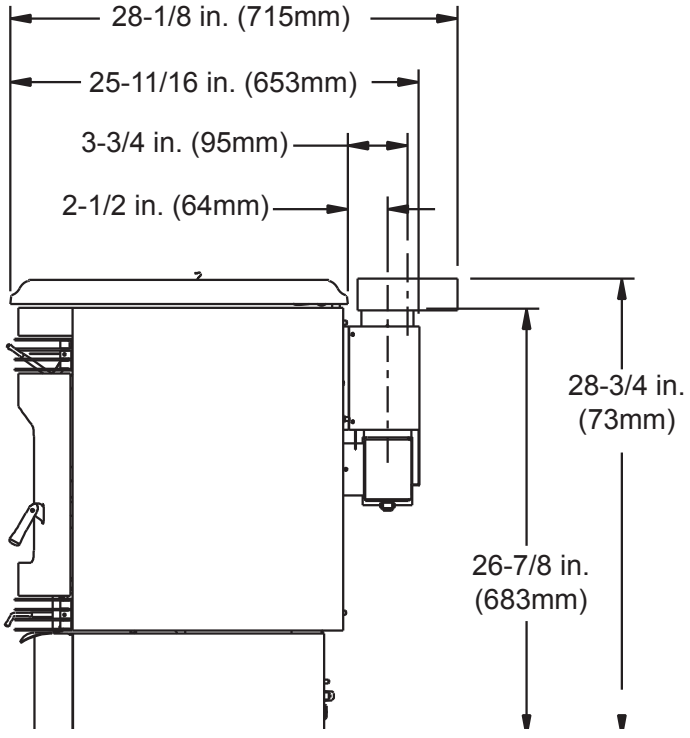
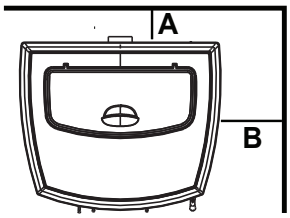
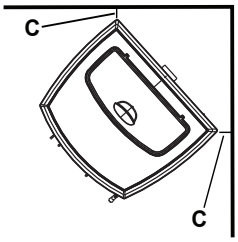


Figure 8.4 - Side View with Top Vent Adapter

B. Clearances to Combustibles (UL and ULC)

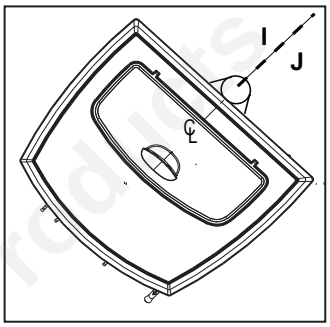




Alcove Installation	Inches	Millimeters
Minimum Alcove Height	43	1092
Minimum Alcove Side Wall	6	152
Minimum Alcove Width	38	965
Maximum Alcove Depth	36	914

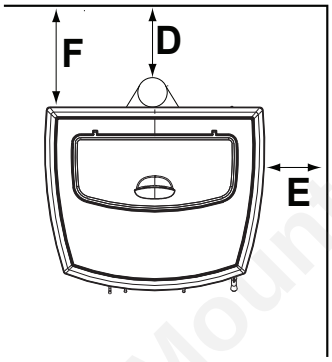
Straight Back Against Wall		Inches	Millimeters
A	Back Wall to Appliance	2	51
B	Side Wall to Appliance	6	152

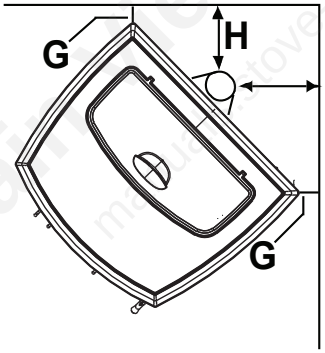
Corner Installation		Inches	Millimeters
C	Walls to Appliance	2	51



Dimension to Corner		Inches	Millimeters
I	Flue Center Line	8-1/2	217
J	Back of Top Vent Adapter	9-1/8	232

Installations with:
3 to 3 inch Top Vent Adapter and
3 to 6 inch Offset Adapter





Vertical Installation		Inches	Millimeters
D	Back Wall to Flue Pipe	3	76
E	Side Wall to Cast Top	6	152
F	Back Wall to Appliance	7	178

Corner Installation		Inches	Millimeters
G	Walls to Appliance	2	51
H	Side Wall to Flue Pipe	3	76

⚠ WARNING

Fire Risk.
Comply with all minimum clearances to combustibles as specified.

Failure to comply may cause house fire.

NOTE:
- Illustrations reflect typical installations and are FOR DESIGN PURPOSES ONLY.
- Illustrations/diagrams are not drawn to scale.
- Actual installation may vary due to individual design preference.

C. Hearth Pad Requirements (UL and ULC)

Use a non-combustible floor protector, extending beneath appliance and to the front, sides and rear as indicated. Measure front distance “M” from the surface of the glass door.

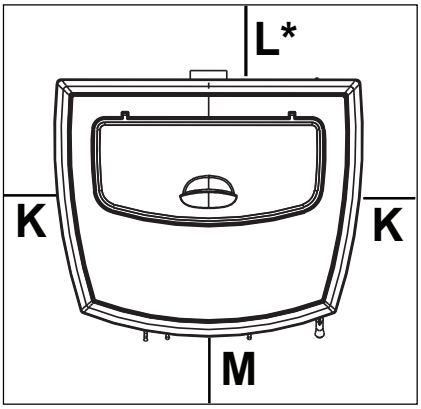


Figure 10.1

USA Hearth Pad Requirements

Hearth Pad Requirements		Inches
K	Sides	2
L*	Back	2
M	Front	6

Canada Hearth Pad Requirements

Hearth Pad Requirements		Millimeters
K	Sides	203
L*	Back	51
M	Front	457

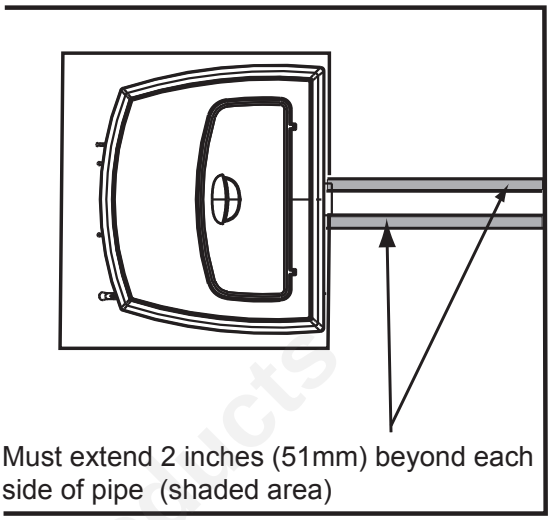


Figure 10.2

<u>*L Exception for Horizontal Installations:</u>

USA INSTALLATIONS: The non-combustible floor protector must be 1/2 inch (13mm) minimum thickness, “k” value = 0.49. Floor protection requires Type II thermal protection R = 1.0 or greater.

A non-combustible floor protection extending beneath the flue pipe is recommended with horizontal venting or under the top vent adapter with vertical installation. **Figure 10.2.**

CANADA INSTALLATIONS: A non-combustible floor protection extending beneath the flue pipe is **<u>required</u>** with horizontal venting or under the top vent adapter with vertical installation.

4 Vent Information

A. Chimney and Exhaust Connection

1. **Chimney & Connector**: Use 3 or 4 inch (76-102mm) diameter type "L" or "PL" venting system. It can be vented vertically or horizontally.
2. **Mobile Home:** Approved for all Listed pellet vent. If using the 3 inch (76mm) vertical Top Vent Adapter Kit or the 3 to 6 inch (76-152mm) Top Vent Offset Adapter, use Listed double wall flue connector. A Quadra-Fire Outside Air Kit must be used with manufactured home installations.
3. **Residential:** The 3 inch (76mm) vertical Top Vent Adapter Kit and the 3 to 6 inch (76-152mm) Top Vent Offset Adapter are tested to use 24 gauge single wall flue connector or Listed double wall flue connector to Class A Listed metal chimneys, or masonry chimneys meeting International Conference of Building Officials (ICBO) standards for solid fuel appliances.
4. **INSTALL VENT AT CLEARANCES SPECIFIED BY THE VENT MANUFACTURER.**
5. Secure exhaust venting system to the appliance with at least 3 screws. Also secure all connector pipe joints with at least 3 screws through each joint.
6. DO NOT INSTALL A FLUE DAMPER IN THE EXHAUST VENTING SYSTEM OF THIS UNIT.
7. DO NOT CONNECT THIS UNIT TO A CHIMNEY FLUE SERVING ANOTHER APPLIANCE.

NOTE: All pipe must be welded seam pipe whenever possible. Seal pipe joints with high temperature silicone (500°F [260°C] minimum rated only). Do not put silicone inside of pipe.

NOTE: If burning shelled field corn, you must use approved venting specifically designed for corn. Follow the instructions from the venting manufacturer.

WARNING

Fire Risk.
Follow Chimney Connector Manufacturer's Instructions for Proper Installation.

ONLY use connector:
- Within the room, between appliance and ceiling or wall.

Connector shall NOT pass through:
- Attic or roof space
- Closet or similar concealed space
- Floor or ceiling

Maintain minimum clearances to combustibles

WARNING

Vent surfaces get HOT, can cause burns if touched. Non-combustible shielding or guards may be required.

B. Venting Termination Requirements

CAUTION

Do not terminate vent in any enclosed or semi-enclosed area such as a carport, garage, attic, crawl space, under a sun deck or porch, narrow walkway or closely fenced area, or any location that can build up a concentration of fumes such as a stairwell, covered breezeway, etc.

1. Termination must exhaust above air inlet elevation. It is recommended that at least 60 inches (1.5m) of vertical pipe be installed when appliance is vented directly through a wall. This will create a natural draft, which will help prevent the possibility of smoke or odor venting into the home during a power outage. It will also keep exhaust from causing a nuisance or hazard by exposing people or shrubs to high temperatures. The safest and preferred venting method is to extend the vent vertically through the roof.
2. Distance from doors and opening windows, or gravity or ventilation air inlets into building:
   a. Not less than 48 inches (1.2m) below;
   b. Not less than 48 inches (1.2m) horizontally from;
   c. Not less than 12 inches (305mm) above.
3. Distance from permanently closed windows;
   a. Not less than 12 inches (305mm) below; horizontally from or above.
4. Distance between bottom of termination and grade should be 12 inches (305mm) minimum. This is conditional upon plants in the area, and nature of grade surface. The grade surface must be a non-combustible material (i.e., rock, dirt). The grade surface must not be lawn. Distance between bottom of termination and public walkway should be 7 feet (2.13m) minimum.
5. Distance to combustible materials must be 24 inches (610mm) minimum. This includes adjacent buildings, fences, protruding parts of the structure, roof overhang, plants and shrubs, etc.
6. Termination Cap Location (Home Electrical Service)
   - Side-to-side clearance is to be the same as minimum clearance to vinyl inside corners.
   - Clearance of a termination cap below electrical service shall be the same as minimum clearance to vinyl soffits.
   - Clearance of a termination cap above electrical service will be 12 inches (305mm) minimum.
   - Location of the vent termination must not obstruct or interfere with access to the electrical service.

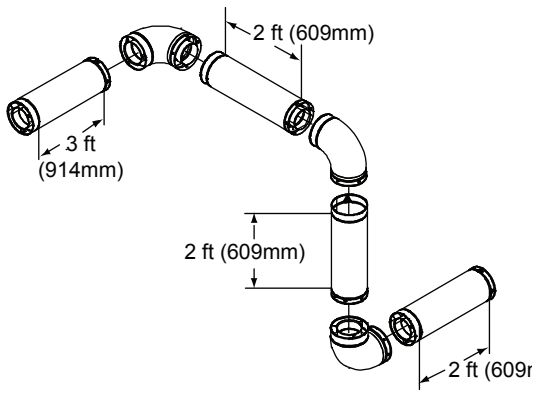
C. Equivalent Feet of Pipe

The table below can help you calculate the equivalent feet of pipe which is a method used to determine pellet vent size. **Figure 12.1.**

⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to the owner's information manual provided with this appliance. For assistance or additional information consult a qualified installer, service agency or your dealer.

Example of 3 Elbow-Rear Vent Termination Calculaton



Pellet Venting Component	# of Elbows	Feet of Pipe	Multipled By	Equivalent Feet	Components Equivalent Feet
90° Elbow or Tee	3		X	**5**	15
45° Elbow			X	**3**	
Horizontal Pipe		7	X	**1**	7
Vertical Pipe		2	X	**0.5**	1
			Total Equivalent Feet		**23**

Note: This is a generic example and is not intended to represent any specific fuel type.

Figure 12.1

D. Pipe Selection Chart

The chart will help you in determing proper venting size according to the equivalent feet of pipe calcuated above and the altitude above sea level of this installation. **Figure 12.2.**

Locate the calculated equivalent feet of pipe on the vertical left side of the chart. Move to the right horizontally on the chart until you reach your altitude above sea level.

If you fall below the diagonal line, 3 or 4 inch (76 to 102mm) pipe may be used. If it is anywhere above the diagonal line, a 4 inch (102mm) diameter pipe is required.

The chart reveals that a 90° elbow is 5 times as restrictive to the flow of exhaust gases under positive pressure as 1 foot of horizontal pipe, and a foot of horizontal pipe is twice as restrictive as a foot of vertical pipe.

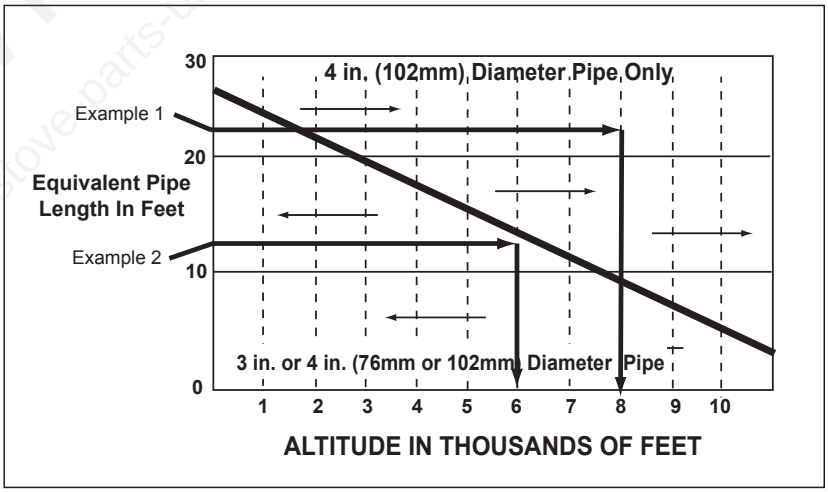


Figure 12.2

Example 1: If the equivalent length of pipe is 23 feet with altitude of 8,000 feet you must use 4 inch (102mm) diameter type "L" or "PL" vent.

Example 2: If the equivalent length of pipe is 12 feet with altitude of 6,000 feet you may use 3 or 4 inch (76 to 102mm) diameter type "L" or "PL" vent

⚠ WARNING

Fire Risk.

- Only LISTED venting components may be used.
- NO OTHER vent components may be used. Substitute or damaged vent components may impair safe operation.

5 Venting Systems

A. Alcove

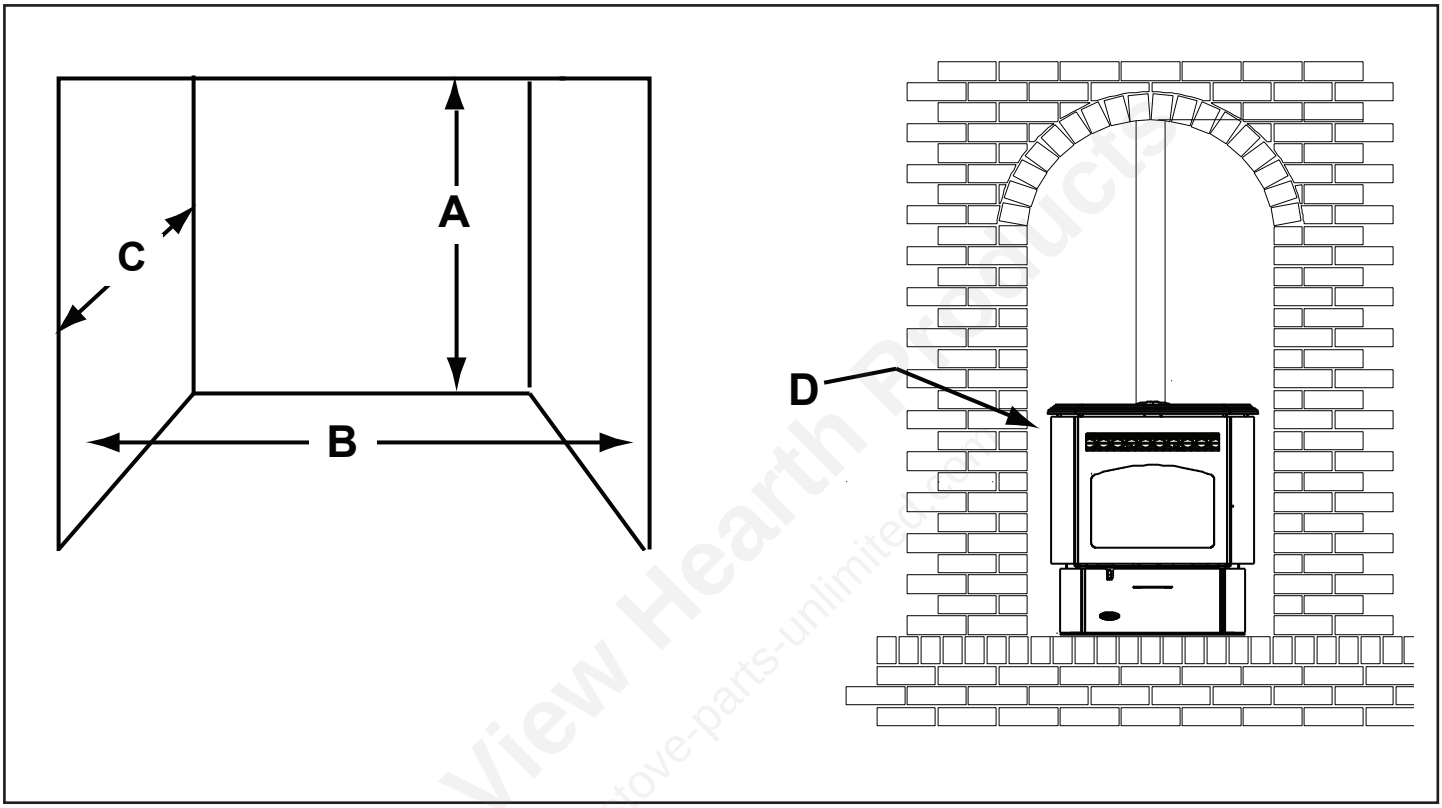


Figure 13.1

		Minimum		Maximum	
		Inches	*Millimeters*	*Inches*	*Millimeters*
A	Height	43	1092	n/a	n/a
B	Width	38	965	n/a	n/a
C	Depth	n/a	n/a	36	914
D	To Side Wall	6	152	n/a	n/a

All minimums listed are to a combustible surface.

NOTE:
- Illustrations reflect typical installations and are FOR DESIGN PURPOSES ONLY.
- Illustrations/diagrams are not drawn to scale.
- Actual installation may vary due to individual design preference.

B. Through The Wall

Horizontal termination cap must be a minimum of 12 inches. (305mm) from the wall. Approved for mobile home installations. Must use 3 or 4 inch (76-102mm) “L” or “PL” listed pellet venting or listed double wall pipe and a Quadra-Fire Outside Air Kit in mobile homes.

