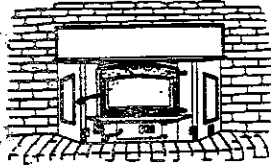


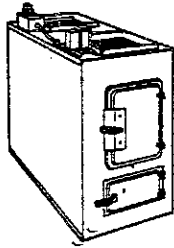


I. CIRCULATORS

II. RADIANT FREESTANDING



III. FIREPLACE INSERTS



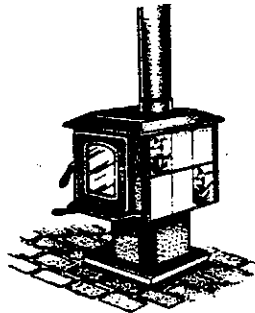
IV. CENTRAL FURNACES

V. HI TECH FREESTANDING CIRCULATORS



VI. OLDER MODELS

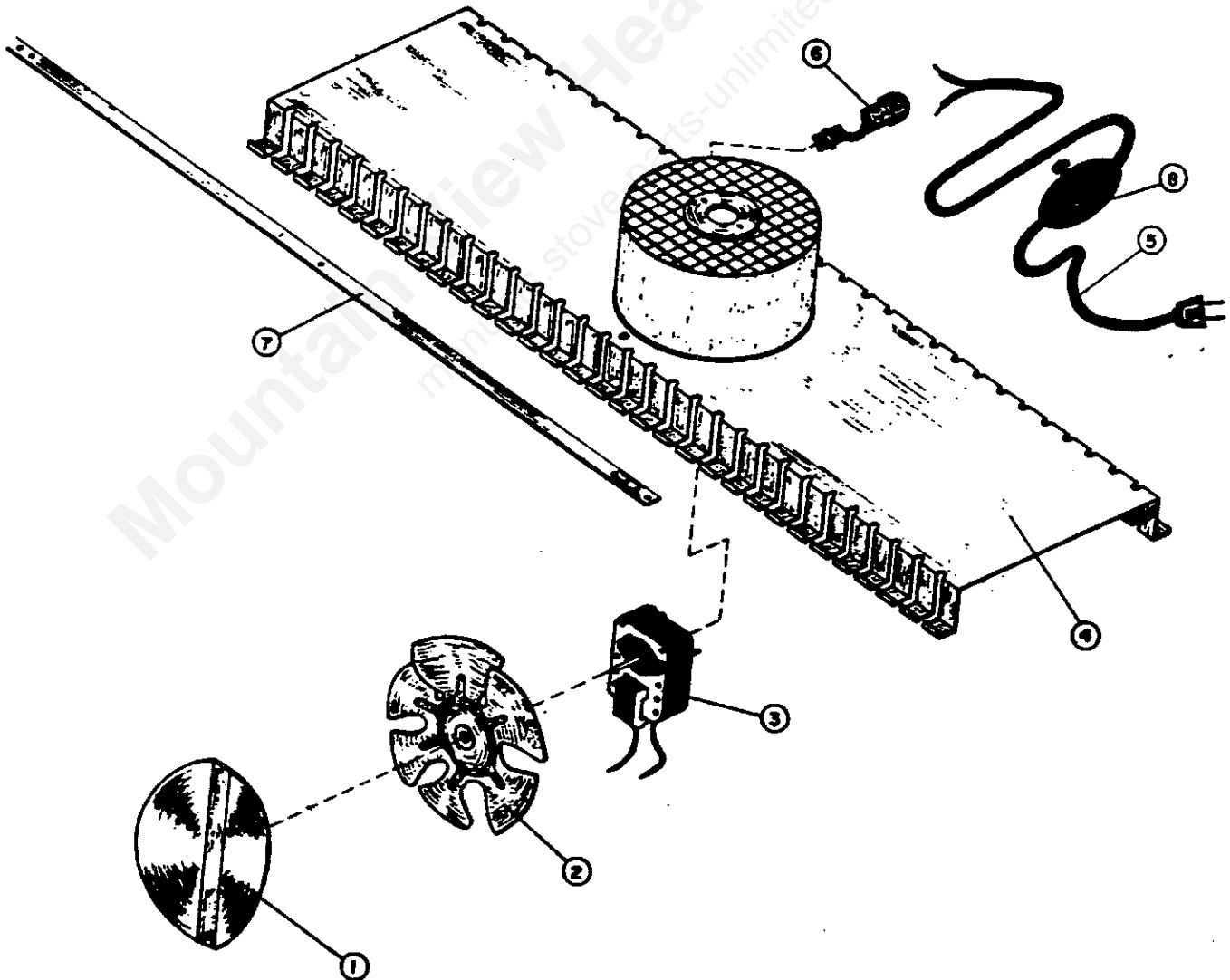
VII. BLOWERS



PART DESCRIPTION FOR BRW10 BLOWER

