

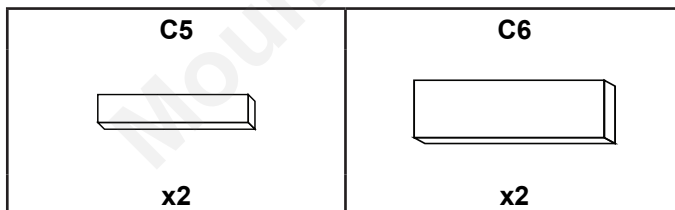
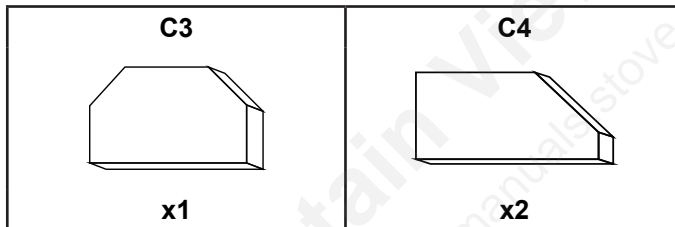
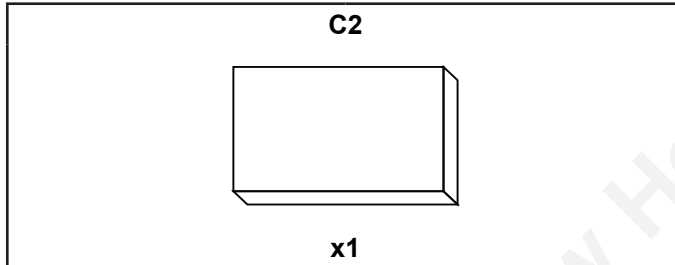
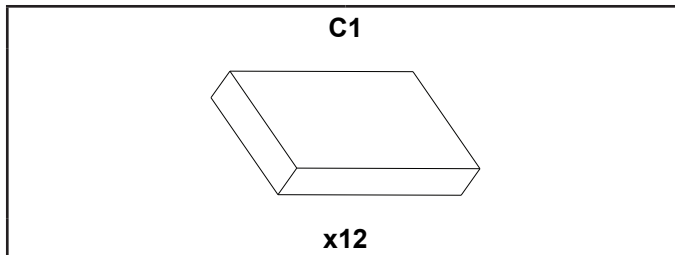
QUADRA-FIRE®

BRICK REPLACEMENT INSTRUCTIONS

PART:
832-1500

FOR WOOD APPLIANCE:
3100 FREE STANDING PRE ACT & 3100 INSERT PRE ACT

Included in Kit:



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Id	Description	Qty
C1	Brick, 9 x 4.5 x 1.25	12
C2	Brick, 6.75 x 4 x 1.25	1
C3	Brick, 6.75 x 4 x 1.25 with cut	1
C4	Brick, 9 x 4.5 x 1.25 with cut	2
C5	Brick, 9 x 1.75 x 1.25	2
C6	Brick, 9 x 3.25 x 1.25	2

CAUTION



Injury Risk.

- Gloves recommended

CAUTION

Ensure appliance is completely cooled before completing this service replacement.

WARNING



Fire Risk. Disposal of Ashes

- Ashes should be placed in metal container with tight fitting lid.
- Do not place metal container on combustible surface.
- Ashes should be retained in closed container until all cinders have thoroughly cooled.

Tools Needed:

Leather gloves, vacuum cleaner, and metal bucket and scoop made out of noncombustible material

1. After the coals have completely cooled. Remove all old brick and ash from appliance; vacuum firebox.
2. Remove new brick set from box and lay out to diagram shown in **Figure 1**.