NOTE:
In Canada, where passage through a wall or partition of combustible construction is desired, the installation shall conform to CAN/CSA-B365

Straight Out

NOTICE:

Please note that while the minimum clearance for the termination cap is 6 inches (152mm) there is the possibly of soot buildup around the termination area. If this occurs we suggest to move the termination further away from the house to prevent it.

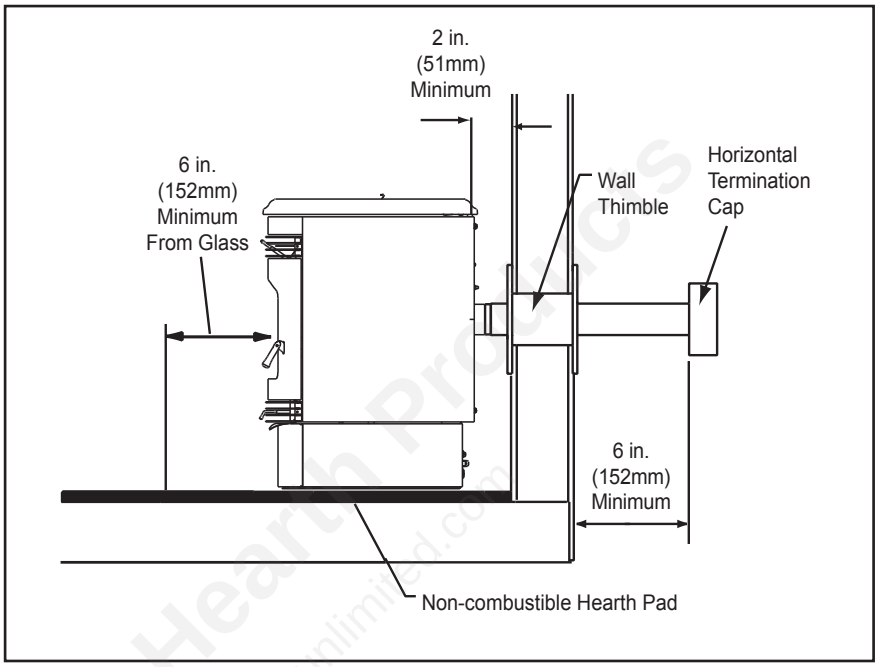


Figure 14.1

45 Degree

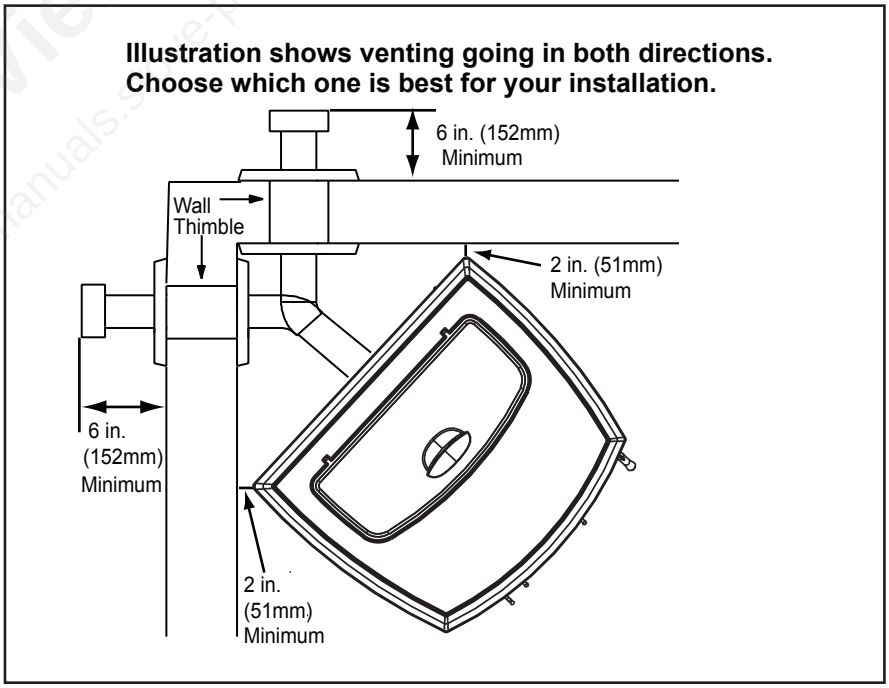


Figure 14.2

C. Vertical into Existing Class A Chimney

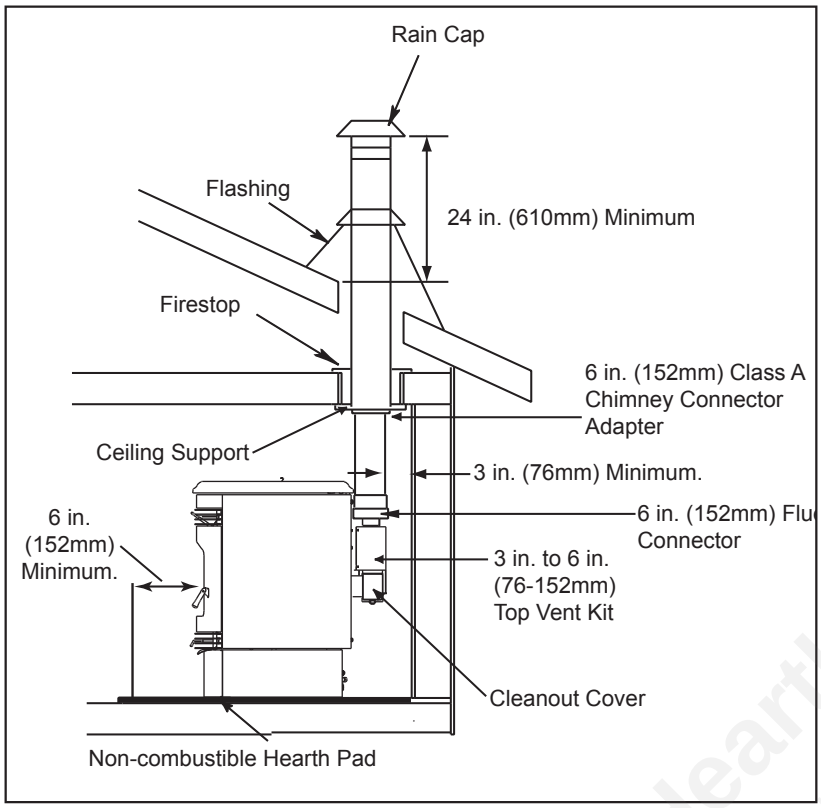


Figure 15.1

We recommend a minimum of 60 inches (1.5m) vertical, however above the eave is preferred.

Both installations are approved for mobile home installations. Must use 3 or 4 inch (76 to 102mm) "L" or "PL" Listed pellet venting or Listed double wall pipe and Quadra-Fire Outside Air Kit in mobile homes. Single wall pipe is approved for residential installations only.

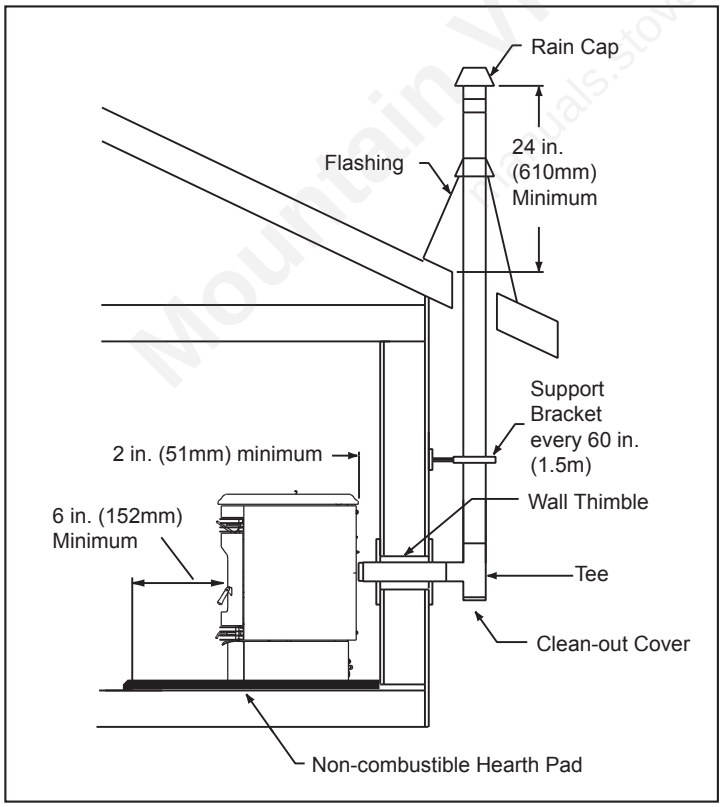
Air Clearance to Pipe:

This appliance was tested with standard 3 inch (76mm) Listed pellet clearance pipe to combustibles.

Pellet pipe manufactures Listed reduce clearance pipe may be use for reduce clearance from 3 inch (76mm) air clearance to no less than 1 inch (25mm) air clearance to combustibles for approved Listed pellet pipe.

Follow stove pipe manufactures listed air clearances to combustibles and installation instructions for all reduced air clearances installations.

D. Through The Wall & Vertical - External



E. Vertical - Interior - Typical Installation

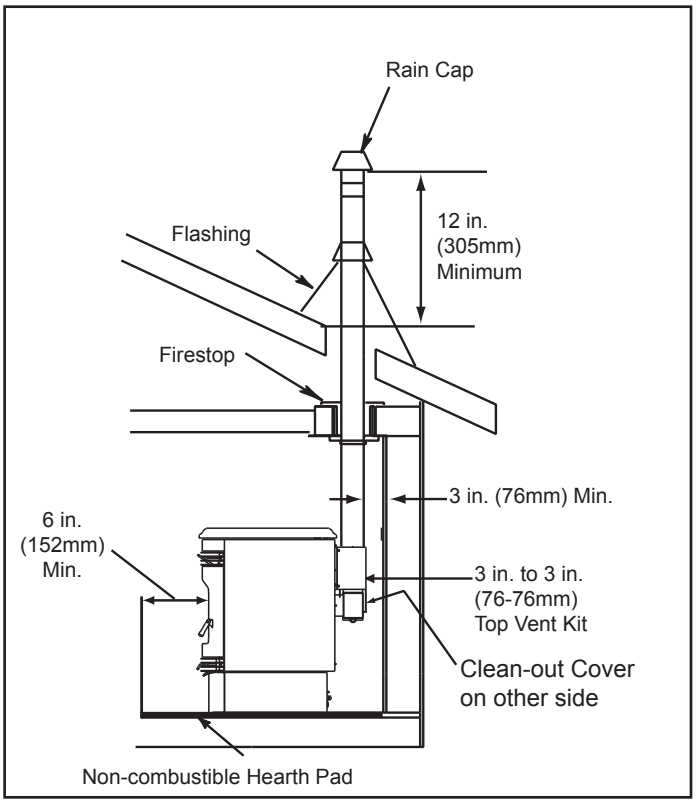


Figure 15.2

⚠ WARNING

Fire Risk

Inspection of Chimney:

- Masonry chimney must be in good condition.
- Meets minimum standard of NFPA 211
- Factory-built chimney must be 6 inch (152mm) UL103 HT.

F. Masonry

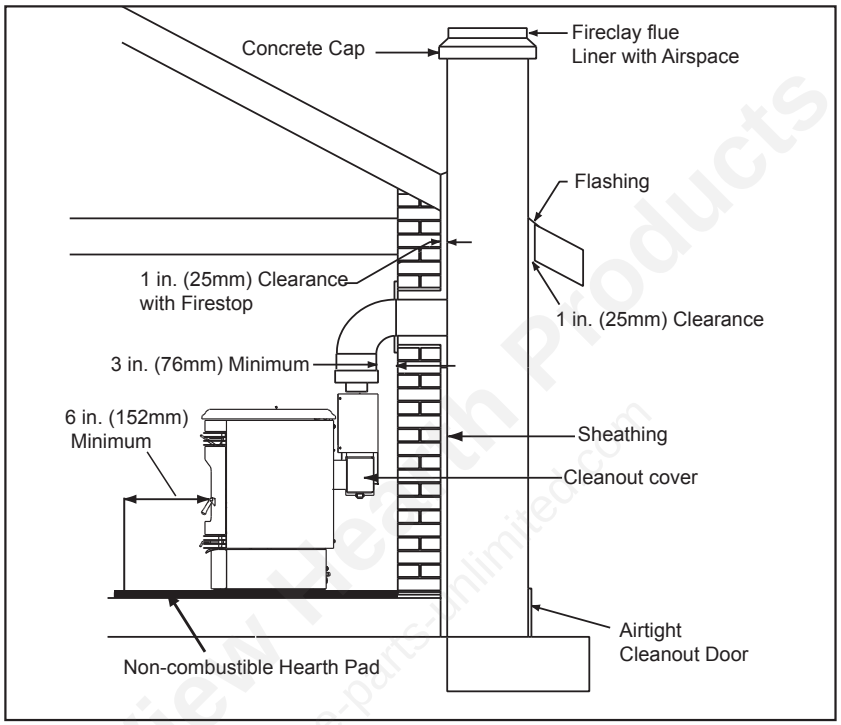


Figure 16.1

G. Alternate Masonry

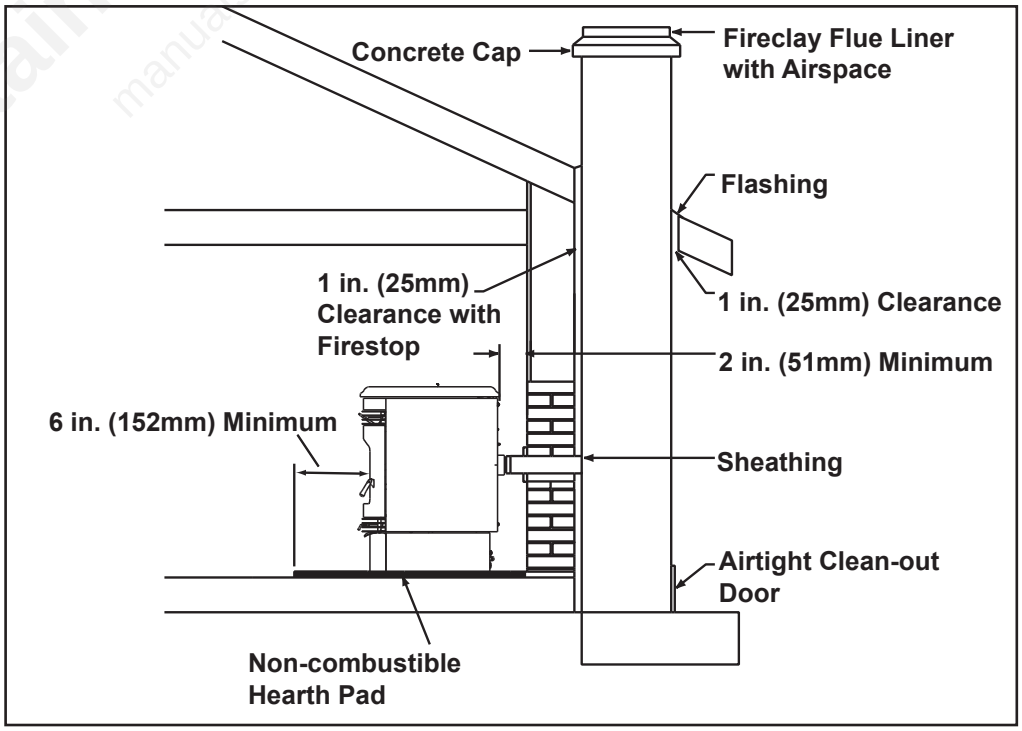


Figure 16.2

6 Mobile Home

A. Mobile Home Installation

You must use a Quadra-Fire Outside Air Kit for installation in a mobile home.

1. An outside air inlet must be provided for the combustion air and must remain clear of leaves, debris, ice and/or snow. It must be unrestricted while the appliance is in use to prevent room air starvation which causes smoke spillage. Smoke spillage can also set off smoke alarms.
2. The combustion air duct system must be made of metal. It must permit zero clearance to combustible construction and prevent material from dropping into the inlet or into the area beneath the dwelling and contain a rodent screen.
3. The appliance must be secured to the mobile home structure by bolting it to the floor (using lag bolts). Use the same holes that secured the appliance to the shipping pallet.
4. The appliance must be grounded with #8 solid copper grounding wire or equivalent, terminated at each end with an NEC approved grounding device.
5. Refer to Clearances to Combustibles and floor protection requirements on **pages 9 & 10** for listings to combustibles and appropriate chimney systems.
6. Use silicone to create an effective vapor barrier at the location where the chimney or other component penetrates to the the exterior of the structure.
7. Follow the chimney manufacturer's instructions when installing the vent system for use in a mobile home.
8. Installation shall be in accordance with the Manufacturers Home & Safety Standard (HUD) CFR 3280, Part 24.

⚠ WARNING

Installation must comply with Manufactured Home and Safety Standard (HUD), CFR 3280, Part 24.

⚠ WARNING

Asphyxiation Risk.

NEVER INSTALL IN A SLEEPING ROOM.
Consumes oxygen in the room.

CAUTION

THE STRUCTURAL INTEGRITY OF THE MOBILE HOME FLOOR, WALL AND CEILING/ROOF MUST BE MAINTAINED

Do NOT cut through:
- Floor joist, wall, studs or ceiling trusses.
- Any supporting material that would affect the structural integrity.

CAUTION

Never draw outside combustion air from:
- Wall, floor or ceiling cavity
- Enclosed space such as an attic or garage

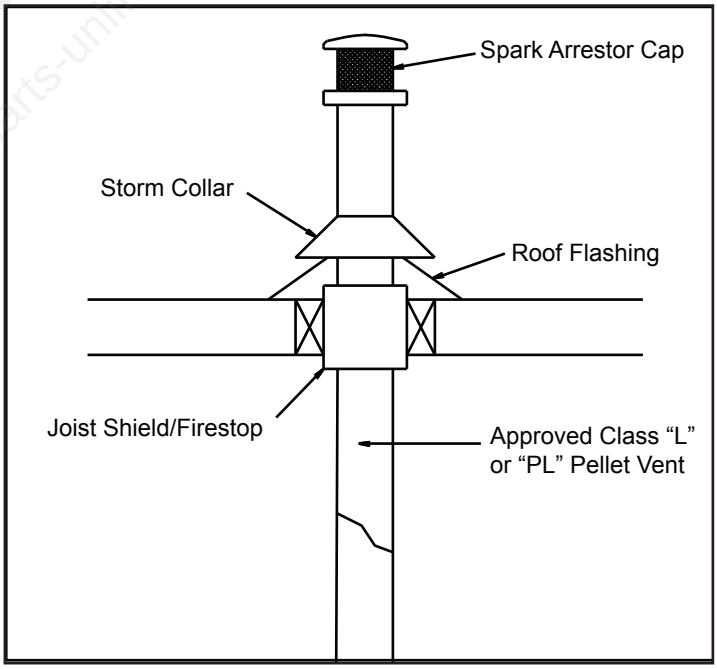


Figure 17.1

7 Appliance Set-Up

A. Outside Air Kit Instructions

Parts Included in Kit: 1 piece of 2 inch x 3 foot flex hose, 2 hose clamps, 1 air intake channel1 collar assembly, 1 termination cap assembly, 1 trim ring, 12 screws. (Discard air channel it is not need for this appliance).

Tools Needed: Phillips head screwdriver; wire cutters; hole saw or jig saw.

1. Measure distance from floor to air vent opening in stove and mark location on wall.

   Use saw to cut opening in wall. Cut a 2-1/2 to 3 inch (64-76mm) opening on inside wall and a 3 to 3-1/2 inch (76-89mm) opening on outside of house.
2. Remove cover plate and then install the collar assembly.
3. Use hose clamp to secure flex pipe to collar assembly.
4. Slide trim ring over flex pipe and run pipe through wall.
5. Attach hose to outside termination cap with second hose clamp.
6. Secure termination cap to outside surface.
6. Secure trim ring to interior wall.