KEY

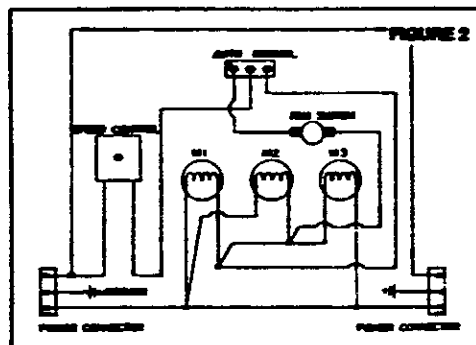
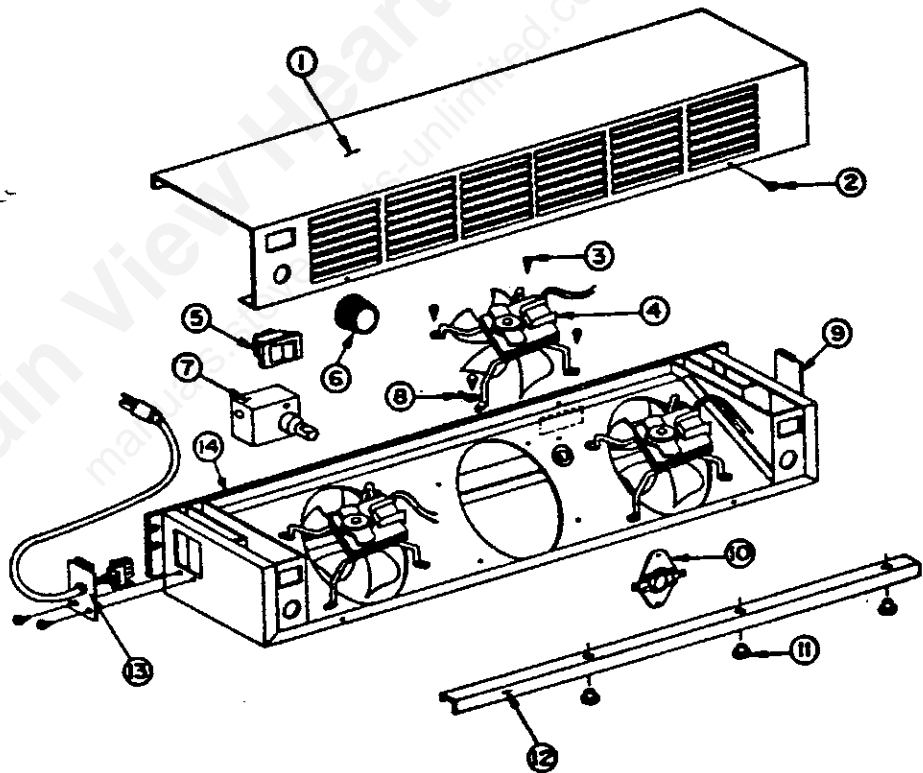
<u>NO.</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>
1	Radiation shield	C7702R
2	Fan blade	P8045R
3	Motor	P8043R
4	Fan housing assy.	CF6401R
5	Cordset	P7526R
6	Strain relief bushing	P6049R
7	Mount strap (2 required)	C14201R
8	In-line switch	P7529R



