

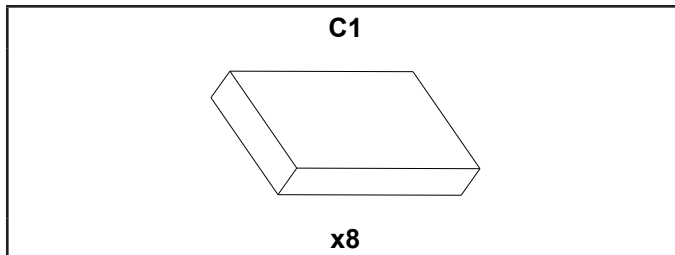
# QUADRA-FIRE®

## BRICK REPLACEMENT INSTRUCTIONS

PART:  
832-1940

FOR WOOD APPLIANCE:  
5100 INSERT PRE ACT

### Included in Kit:



### Tools Needed:

Leather gloves, vacuum cleaner, and metal bucket and scoop made out of noncombustible material

### Included in kit:

Id	Description	Qty
C1	Brick, 9 x 4.5 x 1.25	8

### CAUTION



#### Injury Risk.

- Gloves recommended

### CAUTION

Ensure appliance is completely cooled before completing this service replacement.

### WARNING

#### Fire Risk.

#### Disposal of Ashes



- Ashes should be placed in metal container with tight fitting lid.
- Do not place metal container on combustible surface.
- Ashes should be retained in closed container until all cinders have thoroughly cooled.

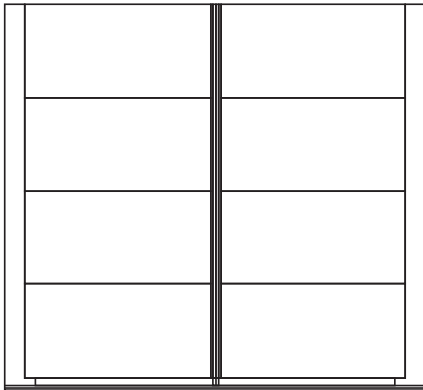
1. After the coals have completely cooled. Remove ash and vacuum firebox.
2. Remove new brick set from box and lay out to diagram shown in **Figure 1**.



Figure 1

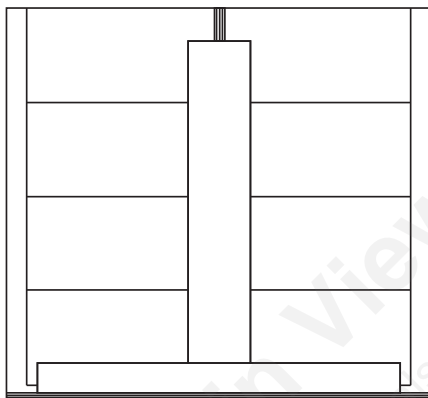
3. Remove the manifold tubes located second from the rear of the firebox.
4. Place the two bricks located second from the rear up onto the rear baffle bricks.
5. Slide remaining baffle brick, one at a time, to the resulting opening. Once brick are over opening, lift brick out of baffle support and into the firebox; discard old brick.
6. Ceramic blanket can be removed out the front of the stove, or dropped out through the opening to the rear of the stove.
7. Reinstall ceramic blanket and baffle brick in reverse order. Make sure that the manifold tubes are secured in place and that the ceramic blanket is resting flat on the top of the baffle and is in contact with the firebox sides and back.

8. Completed baffle brick assembly inside of firebox should appear as shown in **Figure 2** for top view looking through ceramic blanket and **Figure 3** for view from inside of firebox looking up at baffle brick assembly with stainless steel baffle brackets.



top view, looking through the top of the appliance into the firebox with ceramic blanket omitted for brick baffle placement

Figure 2



view from inside firebox, looking up

Figure 3



## CAUTION

- Ensure that the firebricks are correctly positioned
- Firebox does not contain any broken bricks prior to operating the unit.

**NOTE:** The firebox is lined with high quality firebrick, which has exceptional insulating properties. **DO NOT** operate appliance without the firebrick.

### Associated Brick Service Part Numbers

Part Number	Description
832-0550	Single Brick
832-3040	Brick uncut (pkg of 6)