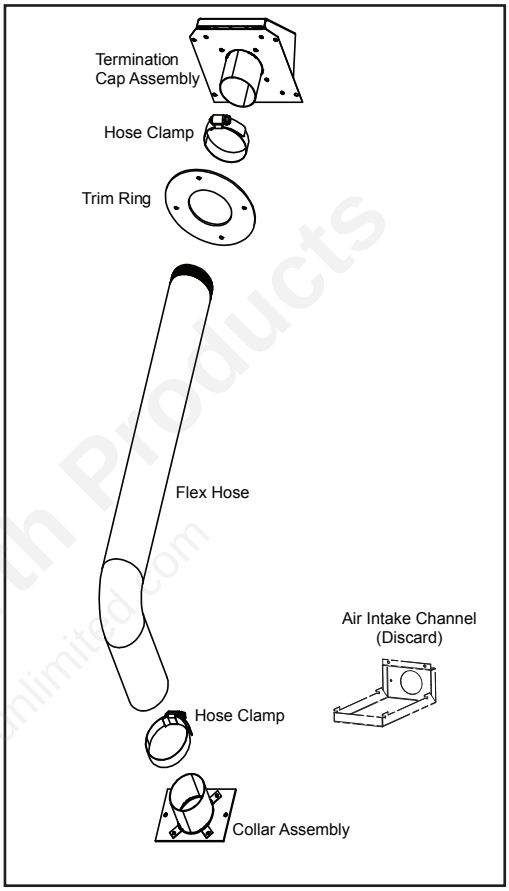


Figure 18.2

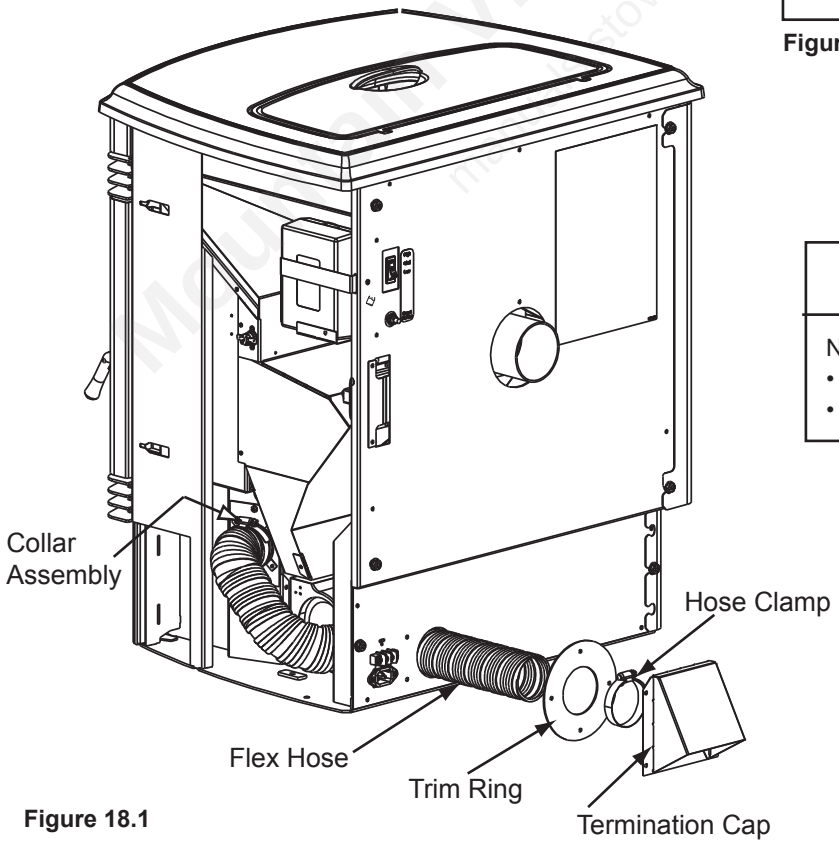


Figure 18.1

CAUTION

Never draw outside combustion air from:
- Wall, floor or ceiling cavity
- Enclosed space such as an attic or garage

B. Top Vent Adapter Installation

3 to 3 inch Top Vent Adapter
3 to 6 inch Top Vent Offset Adapter

Installing the Top Vent Adapter

1. Put a layer of high temperature silicone on the 3 inch (76mm) exhaust outlet. **Do not put silicone inside of pipe. Figure 19.1**
2. Slide the top vent adapter onto the rear exhaust outlet and adjust the assembly to a vertical position. **Figure 19.1.**
3. Drill 4 holes with #26 drill bit (provided) into the back of the appliance using the outer shield as a pattern (make sure the assembly is vertical). **Figure 19.2.**
4. Install the 4 mounting screws.
5. Drill 2 holes with #26 drill bit through the rear exhaust outlet using the 2 holes already in the short horizontal pipe in the top vent adapter as a guide. Install the 2 screws. **Figure 19.1.**
6. Install the vent pipe into the top vent adapter (be sure to silicone all joints).
7. To clean the top vent adapter open the clean-out cover. **Figure 19.2.**

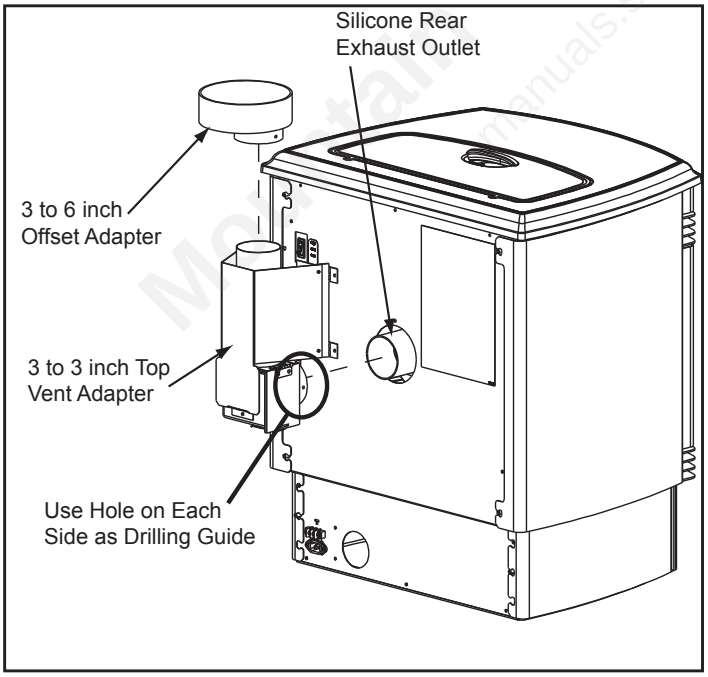


Figure 19.1

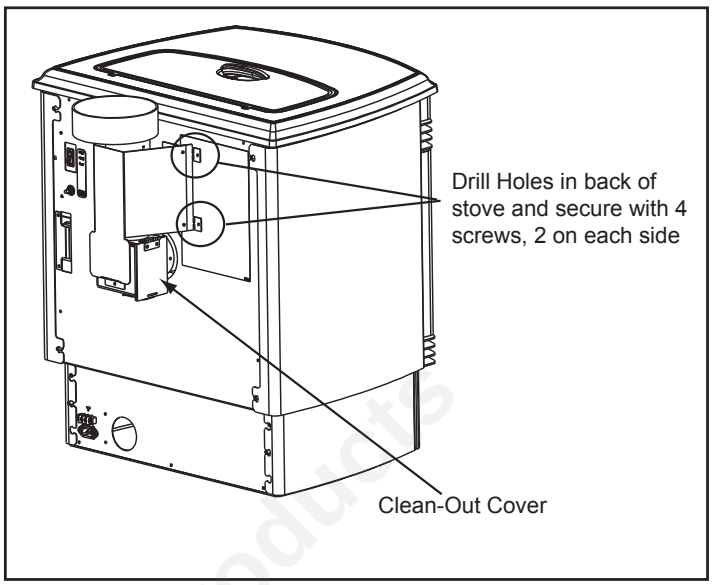


Figure 19.2

C. Rear Vent and Rear Vent to Top Vent Adapter Installation

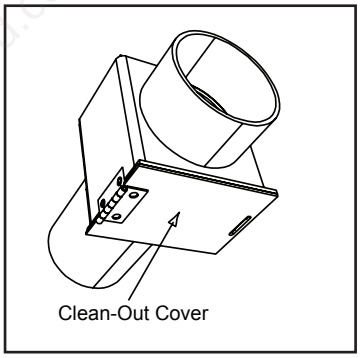


Figure 18.3 - Rear Vent Adapter

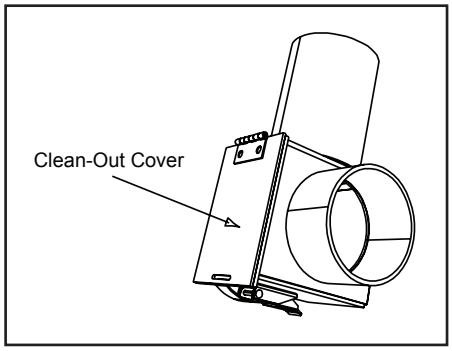


Figure 18.4 - Rear to Top Vent Adapter - 90°

1. Put a layer of high temperature silicone on the 3 inch (76mm) exhaust outlet. **Do not put silicone inside of pipe. Figure 19.1.**
2. Slide the adapter onto the rear exhaust outlet and adjust the assembly to the appropriate position.
3. Install the vent pipe into the adapter (be sure to silicone all joints)

D. Optional Log Set Placement Instructions

CAUTION

Logs are FRAGILE. Use extreme care when handling or cleaning logs.

NOTE:
Due to the abrasive nature of a pellet appliance fire, the logs are not covered under warranty. Any placement variation other than shown here can cause excessive heat and shall void the appliance warranty.

4 PIECE LOG SET INSTALLATION

1. Place the right rear log as shown. There is a notch in the bottom of the log for clearance for the thermocouple and thermocouple cover (ceramic protection tube). **Figure 20.1.**
2. Continue placing the last 3 logs around the firepot as show in **Figures 20.2, 20.3** and **20.4**. Be careful not to block the drop tube in the back of the firebox where pellets feed into the firepot.

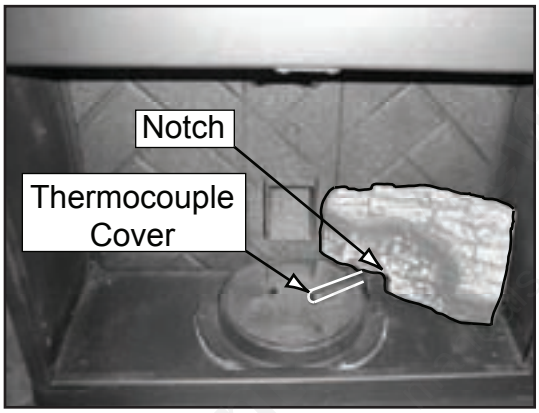


Figure 20.1

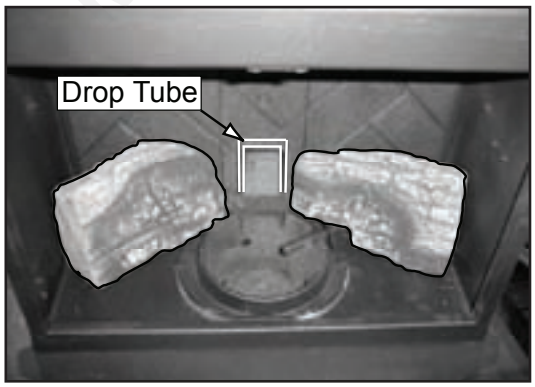


Figure 20.2

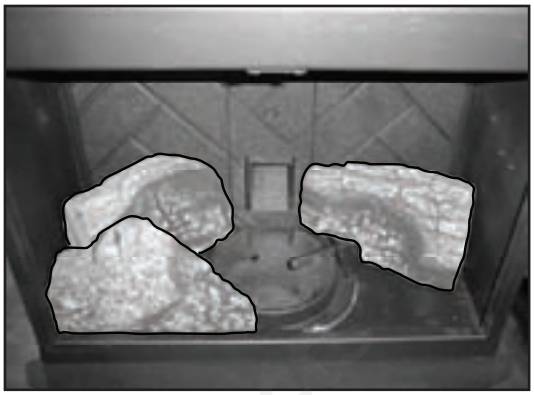


Figure 20.3

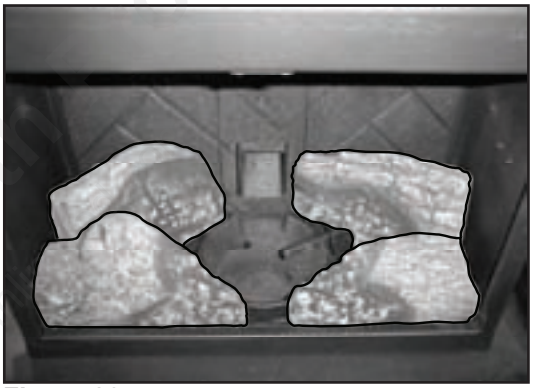


Figure 20.4

OPTIONAL TOP LOG

Place the top log over the firepot. It will be about 2-1/2 inches (64mm) above the firepot when in place. Notice the position of the top log as it rests on the 3 logs in a stable position to prevent it from falling into the firepot.

The charred area on the back of the top log faces the back, not the front. **Figure 20.5.**

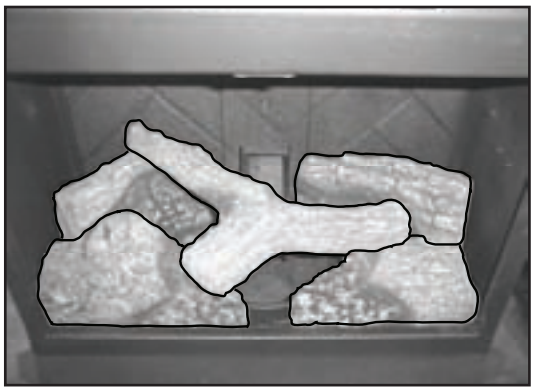


Figure 20.5

E. Optional Gold or Nickel Grille & Trim Ring

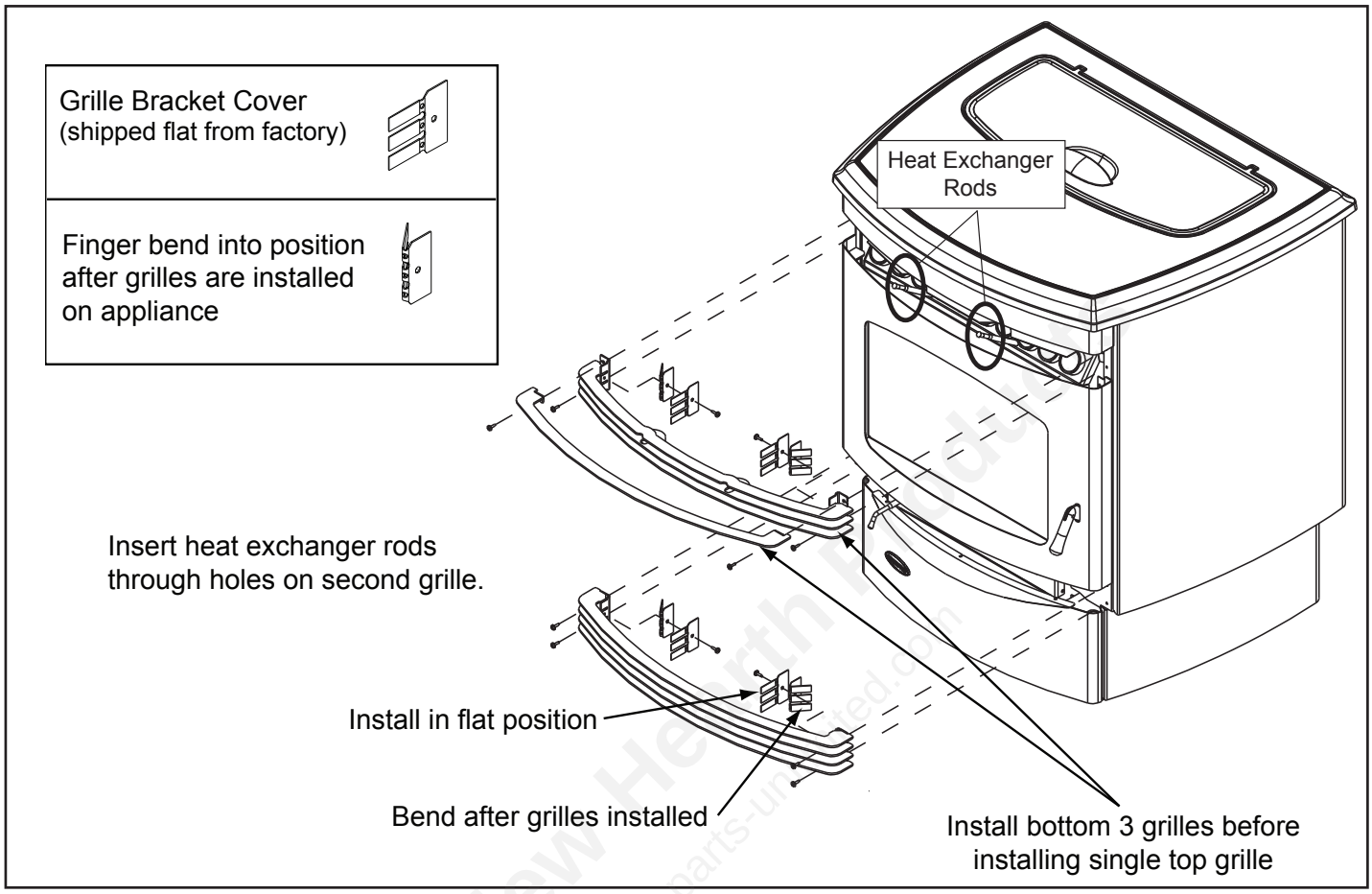


Figure 21.1

Included in Kit: (4) lower grilles; (3) upper grilles, (1) upper grille; (4) grille bracket covers; fasteners

Tools Required: #2 Phillips head screwdriver

1. Open the door. Remove the top 2 screws on each side of upper grille and remove the single grille. Remove the bottom 2 screws on each side and remove the 3 grilles attached together.
2. Removing the ash drawer before taking off the lower grille will make the lower grille easier to remove. Using a Phillips head screwdriver, remove the 2 screws on each side and pull forward with a downward motion to avoid catching the grille on the firepot pull rod.

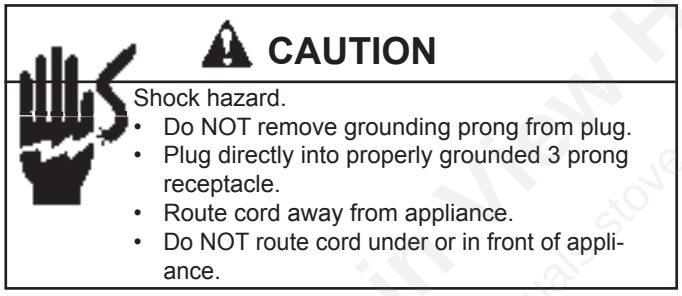
   NOTE: The plated grilles, Nickel, Black Nickel and Gold, have 4 black grille bracket covers to eliminate the brightness of the bracket plating. The bracket covers are shipped flat, installed on the grilles, and after the grilles are installed on the appliance they are then finger-bent into position.
3. Attach the 4 grille bracket covers to the lower 4 grilles and the top 3 grilles. Slip the metal strips through the grille openings and secure to grille with screws provided. Do not finger bend the cover brackets at this time.
4. Secure the lower grille to the appliance with 2 screws on each side. Finger bend the bracket covers around the plated brackets.
5. The upper grille has 2 separate parts. Install the 3 grilles attached together first. Angle the grilles downward and insert the heat exchanger cleaning rods through the holes in the second grille and then twist forward until horizontally level. Attach the grille with only the bottom 2 screws on each side of grille. Do not finger bend the cover brackets at this time.
6. Position the single top grille over the 3 already in place. Attach with one screw on each side through the top grille and the other 3 grilles to secure to appliance.
7. Finger bend the bracket covers on the upper grille into place.
8 Re-install the ash drawer.