PARTS DESCRIPTION FOR IB36E

<u>KEY NO.</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>
1	Wrap case, ptd.	015444R
2	Screw, No. 8X $\frac{1}{2}$ " sheet metal *	
3	Screw, No. 8X $\frac{1}{2}$ " sheet metal *	
4	Motor & fan assy.	012079R
5	Switch	015426R
6	Knob	011656R
7	Speed control switch	015569R
8	Raceway clip	012003R
9	Cover plate ptd.	015446R
10	Fan switch	009818R
11	Bushing	P6047R
12	Raceway	015437R
13	Cord set/cover plate	016186R
14	Insulation	012121R

*Purchase locally

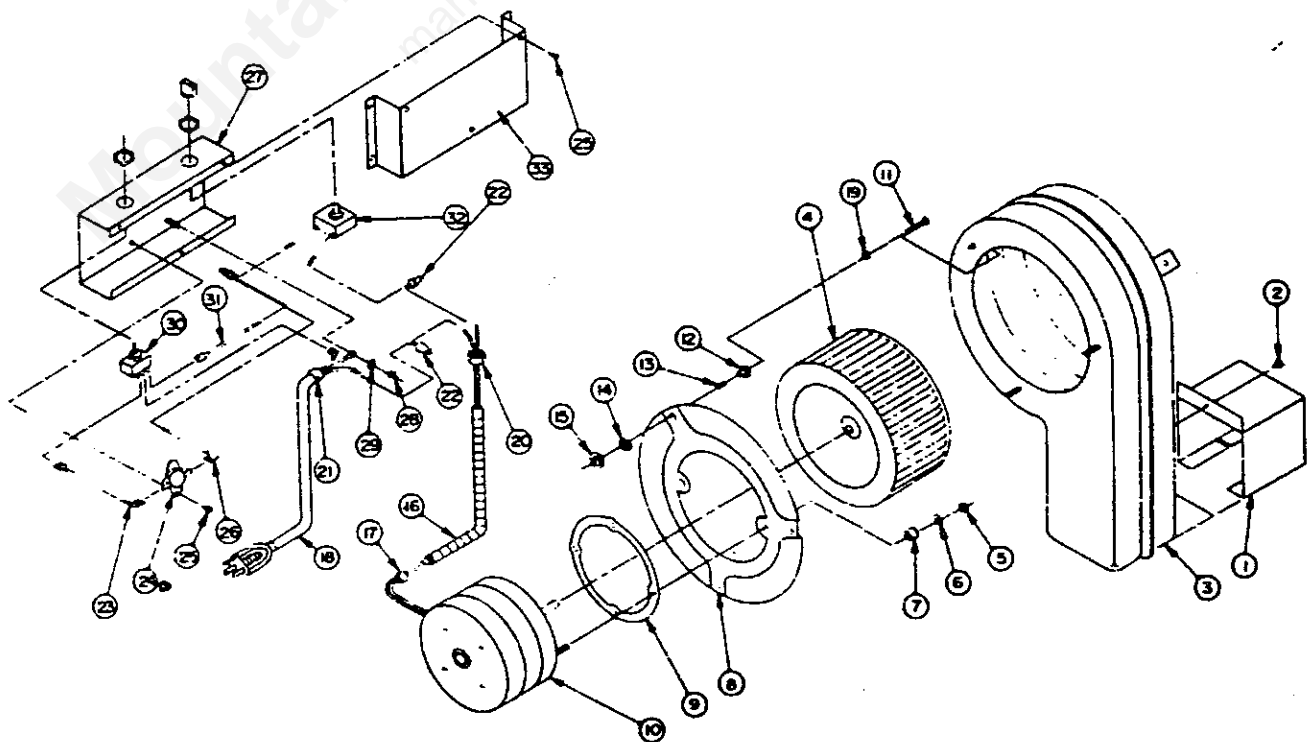


PARTS DESCRIPTION FOR BD6A & BD7A

<u>KEY</u>	<u>NO. DESCRIPTION</u>	<u>PART NO.</u>
	1 Extension housing	006009R
	2 Screw no. 8 x 1/4	*
	3 Blower housing assy., ptd.	016122R
	4 Blower wheel	010010R
	5 Nut no. 8-32	*
	6 Washer no. 10 flat	*
	7 Rubber grommet	P6163R
	8 Blower plate	016119R
	9 Rubber motor gasket	P6164R
	10 Motor assy.	011523R
	11 Screw no. 10-24 x 7/8	*
	12 Grommet	015257R
	13 Spacer	015255R
	14 Grommet	015256R
	15 Nut/washer no. 10-24	P609R
	16 Flexible metal conduit	010009R
	17 Conduit sleeve	011465R
	18 Cordset assy.	011524R
	19 Nut no. 20-24	004932R
	20 Conduit clamp	008611R
	21 Strain relief bushing	003365R