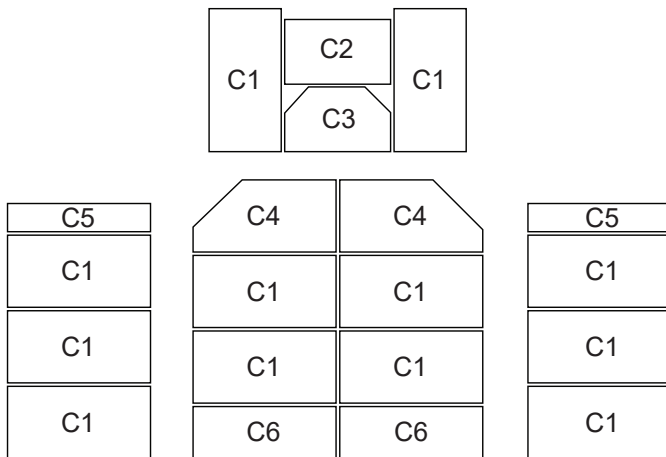


Figure 1

3. Install bottom bricks. Lay bottom bricks in appliance (**Figure 2**).

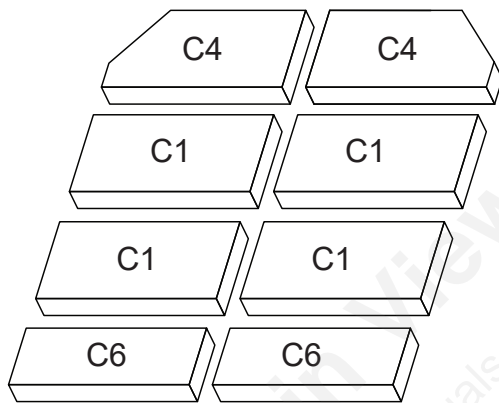


Figure 2

4. Install rear bricks at the back of the appliance. Slide the bricks under clip on back of firebox wall and push into place (**Figure 3**).

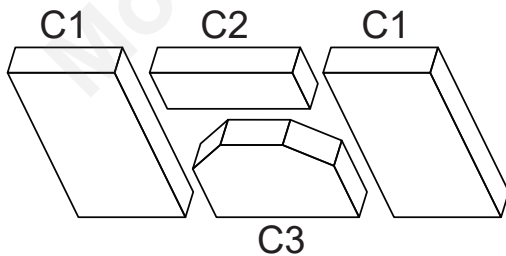


Figure 3

5. Install side bricks. Slide top of brick under clips on side of firebox and push the bottom of the brick until it is flush with the side of the appliance (**Figure 4**).

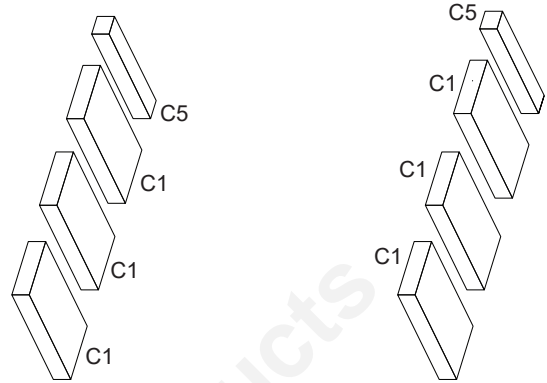


Figure 4



CAUTION

- Ensure that the firebricks are correctly positioned
- Firebox does not contain any broken bricks prior to operating the unit.

NOTE: The firebox is lined with high quality firebrick, which has exceptional insulating properties. **DO NOT** operate appliance without the firebrick.

Associated Brick Service Part Numbers

Part Number	Description
832-0550	Single Brick
832-3040	Brick uncut (pkg of 6)

6. Completed brick assembly inside of firebox should appear as shown in **Figure 5**.

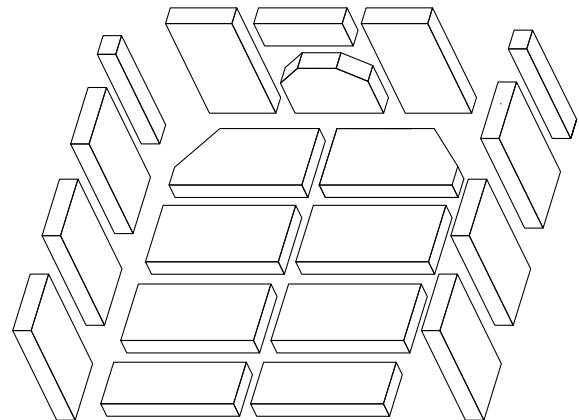


Figure 5