F. Thermostat Installation

1. A 12 volt AC thermostat is required to operate this pellet appliance. You may use the included wall mount thermostat or purchase an optional programmable thermostat or remote control. It is equipped with an adjustable heat anticipator. The current rating is .05 amps. The anticipator needs to be adjusted to the lowest setting available.
2. When mounting a thermostat on a wall, be sure to follow your thermostat installation instructions carefully.

   NOTE: Thermostat must be mounted level for accurate readings. The thermostat should be mounted on an inside wall and not in direct line with the appliance convection air.

   NOTE: If the thermostat is located too close to the appliance, you may need to set the temperature setting slightly higher to maintain the desired temperature in your home.
3. There is a 4 screw terminal block located on the back lower left corner of the stove directly above the power cord inlet. The center 2 screws are for the thermostat wires.



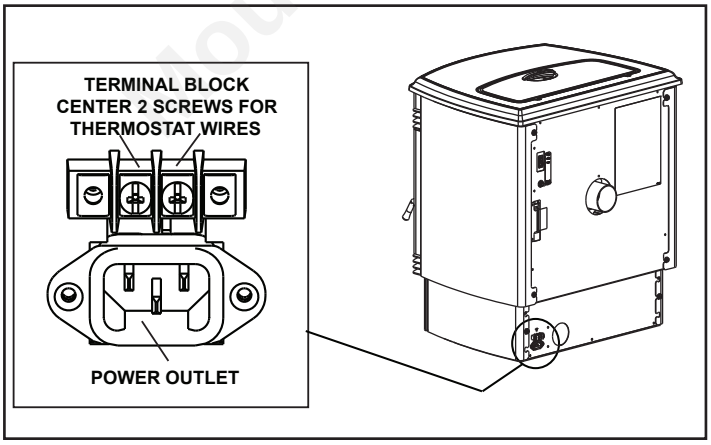


Figure 22.1

8 Operating Instructions

A. Fuel Size, Material and Storage

1. Wood Pellets

Fuel pellets are made from sawdust or wood by-products. If the source material is hardwood, they can have a higher mineral content, creating more ash. Fuels containing bark will also have higher ash content. Minerals and other noncombustible materials such as sand will turn into a hard, glass-like substance called a clinker when heated to the extreme temperatures our firepot reaches. This is what forms clinkers in the bottom of the firepot. Trees from different areas will vary in mineral content. That is why some fuels produce more clinkers than others. Pellets are manufactured in either 1/4 inch or 5/16 inch (6-8mm) diameter and should be **no more than 1-1/2 inches (38mm) in length**. Pellet lengths may even vary by lot from the same manufacturer which is why the feed rate may need to be adjusted occasionally. **If you burn pellets longer than 1-1/2 inches (38mm) you may have an inconsistent fuel feed rate and/or missed ignitions.**

Pellet fuel quality can greatly fluctuate. We recommend using premium grade fuel with ash content less than 1%. Even in some fuel labeled “premium” ash content can vary from bag to bag and possibly exceed 1%. High ash fuel, or lack of maintenance, can cause the firepot to fill up and thus create a potential for smoking, sooting and possible hopper fires.

Always burn dry fuel. Burning fuel with high moisture content takes heat from the fuel and tends to cool the appliance, robbing heat from your home. Damp pellet fuel can clog the feed system.

We recommend that you buy fuel in multi-ton lots whenever possible. Buying large quantities of fuel at once will greatly reduce the number of times the feed adjustments will need to be made. However, we do recommend trying various brands before purchasing multi-ton lots to ensure your satisfaction.

⚠ WARNING

Fire Risk.

- High ash fuels, or lack of maintenance, can cause the firepot to overfill. Follow proper shutdown procedure if ash buildup exceeds half way point in firepot.
- Failure to do so could result in smoking, sooting and possible hopper fires.

2. Shelled Field Corn

Extensive factory and field testing has demonstrated shelled field corn to be an efficient and very economical fuel. We recommend the use of a 50-50 blend of corn and wood pellets. The only change in operation is that the feed rate may require a slight adjustment. The BTU output of the appliance varies slightly compared to pellets, depending on the quality of the corn used. In cases where it is acceptable for the appliance to run full time, 100% corn will work after the fire has been started using wood pellets.

2. Shelled Field Corn (Cont’d)

When purchasing corn to burn in your appliance, read the ingredient label very carefully. **Do NOT purchase fuel that contains any additives** such as oils (i.e. soybean oil) and meals as it will result in poor unit performance. If you are buying corn the only ingredient that should be listed is corn.

Shelled field corn must be 15% or less moisture content. The corn must be clean and free from debris. Never burn corn straight from the field. Stalk parts, excessive fines and cob remnants, etc. will clog the auger mechanism. Corn with excessive grain dust must be screened by sifting with 3/16 (4.76mm) inch mesh screening.

Do not burn treated seed corn in your appliance. Seed corn is treated with chemical pesticides that are harmful or fatal if swallowed; therefore, seed corn is dangerous to have in the house, expecially where children can reach it. Burning treated seed corn in your appliane will void your warranty and will destroy the exhaust system on the unit.

When changing to a different fuel, be sure to empty the hopper of the previous fuel and vacuum the hopper before you fill it with the new fuel.

⚠ WARNING

Risk of Chemical Poisoning.

- Do Not burn treated seed corn
- Chemical pesticides are harmful or fatal if swallowed
- Burning treated seed corn will void your warranty

3. Storage

Wood pellets should be left in their original sealed bag until using. This will prevent moisture absorption.

Shelled corn should be stored in a tight container where it will not absorb moisture from damp or wet floors. This will also prevent rodents from becoming a problem.

Do not store any pellet fuel within the clearance requirements or in an area that would hinder routine cleaning and maintenance.

B. General Operating Information

1. Thermostat Calls For Heat

The appliance is like most modern furnaces; when the thermostat calls for heat, your appliance will automatically light and deliver heat. When the room is up to temperature and the thermostat is satisfied, the red call light will go off and the appliance will shut down.

2. Heat Output Controls

This appliance is equipped with a heat output control switch that has three settings or burn rates; low, medium and high. The appliance will turn on and off as the thermostat demands. When the thermostat calls for heat, the appliance will start up at the burn rate for which it is set. If the appliance is set at one of the lower settings, it will run quieter but take longer to heat up an area than if it were set at a higher burn rate. Regardless of the burn rate, when the area is warm enough to satisfy the thermostat, the appliance will shut off.

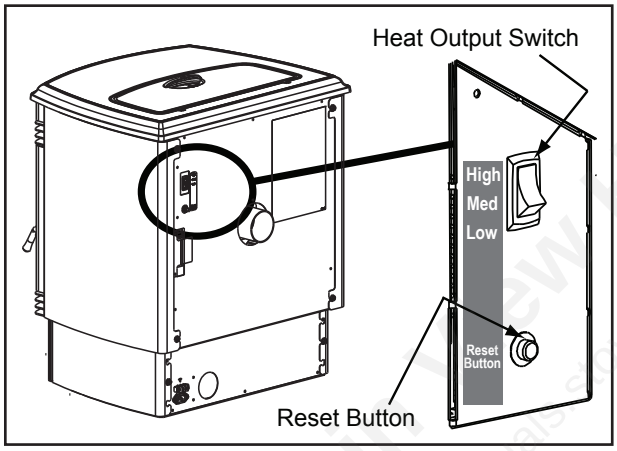


Figure 24.1

⚠ WARNING

Fire Hazard.
Keep combustible materials, gasoline and other flammable vapors and liquids clear of appliance.

- Do NOT store flammable materials in the appliance's vicinity.
- DO NOT USE GASOLINE, LANTERN FUEL, KEROSENE, CHARCOAL LIGHTER FLUID OR SIMILAR LIQUIDS TO START OR "FRESHEN UP" A FIRE IN THIS HEATER.
- DO NOT BURN GARBAGE OR FLAMMABLE FLUIDS SUCH AS GASOLINE, NAPHTHA OR ENGINE OIL.
- DO NOT USE CHEMICALS OF FLUIDS TO START THE FIRE.
- Keep all such liquids well away from the heater while it is in use.
- Combustible materials may ignite.

C. Before Your First Fire

1. First, make sure your appliance has been properly installed and that all safety requirements have been met. Pay particular attention to the fire protection, venting and thermostat installation instructions.
2. Double check that the ash drawer and firebox are empty!
3. Check the position of the thermocouple, located above the firepot, and make sure that it protrudes approximately 3/4 inch (19mm) into the firepot.
4. Close the front door.

IMPORTANT DETAIL: The tip of the thermocouple must be in contact with the inside end of the thermocouple cover or missed ignitions can occur.

D. Starting Your First Fire

1. A thermostat is required for proper operation of this appliance, except for corn. At this time, fill the hopper with pellets, set the thermostat to its lowest setting. Plug the power cord into nearby outlet.
2. The exhaust blower will stay on for approximately 18 minutes even though the thermostat is not calling for heat. This is normal.
3. Locate the heat output control switch mounted on the back of the appliance in the upper right corner. **Figure 24.1.** Turn it to the "high" setting by pushing the top of the control switch in and then adjust the thermostat to its highest setting. Remove the right side panel and the red call light located to the left of the control box will be on. **Figure 24.2**. This indicates the thermostat is calling for heat.
4. The fuel feed system and the igniter should now be on.
5. For your first fire it will be necessary to press the reset button once approximately 2 minutes after start up and again in 5 minutes. This will fill the feed system and allow the appliance to begin dropping pellets. The appliance will continue to run as long as the thermostat is calling for heat.
6. Once the appliance has ignited, let it burn for approximately 15 minutes, then set the thermostat to the desired room temperature. Adjust the heat output control switch to the desired setting.

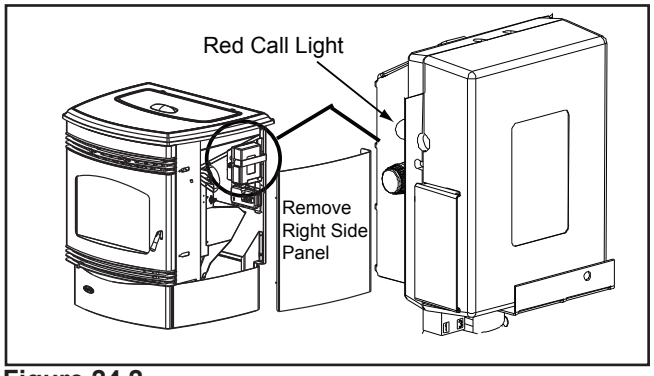


Figure 24.2

E. Fire Characteristics

A properly adjusted fire with the heat output control switch set on “high” has a short active flame pattern that extends out of the firepot approximately 4 inches (102mm). If the fire has tall flames with black tails and seems somewhat lazy, the feed rate will need to be reduced. This is done by sliding the fuel adjustment control rod down, which will reduce the feed. If the fire is not 4 inches (102mm) tall, slide the fuel adjustment control rod up to increase the feed. A medium and low setting will give a shorter flame. The flame will rise and fall somewhat. This is normal.

F. Feed Rate Adjustment Instructions

The feed adjustment control rod is factory set, and should be adequate for most fuels. However, if the flame height is too high or too low, you will need to adjust the feed rate. Wait until the appliance has been burning for 15 minutes before making your adjustments and allow 15 minutes for feed adjustment to take effect.

1. Loosen the set screw 1/4 to 1/2 turn during set-up of appliance. This will allow movement of the feed adjustment control rod. Do not re-tighten set screw.
2. Loosen the wing nut.
3. Adjust the feed adjustment control rod upward towards the "+" symbol to increase the feed rate and flame height or down towards the "-" symbol, to decrease the feed rate and flame height.
4. Re-tighten the wing nut.

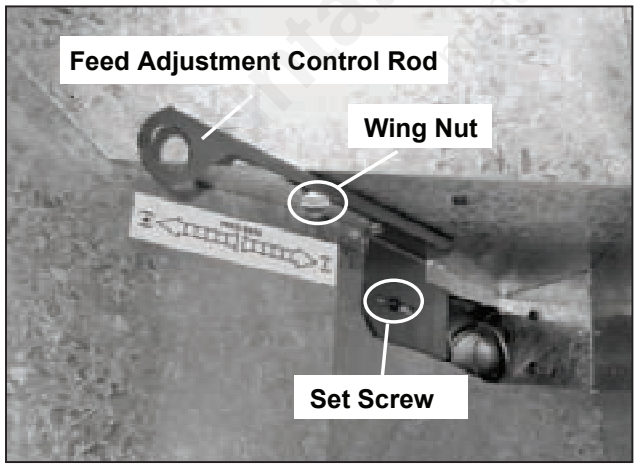


Figure 25.1

G. Iginition Cycles

1. During each ignition cycle, it is normal to see some smoke in the firebox. The smoke will stop once the fire starts.
2. The convection blower will automatically turn on after your appliance has been burning for approximately 10 minutes. This blower transfers heat from your appliance into the room, and will continue to run after the thermostat has stopped calling for heat until the appliance has cooled down.
3. Occasionally the appliance may run out of fuel and shut itself down. When this happens, the red call light will be on. **See Figure 24.2, page 24**. To restart it, fill the hopper and press the reset button. **See Figure 24.1, page 24**. When you press the reset button the red call light will go out. Release the button and the light will come back on. You should see a fire shortly. If not, follow the instructions on **page 24**, of “Starting Your First Fire”.

⚠ WARNING

Fire Risk
Do NOT operate appliance:
- With appliance door open.
- Firepot floor open.
- Cleaning slide plates open.

Do NOT store fuel:
- Closer than required clearances to combustibles to appliance
- Within space required for loading or ash removal.

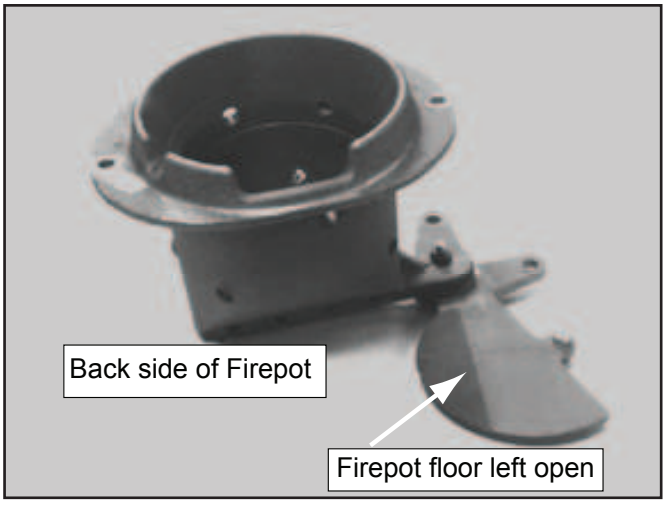


Figure 25.2 - DO NOT LEAVE FIREPOT FLOOR OPEN

H. Frequently Asked Questions

ISSUES	SOLUTIONS
1. Metallic noise.	1. Noise is caused by metal expanding and contracting as it heats up and cools down, similar to the sound produced by a furnace or heating duct. This noise does not affect the operation or longevity of your insert.
2. Ash buildup on glass.	2. This is normal. Clean the glass.
3. Glass has turned dirty.	3. Excessive build up of ash. The lower burn settings will produce more ash, the higher burn settings produce less. The more it burns on low the more frequent cleaning of the glass is required.
4. Fire has tall flames with black tails and is lazy.	4. The feed rate needs to be reduced or the firepot needs cleaning. Heat exchanger or exhaust blower needs cleaning.
5. Smokey start-up or puffs of smoke from the airwash.	5. Either the firepot is dirty or there is too much fuel at start-up and not enough air. Close down feed rate 1/4 inch at a time until this no longer happens.
6. Large flame at start-up.	6. This is normal. Flame will settle down once the fire is established.

CAUTION

Odors and vapors released during initial operation.
- Curing of high temperature paint.
- Open windows for air circulation.

Odors may be irritating to sensitive individuals.

9 Troubleshooting

With proper installation, operation, and maintenance your appliance will provide years of trouble-free service. If you do experience a problem, this troubleshooting guide will assist a qualified service person in the diagnosis of a problem and the corrective action to be taken. ***This troubleshooting guide can only be used by a qualified service technician.***

Symption	Possible Cause	Corrective Action
Plug in appliance - No response.	No current to outlet.	Check circuit breaker at service panel.
	.7 amp fuse defective.	Replace fuse.
	#3 snap disc tripped or defective.	Reset or replace snap disc.
	Control box defective.	Replace control box.
Call light on. No fire. No fuel in firepot.	Out of fuel.	Check hopper. Fill with fuel.
	#2 snap disc may be defective.	Replace snap disc.
	Vacuum switch not closing, no vacuum.	Check exhaust blower is plugged in and operating. Check vacuum switch is plugged in. Check vacuum hose is in good condition, clear and connected at both ends. Check thermocouple is in good condition and plugged in properly. Make sure venting system is clean. Make sure front door is closed.
	Control box defective.	Replace control box.
Call light on. No fire. Partially burned fuel in firepot.	Firepot clean-out plate not closed.	Check that firepot clean-out plate is fully closed.
	Firepot is dirty (missed ignition).	Clean firepot. Make sure there is no clinker in the firepot. Clinkers may have to be broken up with firepot scraper tool or other means.
Call light on. No fire. Unburned pellets in firepot.	Firepot clean-out plate not closed.	Check that firepot clean-out plate is fully closed.
	Firepot is dirty.	Clean firepot. Make sure there is not a clinker in the firepot. Clinkers may have to be pushed out of firepot with firepot scraper tool or other means.
	Ignition hole blocked.	Scrape with solid piece of wire.
	Igniter not working.	Remove ash drawer to see if igniter is glowing red on start-up. Check igniter wires for good connection. Replace igniter using 1/4 inch male /female spade connectors.
	Control box defective.	Replace control box.
Slow or smoky start-up.	Firepot clean-out plate not closed.	Check that firepot clean-out is fully closed.
	Firepot is dirty.	Clean firepot. Make sure there is not a clinker in the firepot. Clinkers may have to pushed out of firepot with firepot scraper tool or other means.
	Excessive amount of fuel at start-up.	Reduce feed rate using feed rate adjustment control rod located inside hopper.

Symptom	Possible Cause	Corrective Action
Slow or smoky start-up (Cont'd)	Dirty exhaust and/or venting system.	Check for ash build up in unit, including behind rear panels, firebox, heat exchanger, exhaust blower and venting.
Feed system fails to start.	Out of fuel.	Check hopper, fill with fuel.
	#2 snap disc may be defective.	Replace snap disc. Firebox door must be closed securely.
	Vacuum switch not closing. No vacuum.	Check exhaust blower is plugged in and operating. Check vacuum switch is plugged in. Check vacuum hose is in good condition, clear and connected at both ends. Check thermocouple is in good condition and plugged in properly. Make sure venting system is clean. **NOTE:** High winds blowing into the venting system can pressurize the firebox causing loss of vacuum.
	Feed system jammed or blocked.	Empty hopper of fuel. Use a wet/dry vacuum cleaner to remove remaining fuel, from hopper, including feed tube. Check feed chute for obstructions. Loosen 2 screws and jiggle feed assembly.
	Feed spring not turning with feed motor.	Check that set screw is tight on feed spring shaft at end of feed motor.
	Feed motor defective or not plugged in.	Check connections on feed motor, replace if defective.
No call light. Unit does not begin start sequence.	Thermostat not set to a high enough temperature.	Adjust thermostat above room temperature.
	Snap Disc #3 tripped.	Reset snap disc.
	No power.	Connect to power.
	Fuse blown.	Replace fuse.
	Connections at thermostat and/or appliance not making proper contact.	Check connections at thermostat and appliance.
	Defective thermostat or thermostat wiring.	Replace thermostat or wiring. NOTE: To test thermostat and wiring, use a jumper wire at the thermostat block on the unit to by-pass thermostat and wiring.
	Control box defective.	Replace control box.
Unit fails to shut off.	Call light on.	Turn thermostat off. If call light does not go out, disconnect thermostat wires from unit. If call light does go out, thermostat or wires are defective.

Symptoms	Possible Cause	Corrective Action
Convection blower fails to start.	#1 snap disc defective.	Replace snap disc.
	Blower not plugged in.	Check that blower is plugged into wire harness.
	Blower is defective.	Replace blower.
	Control box is defective.	Replace control box.
Exhaust blower fails to start or does not shut off.	Blower not plugged in.	Check that blower is plugged into wire harness.
	Blower is clogged with ash.	Clean exhaust system.
	Blower is defective.	Replace blower.
	Control box is defective.	Replace control box.
Large, lazy flame, orange color. Black ash on glass.	Dirty appliance. Poor fuel quality, high ash content.	Clean unit, including firepot, heat exchangers and venting system. Remove stainless steel baffle from firebox to clean ash from on top of baffle. Clean behind rear brick panels. Change fuel brand to premium.
	Firepot clean-out plate not completely closed.	Check that firepot clean-out plate is fully closed.
	Excessive amount of fuel.	Reduce feed rate using feed rate adjustment control rod located inside hopper.
Nuisance shutdowns.	Low flame.	Increase feed by opening feed rate adjustment control rod located inside hopper.
	Sawdust buildup in hopper.	Clean hopper, see **page 32.**
	Feed motor is reversing.	Check for good connections between feed motor and wire harness.
	Defective thermocouple.	Replace thermocouple.
	Defective control box.	Replace control box.
	Firepot more than 1/2 full.	See **page 34** for detailed instructions for “High Ash Fuel Content Management”
Appliance calls for heat. Call light illuminates. Exhaust blower starts. No feed or igniter.	Thermocouple is defective or not properly plugged in.	Check connections on thermocouple or replace if defective. A flashing yellow light on the control box indicates a problem with the thermocouple.
	Defective control box	Replace control box.

10 Maintaining & Servicing Your Appliance

A. Proper Shutdown Procedure

⚠ CAUTION

Shock and Smoke Hazard

- Turn down thermostat, let appliance completely cool and exhaust blower must be off. Now you can unplug appliance before servicing.
- Smoke spillage into room can occur if appliance is not cool before unplugging.
- Risk of shock if appliance not unplugged before servicing appliance.

Follow the detailed instructions found in this section for each step listed as referenced in the chart below.

B. Quick Reference Maintenance Chart

Cleaning or Inspection	Frequency		Daily	Weekly	Monthly	Yearly
Ash Pan	Every 5 bags of fuel	OR		X		
Ash Removal from Firebox	More frequently depending on the fuel type or ash build-up	OR		X		
Beneath Heat Exchanger	Every 1 ton of fuel	OR			X	
Blower, Combustion (Exhaust)	More frequently depending on the fuel type	OR				X
Blower, Convection	More frequently depending on operating environment.	OR				X
Door Latch Inspection	Prior to heating season	OR			X	
Exhaust Path	More frequently depending on ash build-up	OR				X
Firebox - Prepare for Non-Burn Season	At end of heating season	OR				X
Firepot - Burning pellets - hardwood	Every 3 bags	OR	X			
Firepot - Burning pellets - softwood	Every 5 bags	OR	X			
Firepot - Burning Corn	Every 1 bag	OR	X			
Glass	When clear view of firepot becomes obscure	OR		X		
Heat Exchanger & Drop Tube	Every 1 ton of fuel	OR			X	
Hopper	Every 1 ton of fuel or when changing fuel types	OR			X	
Top Vent Adapter	More frequently depending on the fuel type or ash build-up	OR				X
Venting System	More frequently depending on the fuel type	OR				X

C. General Maintenance

1. Types of Fuel

Depending on the type of fuel you are burning will dictate how often you have to clean your firepot.

If the fuel you are burning has a high dirt or ash content or you are burning shelled field corn, it may be necessary to clean the firepot more than once a day.

Dirty fuel will cause clinkers to form in the firepot. A clinker is formed when dirt, ash or a non-burnable substance is heated to 2000°F (1093°C) and becomes glass-like. See "**C" page 34** in this section for more details on fuels with high ash content.

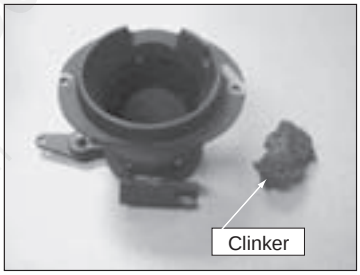


Figure 30.1 - Clinker

NOTICE: These are recommendations. Clean more frequently if you encounter heavy build-up of ash at the recommended interval or you see soot coming from the vent. ***Not properly cleaning your appliance on a regular basis will void your warranty.***

2. **Cleaning Firepot with Cleaning Rod & Firepot Scraper**

- **Frequency:** Daily or more often as needed
- **By:** Homeowner

a. The appliance must be in complete shutdown and cool and the exhaust blower off. If you are just cleaning the firepot, there is no need to unplug the appliance.

b. Pull firepot cleaning rod OUT a couple of times to help shake debris loose. If rod is hard to pull, it may be necessary to use your firepot clean-out tool to chip away material that has built up on the bottom plate of the firepot and to push out any clinkers. Larger clinkers may have to be removed from the top of the firepot. Corn clinkers can be especially difficult to break up.

c. The firepot floor plate must be fully closed when finished. **Figure 26.1 on page 26.**

⚠ WARNING

Fire Risk

- NEVER pull firepot cleaning rod or cleaning slide plates out when appliance is operating.
- The cleaning slide plates must be fully CLOSED when appliance is operating.
- Hot pellets may fall into ashpan and start a fire or mis-starts due to lack of vacuum.

3. **Ash Removal from Firebox**

- **Frequency:** Weekly or more frequently depending on ash build-up.
- **By:** Homeowner

a. There must not be any hot ashes in the firebox during cleaning so allow the appliance to completely cool. The firebox ash should be removed every time the firepot is cleaned. Frequent cleaning of the ash in the firebox will help slow down the build-up of ash in the exhaust blower and vent system.

b. Plug in your appliance, if unplugged, and turn the thermostat on and immediatley shut it off to start the exhaust blower on its cycle time. It will pull fly ash out the exhaust instead of into the room.

c. Open cast hinged face. Directly underneath the firebox door and to the left and right of the firepot are 2 cleaning slide plates with finger holes. Pull both slide plates out and then open the glass door. Sweep the remaining ash from the firebox into the 2 open holes. A paint brush works well for this. Close slide plates.

d. This ash is deposited in the same ash pan as the firepot debris. The ash pan should be emptied every time you clean the firebox. Remember to place the ash and debris into a metal or noncombustible container.

3. **Ash Removal from Firebox (Cont'd)**

e. The 2 cleaning slide plates must be fully closed when cleaning is complete. **See Disposal of Ashes.**

⚠ WARNING

Fire Risk

- The cleaning slide plates must be fully CLOSED when appliance is operating. Hot pellets may fall into ashpan and start a fire.

4. **Cleaning Ash Pan**

- **Frequency:** Weekly or every 5 bags of fuel
- **By:** Homeowner

Locate the ash pan underneath the firepot. Open the bottom ash door and slide the ash pan straight out. Empty into a non-combustible container and re-install ash pan. **See Disposal of Ashes.**

5. **Disposal of Ashes**

- **Frequency:** As needed
- **By:** Homeowner

Ashes should be placed in a metal container with a tight-fitting lid. The closed container of ashes should be placed on a non-combustible floor or on the ground, well away from all combustible materials, pending final disposal.

If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have been thoroughly cooled.

⚠ WARNING

Disposal of Ashes

- Ashes should be placed in metal container with tight fitting lid.
- Ashes should be retained in closed container until all cinders have thoroughly cooled.

6. Cleaning Heat Exchanger Chambers & Drop Tube

- **Frequency:** Monthly or every 1 ton of fuel
- **By:** Homeowner

⚠ WARNING

Heat exchanger cleaning rods may be warm to the touch. For safety purposes wear gloves.

Do not pull heat exchanger cleaning rods while appliance is operating.

Push cleaning rods IN when done, DO NOT leave cleaning rods OUT. Injury can occur.

The amount of ash buildup in the firepot will be a good guide to determine how often you should clean the heat exchangers.

a. Allow the appliance to completely cool down before pulling the cleaning rods. Turn the thermostat on and then immediately off to start the exhaust blower on its cycle time. It will pull fly ash out the exhaust instead of into the room.

b. Locate the 2 exposed rods directly underneath the heat exchanger tubes. **Figure 32.1.**

c. To clean, pull the rods straight out until it stops, approximately 8 inches (203mm). Slide the rods OUT and IN a couple of times.

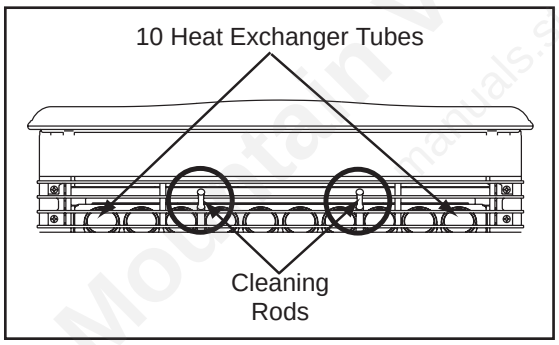


Figure 32.1

7. Cleaning Beneath Heat Exchanger

- **Frequency:** Monthly or after burning 1 ton of fuel
- **By:** Homeowner

a. Be sure the appliance is allowed to cool, has been unplugged and the exhaust blower is off

b. A more thorough cleaning is needed to remove the excess ash that is left behind from the use of the cleaning rods for the heat exchanger tubes.

c. The ash will be resting on the back of the baffle. This will require removing the cast baffle. Please refer to **page 37** for a detailed explanation of removing the baffle.

8. Cleaning the Exhaust Path

- **Frequency:** Yearly or more frequently depending on ash build-up.
- **By:** Homeowner

a. Appliance must be completely cool.

b. Open cast hinge face. Remove baffle and right brick and thoroughly vacuum the area and continue throughout the rest of the firebox.

c. Replace right brick and baffle and close cast hinge face.

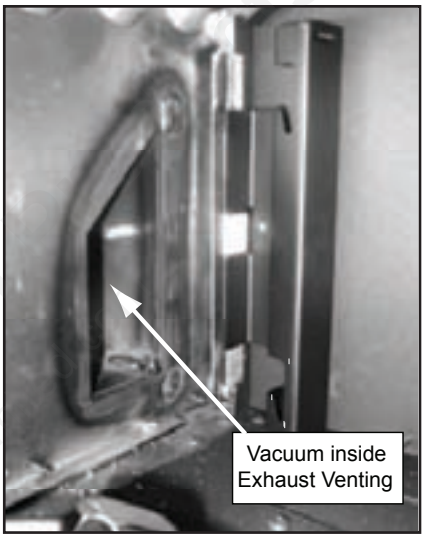


Figure 32.2

9. Cleaning the Hopper

- **Frequency:** Monthly or after burning 1 ton of fuel
- **By:** Homeowner

After burning approximately 1 ton of fuel you will need to clean the hopper to prevent sawdust build-up.

A combination of sawdust and pellets on the auger reduces the amount of fuel supply to the firepot. This can result in nuisance shutdowns and mis-starts.

a. The appliance must be in complete shutdown. Allow the appliance to completely cool down.

b. Empty the hopper of any remaining pellets.

c. Vacuum the hopper and feed tube.

NOTE: There are heavy duty vacuum cleaners specifically designed for solid fuel appliance cleaning.

10. Soot and Fly Ash: Formation & Need for Removal in Exhaust Venting System.

- **Frequency:** Yearly or more frequently depending on ash build-up.
- **By:** Qualified Service Technician/Homeowner

Be sure the appliance is allowed to cool, has been unplugged and the exhaust blower is off.

The products of combustion will contain small particles of fly ash. The fly ash will collect in the exhaust venting system and restrict the flow of the flue gases.

At start-up if there is incomplete combustion, or if there is a shutdown or incorrect operation of the appliance it will lead to some soot formation. This will collect in the exhaust venting system.

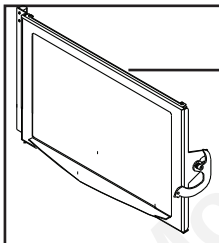
The venting system may need to be cleaned at least once a year or more often depending upon the quality of your fuel or if there is a lot of horizontal pipe sections. Ash will build up more quickly in the horizontal sections.

11. Cleaning the Glass

- **Frequency:** When clear view of the firepot becomes obscure
- **By:** Homeowner

a. Appliance must be completely cool before cleaning glass.

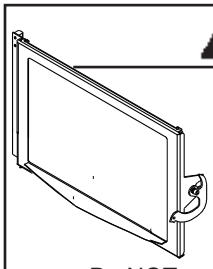
b. Use a damp paper towel or any non-abrasive glass cleaner. Wipe off with dry towel.



CAUTION

Handle glass assembly with care.

When cleaning glass:
- Avoid striking, scratching or slamming glass.
- Do NOT clean glass when hot.
- Do NOT use abrasive cleaners.
- Use a hard water deposit glass cleaner on white film.
- Refer to maintenance instructions.



⚠ WARNING

Handle glass with care.
- Inspect the gasket to ensure it is undamaged.
- Do NOT strike, slam or scratch glass.
- Do NOT operate appliance with glass assembly removed.
- Do NOT operate with glass cracked, broken or scratched.

12. Door Latch Inspection

- **Frequency:** Prior to heating season
- **By:** Homeowner

The door latch is non-adjustable but the gasketing between the glass and firebox should be inspected periodically to make sure there is a good seal.

13. Cleaning Exhaust Blower - Requires No Lubrication

- **Frequency:** Yearly or as needed
- **By:** Qualified Service Technician
- **Task:** Contact your local dealer

14. Cleaning Convection Blower - Requires No Lubrication

- **Frequency:** Yearly or as needed
- **By:** Qualified Service Technician
- **Task: Contact your local dealer.**

15. Cleaning the Top Vent Adapter

a. The appliance must be in complete shutdown and the exhaust blower should be off. Allow the appliance to completely cool down.

b. Open the clean out cover. **See Figure 32.1.**

c. Sweep out any ash build-up.

NOTE: There are heavy duty vacuum cleaners specifically designed for solid fuel appliance cleaning.

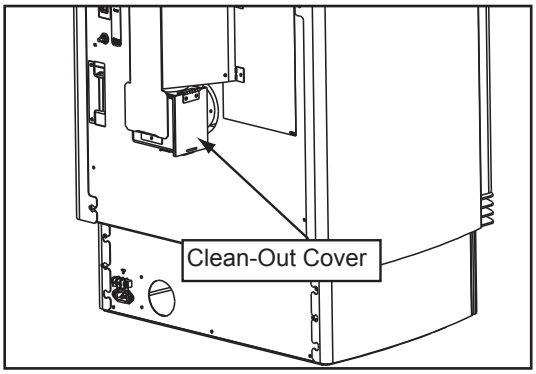


Figure 33.1

16. Preparing Firebox for Non-Burn Season

- **Frequency:** Yearly
- **By:** Homeowner

a. Be sure the appliance is allowed to cool, has been unplugged and the exhaust blower is off.

b. Remove all ash from the firebox and vacuum thoroughly.

c. Paint all exposed steel, including cast-iron.
- Use the Touch-Up paint supplied with the appliance; or;
- Purchase paint from your local dealer.
- Must use a high-temperature paint made specifically for heating appliances.

B. High Ash Fuel Content Maintenance

- **Frequency:** As needed
- **By:** Homeowner

Poor quality pellet fuel, or lack of maintenance, can create conditions that make the firepot fill quickly with ashes and clinkers.

This condition makes the appliance susceptible to overfilling the firepot with pellets which may result in smoking, sooting and possible hopper fires. **Figure 34.1** shows an example where the firepot overfills, pellets back up into the feed tube and ash has accumulated in the firebox.

An inefficient and non-economical method of burning of fuel caused by poor quality pellet fuel is shown in **Figure 34.2**.

The correct flame size when good quality, premium pellet fuel is burned is shown in **Figure 34.3**.

If the ash buildup exceeds the half way point in the firepot **IMMEDIATE ATTENTION AND CLEANING IS REQUIRED.**

⚠ WARNING

Fire Risk.

- High ash fuels, or lack of maintenance, can cause the firepot to overfill. Follow proper shutdown procedure if ash buildup exceeds half way point in firepot.
- Failure to do so could result in smoking, sooting and possible hopper fires.

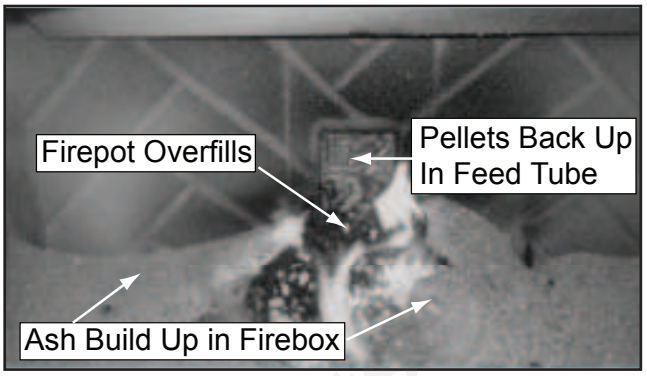


Figure 34.1

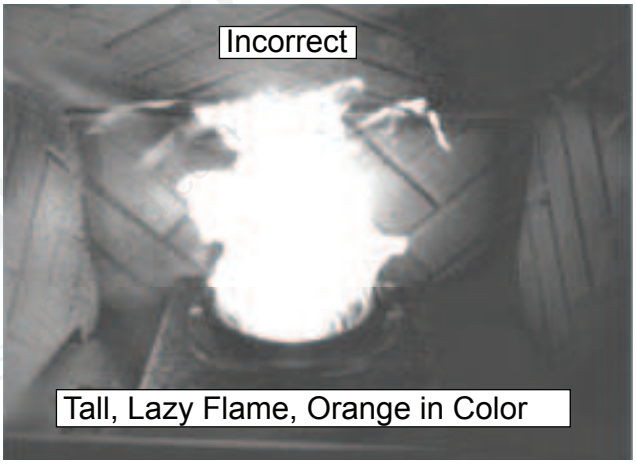


Figure 34.2

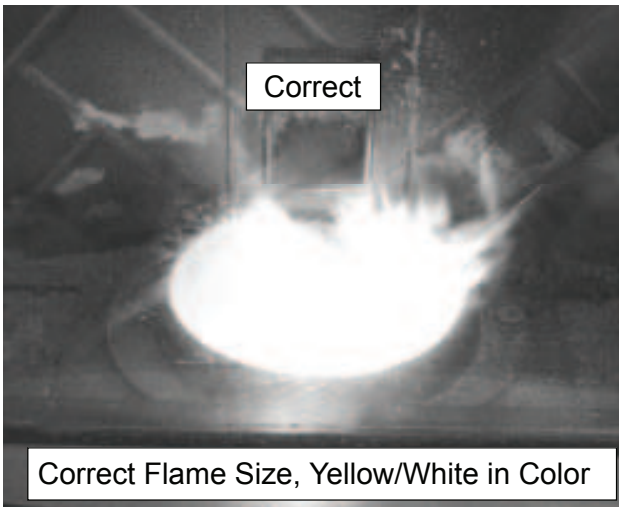


Figure 34.3

C. Blower Replacement

1. Convection Blower Replacement

a. Turn down the thermostat, let appliance completely cool and then unplug appliance before servicing.

b. The Convection Blower is located on the floor at the rear of the appliance.

c. Remove the right upper and lower side curtains by loosening 7/16" nut in th back and lift off of the appliance. When re-installing flex curtain to re-attach. **Figure 35.1.**

d. Cut the tie wire holding the wires togehter and then disconnect the white and purple wires.

e. Remove wingnut and hold-down bracket and then remove blower.

f. Re-install in reverse order.

g. Attach new tie wire to hold wires together.

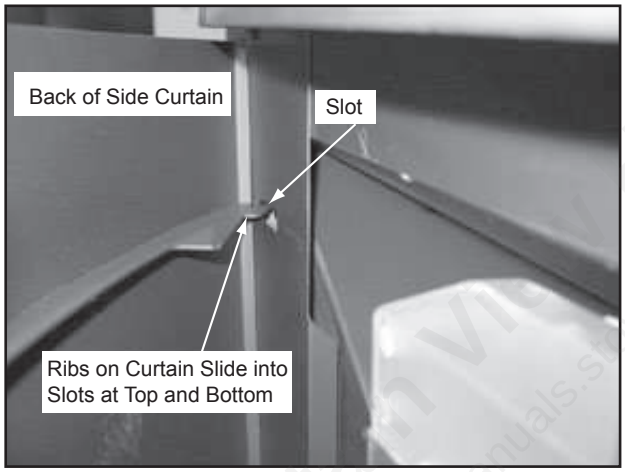


Figure 35.1

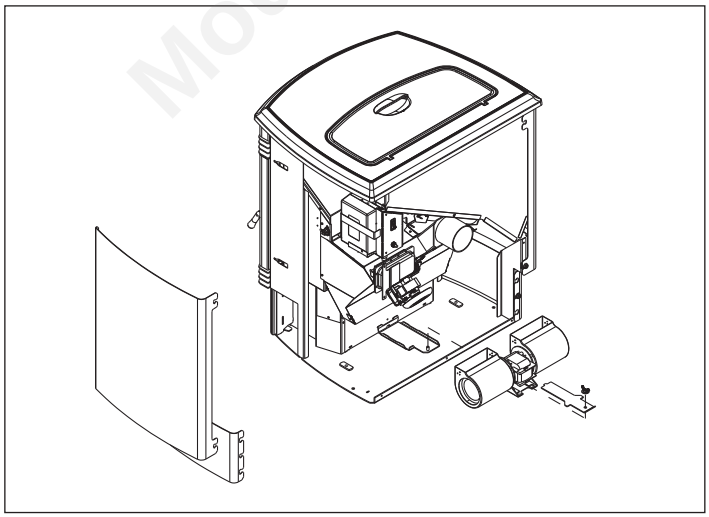


Figure 35.2

2. Combustion Blower Replacement

a. Turn down the thermostat, let appliance completely cool and then unplug appliance before servicing.

b. Remove both upper and lower side curtains. **Figure 35.1.** Remove the upper and lower rear curtains**. Figure 35.3.**

c. Disconnect the white and blue wires from the exhaust blower.

d. There is a removable plate on the exhaust blower. Using a 1/4" socket or short standard screwdriver loosen the 6 screws in the keyhole shaped holes and rotate the plate. **Figure 35.4**

e. Remove the exhaust blower and gasket.

f. Re-install in reverse order.

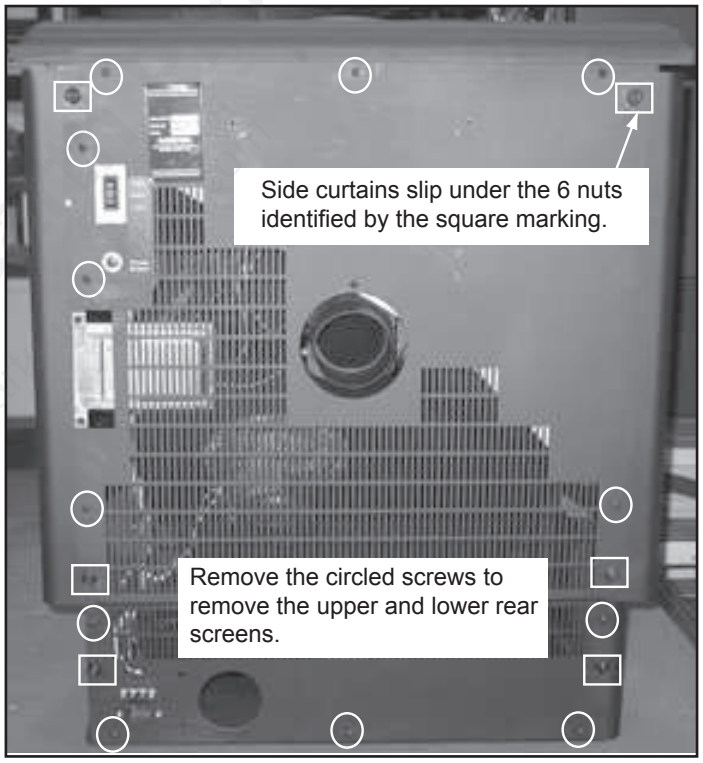


Figure 35.3

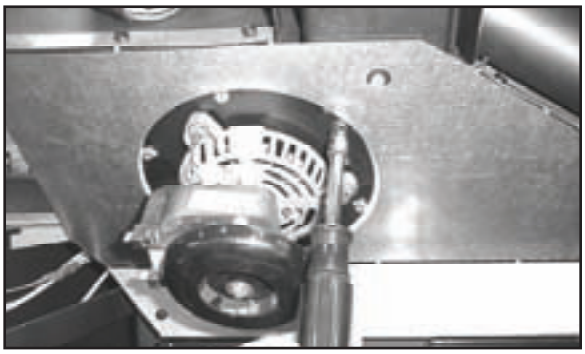


Figure 35.4

3. Snap Disc #2 Replacement

NOTE: Combustion Blower Gasket is also required. Sold separately under Part Number 240-0812.

a. Turn down thermostat, let appliance cool completely if running. Then unplug appliance before servicing. Disconnect appliance from venting at the rear of appliance.

b. Remove both upper and lower side curtains by removing the six 7/16" nuts on the rear of the appliance.

c. Disconnect the vacuum hose and wires from the vacuum switch. Disconnect the blue and white wires from the combustion blower. Remove control box retainer clip. Remove two screws that hold the junction box. Set aside carefully. Disconnect hopper switch.

d. Remove cast top from appliance. Two fasteners are located outside the hopper on each side. The other two are located in the hopper along the back. **Figure 36.1.** Remove the rear screen of the appliance (be sure the vent is disconnected) by removing the seven screws. Lift slightly upwards as to not damage the hopper switch and set aside.

e. Remove lower screw by removing five screws. Lay flat on ground.

f. Remove convection cover by removing the two screws at the bottom (one each side) and slide to the left, then set aside.

g. Remove the five 7/16" bolts holding the combustion blower housing to the exhaust plenum. Discard gasket. (Clean blower impeller and plenum if needed).

i. Disconnect wires from snap disc #2. **Figure 36.3.**

j. Loosen wing nut to relieve the pressure on snap disc from the bracket. The shaded area of the snap disc is inserted into a hole in the feed tube. NOTE: You may need pliers to start the wing nut. **Figure 36.5.**

k. When bracket is loose enough, rotate the bracket counterclockwise and away from feed tube. **Figure 36.4.**

l. Reach behind bracket and remove old snap disc. Install new snap disc and rotate back to original position ensuring the snap disc is inserted in the hole in the feed tube. Tighten the wing nut and re-attach the wires to the new snap disc.

i. Re-install in reverse order. Be sure to use new gasket when installing combustion blower housing.

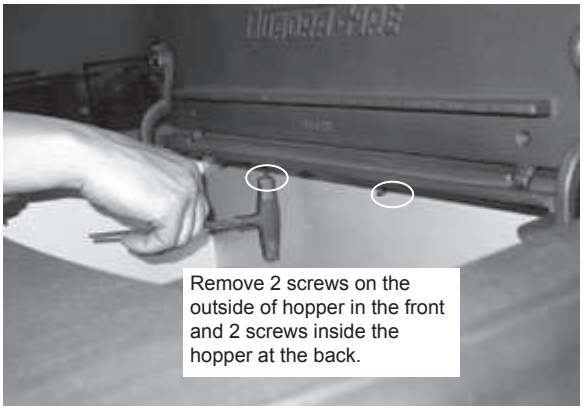


Figure 36.1

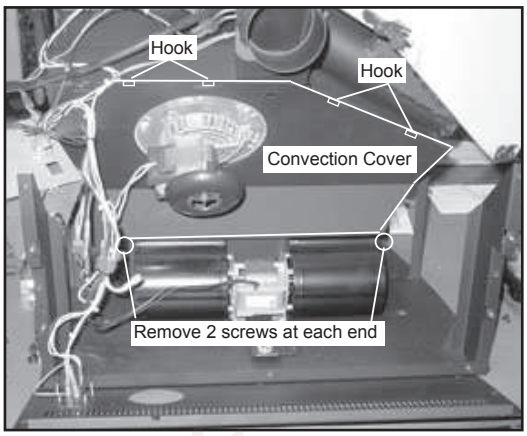


Figure 36.2

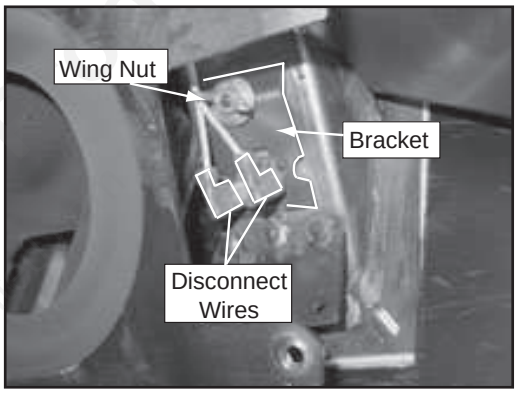


Figure 36.3

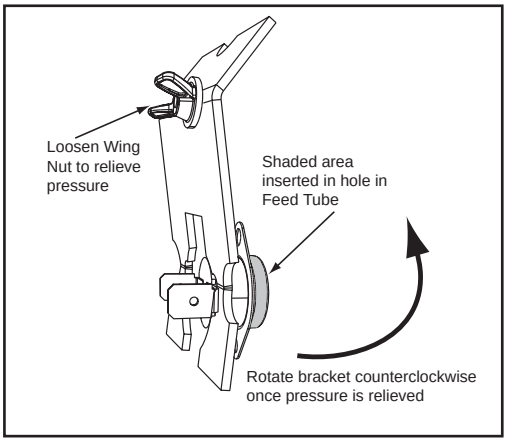


Figure 36.4

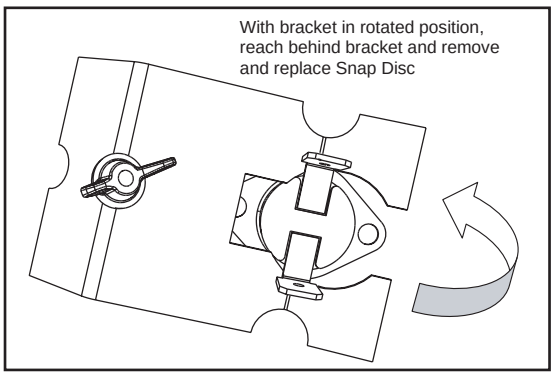


Figure 36.5

D. Igniter Replacement

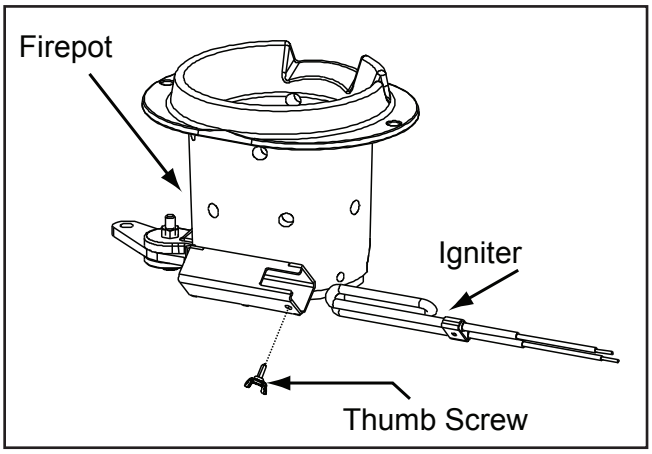


Figure 37.1

1. Shut down the appliance by turning down the thermostat and let the appliance completely cool down**.** After the appliance has cooled down, unplug it and remove the ash drawer.
2. The wire leads to the igniter are connected to the wire harness with 1/4 inch male / female spade connectors. Disconnect the spade connections and remove the igniter from the chamber. Loosen thumb screw and slide igniter out.
3. Install new igniter into the chamber and tighten thumb screw. Re-connect the wires to the 2 leads with the spade connectors.
4. Double check that the igniter wires are clear of any movement, i.e. ash drawer, firepot cleaning rod, cleaning slide plates, etc.
5. Re-install the ash drawer and side panel and re-connect the power.

E. Baffle & Brick Set Removal

1. Follow proper shutdown procedures in Section 10.
2. The top baffle has a hook on the bottom left side that rests on the top lip of the cast brick. There is a tab on the bottom right side that hooks into the side bracket. Remove the top baffle by first pulling the baffle forward until back edge drops down. Then slide baffle back until the front edge clears the shelf that it had been resting on. **Figure 37.2**
3. The top baffle must be removed before you can remove the right and left brick. Remove the right brick by holding top lip of brick and lifting up, then push outside edge back. Slide brick to the right until it is flush with the firebox. Rotate the inside edge of the brick forward and remove brick. Repeat for left brick. **Figure 37.3.**

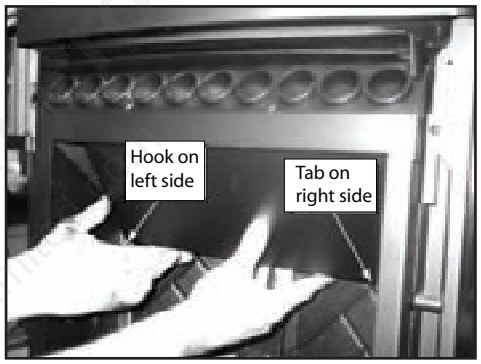


Figure 37.2

Figure 37.3

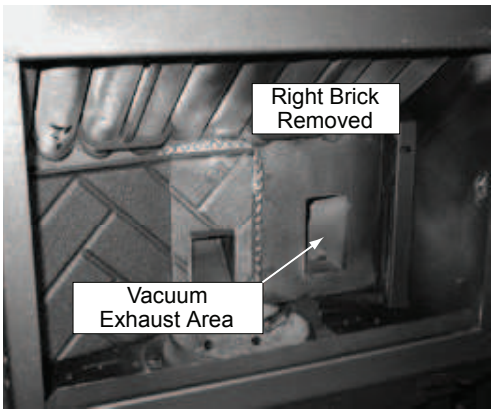


Figure 37.4

F. Baffle & Brick Replacement

1. Place right brick in behind the right bracket and then slide to the left so the tabs are behind the center brick. **Figure 38.1.**
2. The brick will be flush against the back wall and the braket's notches will be exposed. **Figure 38.2.**
3. Pull the right edge of the brick forward and slide the brick into the notches both top and bottom of right bracket. **Figure 38.3.**
4. Repeat for left brick.
5. Insert baffle into top front of firebox and then raise up the bottom end and insert baffle tab into notch on the right bracket to lock into place. **Figure 38.5.** Place the left side hook of the bottom baffle over the top of brick for stability.
6. The baffle does not completely cover the top of the fire-box. There is an opening as shown in **Figure 38.6.**

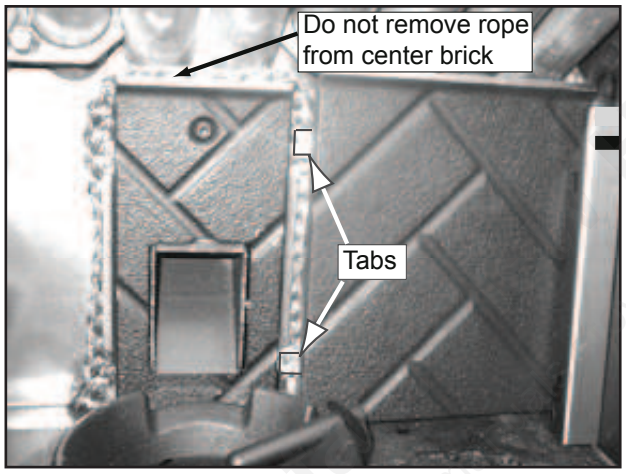


Figure 38.1

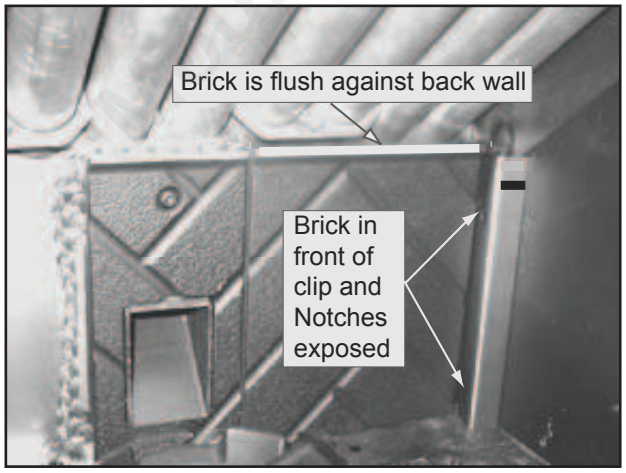


Figure 38.2

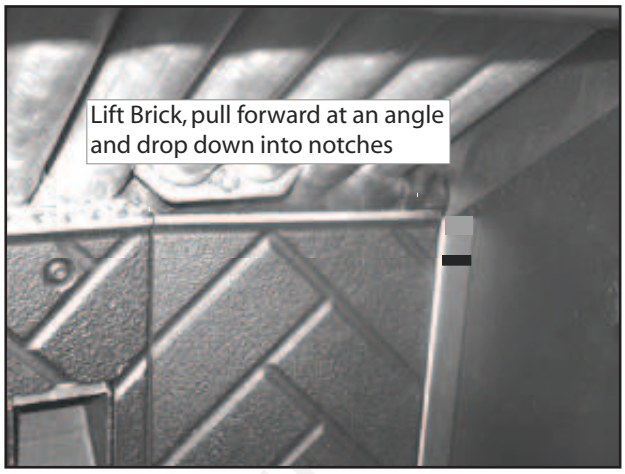


Figure 38.3

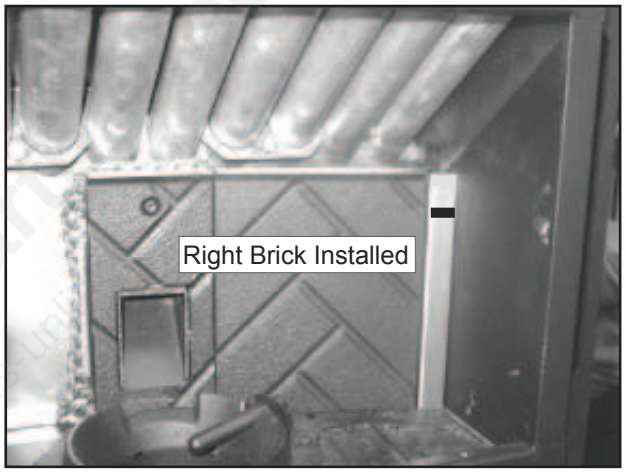


Figure 38.4

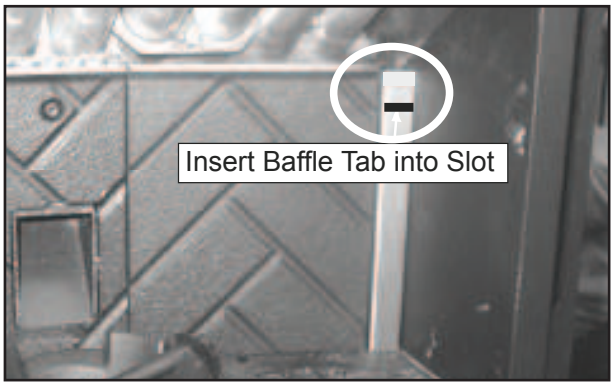


Figure 38.5

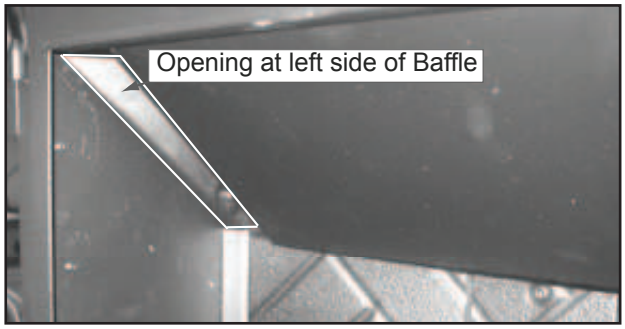


Figure 38.6

G. Glass Replacement

⚠ WARNING

- Glass is 5mm thick high temperature heat-resistant ceramic glass.
- DO NOT REPLACE with any other material.
- Alternate material may shatter and cause injury.

1. Open the face and remove door from the appliance by lifting door off of hinge pin and lay on a flat surface face down.
2. Using a screwdriver, tap the bottom of the rope retainer rod to push it up out of the hole. The top end of the rod will slide up. Swing the rod toward you from the bottom and remove the rod. Repeat for other side.
3. Remove old glass and replace with new glass.
4. Slide the retainer rod into the top hole first, and then line up the bottom crimped end with the hole in the door. The crimped end must be paralle with the glass in order to insert it into place. **Figure 39.1.**

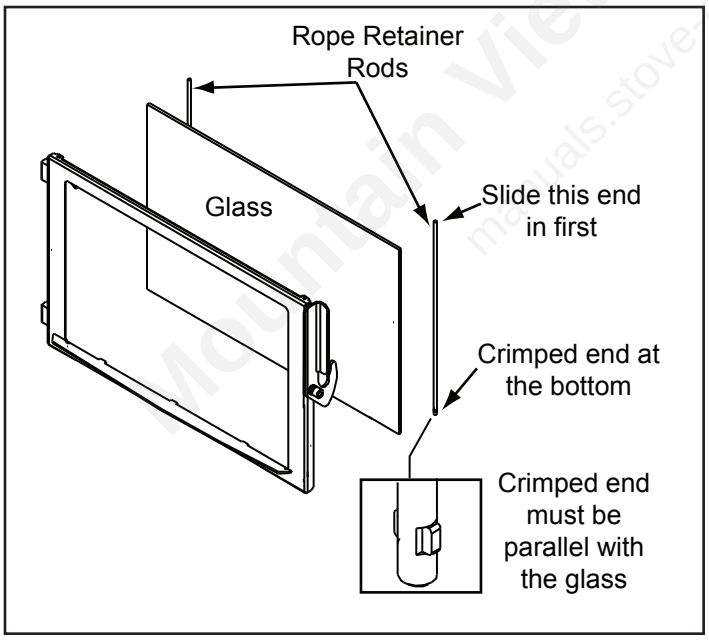


Figure 39.1

11 Reference Materials

A. Component Function

When describing the location of a component, it is always AS YOU FACE THE FRONT OF THE APPLIANCE.

1. Control Box

a. The control box is located on upper right side of appliance, behind the right side panel and above the vacuum switch.

b. There is a light located inside of the control box. The internal light will turn green when the appliance has reached a temperature of 200°F (93°C) in the firepot. and will turn red when it reaches 600°F (315°C).

c. There is also an internal blue light located in the upper left corner of the control box. When you plug in the appliance the blue light will automatically start blinking 6 times in a row for 60 seconds and then will stop.

NOTE:

Do **NOT** open the control box. This will void the warranty. If you need to plug in or remove the control box you must first **unplug the appliance.**

2. Convection Blower

The convection blower is mounted at the bottom rear of the appliance. There are 2 impellers, one on each side of the motor. The convection blower pushes heated air through the heat exchange system into the room.

3. Exhaust Blower

The exhaust blower is mounted on the right side of the appliance. The exhaust blower is designed to pull the exhaust from the appliance and push it out through the venting system.

4. Feed System

The feed system is located on the right side of the appliance and can be removed as an entire assembly. The assembly includes the feed motor, mounting bracket, bearing and feed spring (auger). The hollow feed spring (auger) pulls pellets up the feed tube from the hopper area and drops them down the feed chute into the firepot.

5. Firepot

The firepot is made of high quality ductile iron and has a cleaning pull-out rod. The floor of the firepot opens for cleaning when you pull out the rod. Be sure that the floor returns to a completely closed position or your appliance will not operate properly.

6. Fuse

The fuse is located on the front of the junction box next to the red call light. The fuse will blow should a short occur and shut off power to the appliance.

7. Heat Exchangers

The heat exchangers transfer hot air from the exhaust system into convecton air. Remove the stainless steel top baffle to access the heat exchangers. There are 2 clean out rods located under the heat exchangers.

8. Heat Output Switch

The heat output switch is located on the upper right rear panel. The function of the heat ouput switch is to regulate the burn rates; low, medium and high settings.

9. Hopper Switch

The hopper switch is located in the upper right hand corner of the hopper. This switch is designed to shut down the feed motor whenever the hopper lid is opened.

10. Igniter

The igniter is mounted on the base of the firepot. Combustion air travels over the red hot igniter creating super heated air that ignites the pellets.

11. Junction Box And Wiring Harness

The junction box is located on the right side of the appliance, behind the right side panel. The junction box and wiring harness are replaced as one component.

12. Power Supply

The power outlet is located behind the control box on the back of the appliance, lower left corner. Check the wall receptacle for 120 volt, 60 Hz (standard current). Make sure the outlet is grounded and has the correct polarity. A good surge protector is recommended.

13. Red Call Light

The red call light is on the side of the junction box, next to the fuse. The function of the red call light is to indicate that the thermostat is calling for heat.

14. Reset Button

The reset button is located on the back of the appliance in the upper right corner below the heat output control switch. The function of the button is to momentarily open the thermostat circuit, which restarts the system.

15. Thermocouple

The thermocouple is located on top of the firepot inside the thermocouple cover (ceramic protection tube). The thermocouple sends a millivolt signal to the control box indicating the preset temperatures of the green and red lights have been obtained.

16. Thermostat

The appliance is designed to run on a 12 volt AC thermostat. The heat anticipator should be set on the lowest setting available.

17. Snap Disc #1 (Convection Blower) 110°F

Snap disc #1 is located on the right side of the appliance on the bottom of the heat exchanger box. There are 2 purple wires connected to it. This snap disc turns the convection blower on and off as needed. Power is always present at snap disc #1.

18. Snap Disc #2 (Fuel Delivery Interrupt) 250°F

Snap disc #2 is also located on the back side of the feed drop tube. There are 2 orange wires connected to it. This snap disc will turn off the feed system which will turn off the appliance if an overfire condition should occur or if the convection blower should fail to operate. If this occurs the snap disc will automatically reset itself.

19. Snap Disc #3 (Back Burn Protector) 250°F

Snap disc #3 is mounted on the back of the auger tube in the center of the appliance and has a reset button. To access it remove the right side panel. If the fire tries to burn back into the feed system or push exhaust up the feed tube, this snap disc will shut the entire system off. This disc must be manually reset.

20. Vacuum Switch

The vacuum switch is located on the lower right side of the appliance behind right side panel. This switch turns the feed system on when vacuum is present in the firebox. The vacuum switch is a safety device to shut off the feed motor if the exhaust or the heat exchanger system is dirty or plugged or if the firebox door is open.

21. Wiring Harness

See Figure 41.1 below.

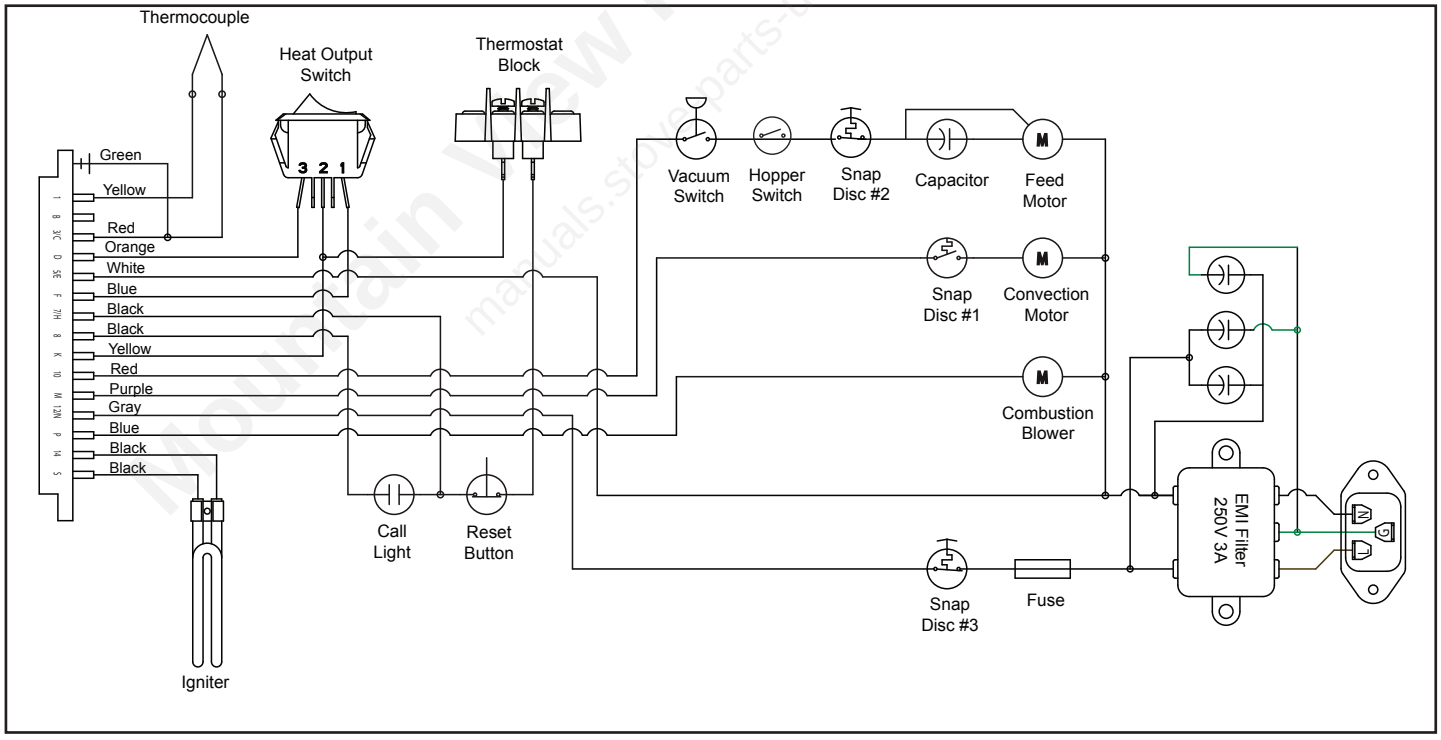


Figure 41.1

B. Component Locations

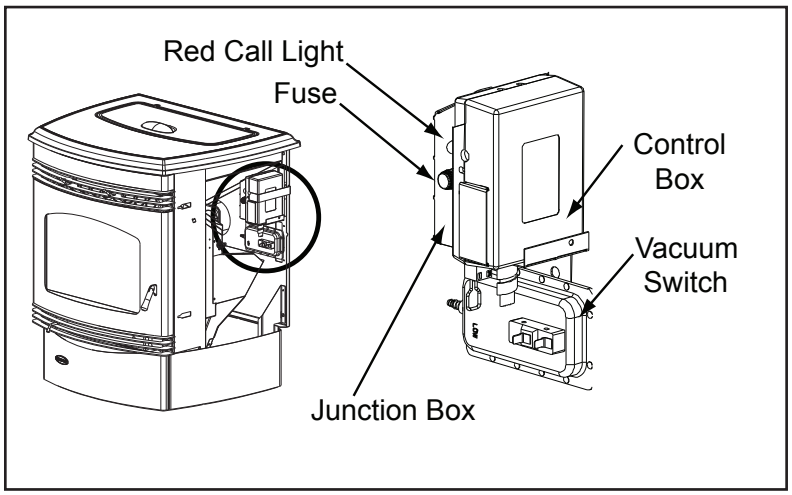


Figure 42.1

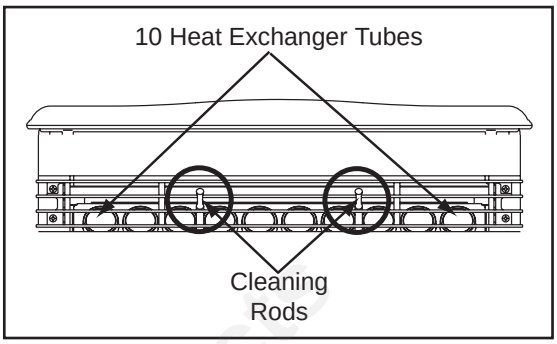


Figure 42.2

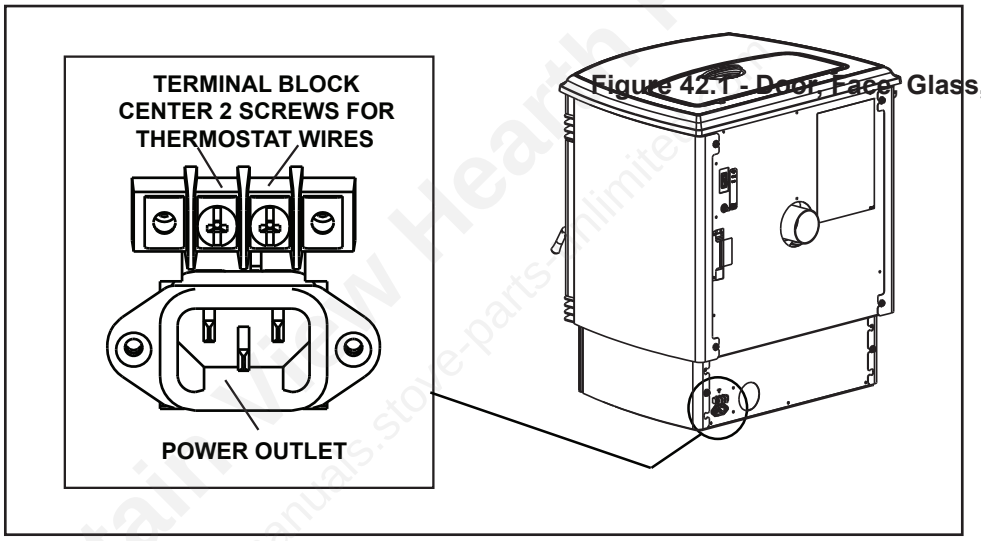


Figure 42.3 - Door, Face, Glass, Trim & Handle Assembly

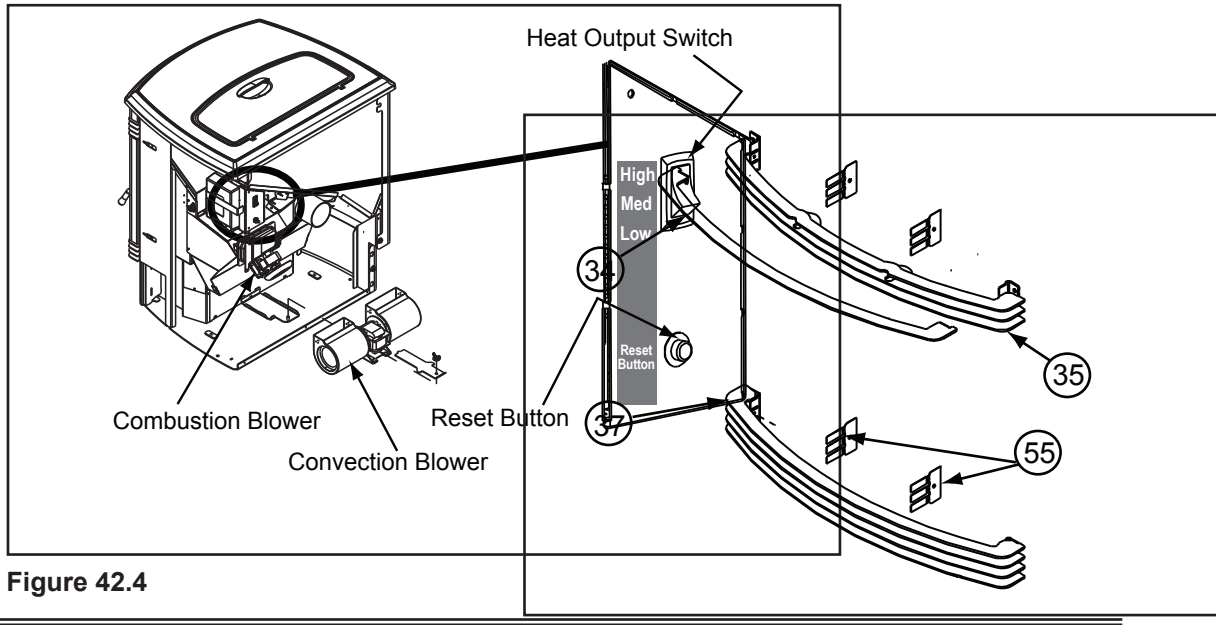


Figure 42.4

C. Exploded Drawing

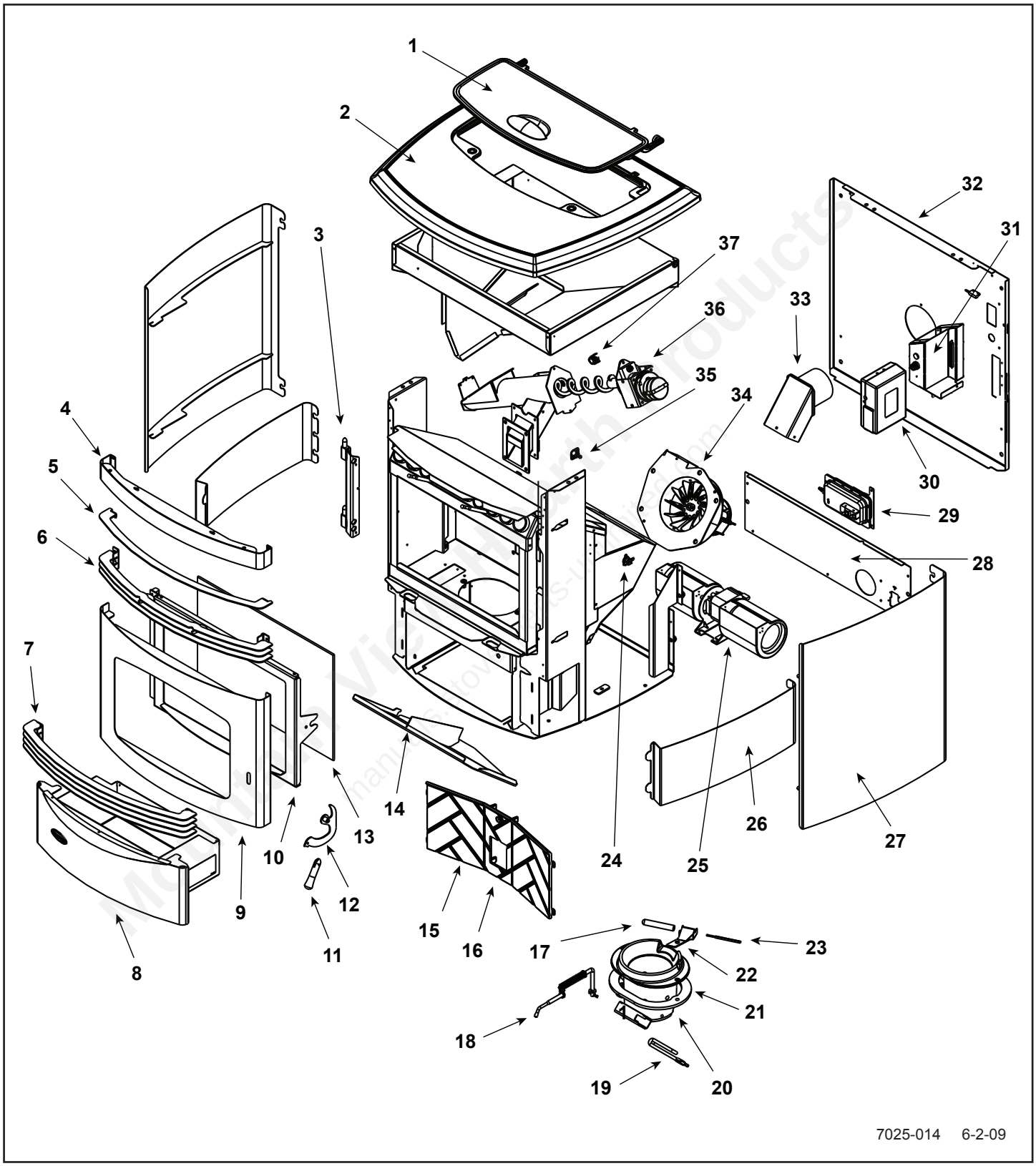


Figure 43.1

D. Service Parts & Accessories

IMPORTANT: THIS IS DATED INFORMATION

When requesting service or replacement parts for your appliance please provide model number and serial number. All parts listed may be orderd from an authorized dealer.

HOW TO ORDER

To order the entire assembly, order the top line part number only. To order an individual part from an assembly, order the part(s) listed in the indented portion.

Item	Description	Comments	Part Number	Stocked at Depot
1	Hopper Lid		SRV7050-132	
2	Top		SRV7050-101	
3	Door Hinge Assembly		SRV7019-014	
	Hinge, Door, Male		450-2810	
	Screw, Pan Head Philips, 10/32 X 1/4	Qty: 24	229-1230/24	Y
4	Top Face Assembly		7019-047	
5	Grill Bar (Scraper)	Black	7019-119	
6	Upper Grill Assembly	Black, 3 Pc	7019-007	
7	Lower Grill Assembly	Black, 4 Pc	7019-008	
8	Ash Drawer Assembly		SRV7050-002	
	Logo, Quadra-Fire	Gold	200-3180	
		Nickel	200-3240	
9	Face Assembly		SRV7019-045	
10	Door Assembly		7019-013	
11	Door Handle Black Nickel		7019-174	
12	Door Latch Assembly		7019-015	
13	Glass Assembly	17-1/4 in. W x 11-5/8 in H	7001-038	Y
	Door Handle Assembly		SRV7019-037	
	Face Skin Assembly		SRV7019-046	
	Gasket, Tadpole, 3/8	Qty: 10 Ft, Field Cut to Size	842-5130	Y
	Hinge, Female		450-2910	
	Pin 3/16 X 1/2		7000-229	
	Retainer, Rope		7001-192	
	Screw 5/16-18X1-1/2	Qty: 1	7000-101	Y
		Qty: 24	7000-101/24	Y
	Tape, 1/2” X 1/16, 10 Ft	Qty: 10 Ft, Field Cut to Size	240-0290/10	
	Tape, Door Corner	Qty: 1 Ft, Field Cut to Size	SRV7027-227	
14	Baffle Assembly		7001-034	
15	Brick, Left / Right, Cast	Qty: 1, Interchangeable	414-0270	
16	Brick, Center, Cast		414-0260	
17	Thermocouple Cover	Qty: 1	812-1322	Y
		Qty: 10	812-4920	Y
18	Pull Rod Assembly		7019-009	
	Clip, Hitch Pin, #25		229-0360	
	Pull Rod Black Nickel		7019-172	
	Spring, Firepot		200-2050	

HOW TO ORDER

To order the entire assembly, order the top line part number only. To order an individual part from an assembly, order the part(s) listed in the indented portion.

Item	Description	Comments	Part Number	Stocked at Depot
19	Heating Element Assembly 18" (Loop Igniter)	Qty: 1	SRV7000-462	Y
		Qty: 10	SRV7000-462/10	Y
	Wing Thumb Screw 8-32X1/2	Qty: 24	7000-223/24	Y
20	Firepot Assembly		SRV414-5200	Y
21	Gasket, Firepot		240-0930	Y
	Bolt, Firepot, 1-1/4" Long		225-0120	
	Bushing, Firepot		410-8320	
	Floor, Firepot		414-0290	
	Nut, Lock 1/4-20		226-0090	
22	Thermocouple Clamp		SRV7001-203	Y
23	Thermocouple		812-4470	Y
24	Snap Disc, 110-20		SRV230-1220	Y
25	Blower, Convection		812-4900	Y
	Blower Magnet		7019-188	
26	Pedestal Side Curtain		SRV7050-105	
27	Side Curtain Assembly		SRV7050-005	
28	Pedestal Back		SRV7050-134	
29	Vacuum Switch		SRV7000-447	Y
30	Control Board 3 Speed		SRV7000-205	Y
31	Wire Harness / Junction Box		SRV7001-194	Y
	Switch, 3-Position	Heat Output Rocker Switch	812-3500	Y
32	Back		SRV7050-102	
33	Exhaust Transition Assembly		SRV7001-009	
34	Blower, Exhaust Combustion		812-4400	Y
	Gasket, Exhaust Combustion Blower	Between Housing & Stove	240-0812	Y
		Between Motor & Housing	812-4710	Y
35	Snap Disc		SRV7000-268	Y
36	Feed Assembly		812-4760	Y
	Bearing, Feed System, Nylon		410-0552	Y
	Collar, Set, 7/8		229-0520	
	Feed Motor		812-4421	Y
	Feed Motor Bracket Assembly		7001-039	
	Feed Spring Assembly (Only)		SRV7001-046	Y
	Gasket, Feed Motor		240-0731	Y
	Plate, Feed Motor Mount		412-0240	
37	Snap Disc, Manual Reset		SRV230-1290	Y
	Bracket, Snap Disc		7005-253	
	Bumper, Rubber	Qty: 12	SRV224-0340/12	

HOW TO ORDER

To order the entire assembly, order the top line part number only. To order an individual part from an assembly, order the part(s) listed in the indented portion.

Item	Description	Comments	Part Number	Stocked at Depot
	Component Pack Assembly (Includes Power Cord, Thermostat & Harness, Firepot Cleanout Tool, Touchup-Paint, Owners Manual, Warranty Card, "How-To-Operate" Dvd)		SRV7050-011	
	Cleanout Tool		414-1140	Y
	Dvd Original Energy Stove		7000-440	
	Harness, Thermostat Wire		230-0810	
	Paint Touch-Up		7000-304	
	Power Cord		812-1180	Y
	Thermostat, Manual		230-0841	
	Deflector, Bottom Airwash		413-0680	
	Feed Adjustment Plate		7001-182	
	Thumbscrew, 1/4-20 X 3/4		844-5070	
	Hopper Lid Stop		SRV7050-126	
	Hose, Vacuum, 5/32 Id	Qty: 3 Ft, Field Cut to Size	SRV240-0450	Y
	Magnet Round		SRV7000-140	Y
	Magnetic Switch		7000-375	Y
	Plate, Ash Cleanout		7001-186	
	Scraper Repair Kit		SCRAPER-SFI	
	Wire Harness Hopper Switch		SRV7050-130	
	Wire Harness Snap Disk		7001-224	
		ACCESSORIES		
	Collar, Offset, Top Vent		812-3570	
	Log Set	Qty: 4 Pc	811-0852	
	Log Front, Left		7001-231	
	Log Front, Right		7001-230	
	Log Rear, Left		7001-233	
	Log Rear, Right		7001-232	
	Log Top, Twig, Center	Covers Firepot	811-0900	
	Louvre Grille Assembly	Black Nickel, Complete Set	GRL-SFI-NB	
		Gold, Complete Set	GRL-SFI-GD	
		Nickel, Complete Set	GRL-SFI-NL	
	Grill Bar (Scraper)	Black, 1 Pc	7019-119	
		Black Nickel, 1 Pc	7019-191	
		Gold, 1 Pc	7019-161	
		Nickel, 1 Pc	7019-164	
	Grill Bracket Cover		7019-199	

HOW TO ORDER

To order the entire assembly, order the top line part number only. To order an individual part from an assembly, order the part(s) listed in the indented portion.

Item	Description	Comments	Part Number	Stocked at Depot
	Lower Grill Assembly	Black, 4 Pc	7019-008	
		Black Nickel, 4 Pc	7019-190	
		Gold, 4 Pc	7019-160	
		Nickel, 4 Pc	7019-163	
	Upper Grill Assembly	Black, 3 Pc	7019-007	
		Black Nickel, 3 Pc	7019-189	
		Gold, 3 Pc	7019-159	
		Nickel, 3 Pc	7019-162	
	Outside Air Kit, Rear		811-0872	
	Channel, Air Intake		413-7040	
	Cover, Outside Air Kit, Floor		411-1071	
	Hose, Alum Flex, 2 Inch X 3 Ft	Qty: 3 Ft	200-0860	
	Outside Air Cap Assembly		7001-044	
	Outside Air Collar Assembly		7001-045	
	Trim Plate, Outside Air Kit		412-7100	
	Smart-Batt II		841-0970	
	Smart-Stat II		841-0960	
	Thermostat, Mechanical		812-3760	
	Thermostat, Programmable		811-0520	
	Top Vent Adapter		TPVNT-2	
	Vent Adapter, 3-4”		811-0720	
	Vent Adapter, 90, Cleanout		811-0610	
	Vent Adapter, Rear		811-0620	
		FASTENERS		
	Avk Rivnut Repair Kit	1/4-20 & 3/8-16 Rivnut Tools	RIVNUT-REPAIR	Y
	Bolt, Hex Head, 1/4-20 X 1	Qty: 10	25221A/10	Y
	Nut, Ser Flange Small 1/4-20	Qty: 24	226-0130/24	Y
	Nut, Wing, 8-32	Qty: 24	226-0160/24	Y
	Screw Flat Head Screw 1/4-20	Qty: 24	7000-130/24	Y
	Screw, Flat Head Philips 8-32X1/2	Qty: 10	832-0860	
	Screw, Machine Screw 1/4-20X5/8	Qty: 24	220-0440/24	Y
	Screw, Pan Head Philips 8-32 X 3/4	Qty: 24	229-1100/24	Y
	Screw, Pan Head Philips 8-32 X 3/8	Qty: 40	225-0500/40	Y
	Screw, Pan Head Philips, 10/32 X 1/4	Qty: 24	229-1230/24	Y
	Screw, Sheet Metal #8 X 1/2 S-Grip	Qty: 40	12460/40	Y
	Washer, 1/4 Sae	Qty: 24	28758/24	Y

E. Service And Maintenance Log

Date of Service	Performed By	Description of Service

E. Service And Maintenance Log (Cont'd)

Date of Service	Performed By	Description of Service

F. Warranty Policy

Hearth & Home Technologies Inc.
LIMITED LIFETIME WARRANTY

Hearth & Home Technologies Inc., on behalf of its hearth brands (”HHT”), extends the following warranty for HHT gas, wood, pellet, coal and electric hearth appliances that are purchased from an HHT authorized dealer.

WARRANTY COVERAGE:

HHT warrants to the original owner of the HHT appliance at the site of installation, and to any transferee taking ownership of the appliance at the site of installation within two years following the date of original purchase, that the HHT appliance will be free from defects in materials and workmanship at the time of manufacture. After installation, if covered components manufactured by HHT are found to be defective in materials or workmanship during the applicable warranty period, HHT will, at its option, repair or replace the covered components. HHT, at its own discretion, may fully discharge all of its obligations under such warranties by replacing the product itself or refunding the verified purchase price of the product itself. The maximum amount recoverable under this warranty is limited to the purchase price of the product. This warranty is subject to conditions, exclusions and limitations as described below.

WARRANTY PERIOD:

Warranty coverage begins on the date of installation. In the case of new home construction, warranty coverage begins on the date of first occupancy of the dwelling or six months after the sale of the product by an independent, authorized HHT dealer/ distributor, whichever occurs earlier. The warranty shall commence no later than 24 months following the date of product shipment from HHT, regardless of the installation or occupancy date. The warranty period for parts and labor for covered components is produced in the following table.

The term “Limited Lifetime” in the table below is defined as: 20 years from the beginning date of warranty coverage for gas appliances, and 10 years from the beginning date of warranty coverage for wood, pellet, and coal appliances. These time periods reflect the minimum expected useful lives of the designated components under normal operating conditions.

Warranty Period		HHT Manufactured Appliances and Venting							Components Covered
Parts	Labor	Gas	Wood	Pellet	EPA Wood	Coal	Electric	Venting	
1 Year		X	X	X	X	X	X	X	All parts and material except as covered by Conditions, Exclusions, and Limitations listed
2 years				X	X	X			Igniters, electronic components, and glass
		X	X	X	X	X			Factory-installed blowers
			X						Molded refractory panels
3 years				X					Firepots and burnpots
5 years	1 year			X	X				Castings and baffles
7 years	3 years		X	X	X				Manifold tubes, HHT chimney and termination
10 years	1 year	X							Burners, logs and refractory
Limited Lifetime	3 years	X	X	X	X	X			Firebox and heat exchanger
90 Days		X	X	X	X	X	X	X	All replacement parts beyond warranty period

See conditions, exclusions, and limitations on next page.

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WARRANTY CONDITIONS:

- This warranty only covers HHT appliances that are purchased through an HHT authorized dealer or distributor. A list of HHT authorized dealers is available on the HHT branded websites.
- This warranty is only valid while the HHT appliance remains at the site of original installation.
- Contact your installing dealer for warranty service. If the installing dealer is unable to provide necessary parts, contact the nearest HHT authorized dealer or supplier. Additional service fees may apply if you are seeking warranty service from a dealer other than the dealer from whom you originally purchased the product.
- Check with your dealer in advance for any costs to you when arranging a warranty call. Travel and shipping charges for parts are not covered by this warranty.

WARRANTY EXCLUSIONS:

This warranty does not cover the following:

- Changes in surface finishes as a result of normal use. As a heating appliance, some changes in color of interior and exterior surface finishes may occur. This is not a flaw and is not covered under warranty.
- Damage to printed, plated, or enameled surfaces caused by fingerprints, accidents, misuse, scratches, melted items, or other external sources and residues left on the plated surfaces from the use of abrasive cleaners or polishes.
- Repair or replacement of parts that are subject to normal wear and tear during the warranty period. These parts include: paint, wood, pellet and coal gaskets; firebricks; grates; flame guides; and the discoloration of glass.
- Minor expansion, contraction, or movement of certain parts causing noise. These conditions are normal and complaints related to this noise are not covered by this warranty.
- Damages resulting from: (1) failure to install, operate, or maintain the appliance in accordance with the installation instructions, operating instructions, and listing agent identification label furnished with the appliance; (2) failure to install the appliance in accordance with local building codes; (3) shipping or improper handling; (4) improper operation, abuse, misuse, continued operation with damaged, corroded or failed components, accident, or improperly/incorrectly performed repairs; (5) environmental conditions, inadequate ventilation, negative pressure, or drafting caused by tightly sealed constructions, insufficient make-up air supply, or handling devices such as exhaust fans or forced air furnaces or other such causes; (6) use of fuels other than those specified in the operating instructions; (7) installation or use of components not supplied with the appliance or any other components not expressly authorized and approved by HHT; (8) modification of the appliance not expressly authorized and approved by HHT in writing; and/or (9) interruptions or fluctuations of electrical power supply to the appliance.
- Non-HHT venting components, hearth components or other accessories used in conjunction with the appliance.
- Any part of a pre-existing fireplace system in which an insert or a decorative gas appliance is installed.
- HHT's obligation under this warranty does not extend to the appliance's capability to heat the desired space. Information is provided to assist the consumer and the dealer in selecting the proper appliance for the application. Consideration must be given to appliance location and configuration, environmental conditions, insulation and air tightness of the structure.

This warranty is void if:

- The appliance has been over-fired or operated in atmospheres contaminated by chlorine, fluorine, or other damaging chemicals. Over-firing can be identified by, but not limited to, warped plates or tubes, rust colored cast iron, bubbling, cracking and discoloration of steel or enamel finishes.
- The appliance is subjected to prolonged periods of dampness or condensation.
- There is any damage to the appliance or other components due to water or weather damage which is the result of, but not limited to, improper chimney or venting installation.

LIMITATIONS OF LIABILITY:

- The owner's exclusive remedy and HHT's sole obligation under this warranty, under any other warranty, express or implied, or in contract, tort or otherwise, shall be limited to replacement, repair, or refund, as specified above. In no event will HHT be liable for any incidental or consequential damages caused by defects in the appliance. Some states do not allow exclusions or limitation of incidental or consequential damages, so these limitations may not apply to you. This warranty gives you specific rights; you may also have other rights, which vary from state to state. EXCEPT TO THE EXTENT PROVIDED BY LAW, HHT MAKES NO EXPRESS WARRANTIES OTHER THAN THE WARRANTY SPECIFIED HEREIN. THE DURATION OF ANY IMPLIED WARRANTY IS LIMITED TO DURATION OF THE EXPRESSED WARRANTY SPECIFIED ABOVE.

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QUADRA-FIRE®

CONTACT INFORMATION:

Hearth & Home Technologies
1445 North Highway
Colville, WA 99114
Division of HNI INDUSTRIES

Please contact your Quadra-Fire dealer with any questions or concerns.
For the number of your nearest Quadra-Fire dealer
logo onto www.quadrafire.com

CAUTION

DO NOT DISCARD THIS MANUAL

- Important operating and maintenance instructions included.
- Read, understand and follow these instructions for safe installation and operation.
- Leave this manual with party responsible for use and operation.

We recommend that you record the following pertinent information for your SANTA FE PELLET STOVE

Date purchased/installed: _____

Serial Number: _____ Location on appliance: _____

Dealership purchased from: _____ Dealer phone: _____

Notes: _____

_____

_____

This product may be covered by one or more of the following patents: (United States) 4593510, 4686807, 4766876, 4793322, 4811534, 5000162, 5016609, 5076254, 5113843, 5191877, 5218953, 5263471, 5328356, 5341794, 5347983, 5429495, 5452708, 5542407, 5601073, 5613487, 5647340, 5688568, 5762062, 5775408, 5890485, 5931661, 5941237, 5947112, 5996575, 6006743, 6019099, 6048195, 6053165, 6145502, 6170481, 6237588, 6296474, 6374822, 6413079, 6439226, 6484712, 6543698, 6550687, 6601579, 6672860, 6688302B2, 6715724B2, 6729551, 6736133, 6748940, 6748942, 6769426, 6774802, 6796302, 6840261, 6848441, 6863064, 6866205, 6869278, 6875012, 6880275, 6908039, 6919884, D320652, D445174, D462436; (Canada) 1297749, 2195264, 2225408, 2313972; (Australia) 780250, 780403, 1418504 or other U.S. and foreign patents pending.

HEARTH&HOME technologies