	22 Wire nut	*
	23 Wire assy.	010016R
	24 Fan switch	004928R
	25 Screw no. 8 x 1/4	*
	26 Gasket	006138R
	27 Wiring box	016120R
	28 Nut, no. 10-24	*
	29 Washer no. 10 lock	*
	30 Toggle switch	010019R
	31 Wire assy.	*
	32 Speed control	010462R
	33 Wiring box cover	016121R
	Adaptor plate	016123R

*Purchase locally

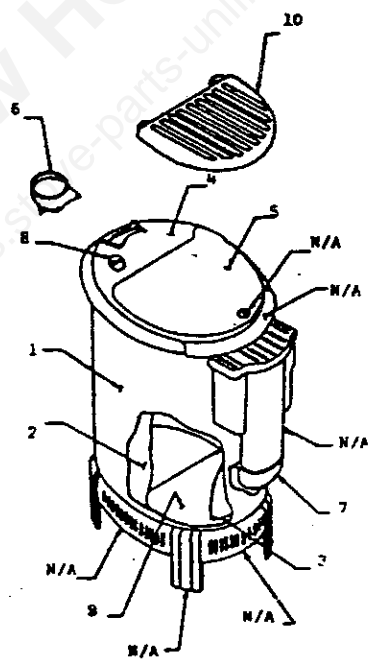
Motor repair kit (3A, 4A, 5A) 022763R



PARTS DESCRIPTION FOR 25-C REGULAR

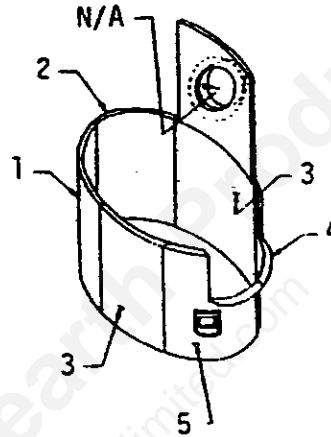
KEY		
<u>NO.</u>	<u>DESCRIPTION</u>	<u>PARTS NO.</u>
1	Body w/bottom only	017543R
2	Lining only	017573R
3	Draft plate	23012-105R
4	Top, main	005153R
5	Flat cover	25C-014-111R
6	Reversible collar	003129R
7	Thermostat elbow	25C-014-108R
8	Top, register	005140R
9	Bottom	003280R
10	Top, grill	003130R
14	Thermostat knob	002827R

Parts not listed are not available.



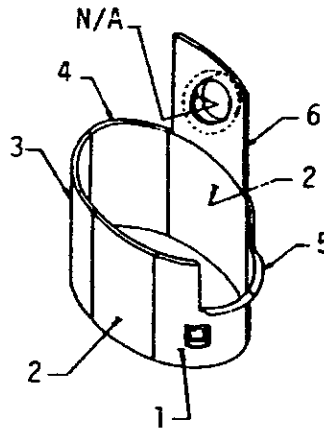
LINERS FOR MODELS C45W & C56W

<u>KEY NO.</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>
1	Lining, #1	C45W015-145R
2	Lining #2	C45W015-146R
3	Lining, #3	C45W015-147R
4	Right front liner	C45W015-148R
5	Left front liner	C45W015-149R



LINERS FOR MODELS C54 & C61

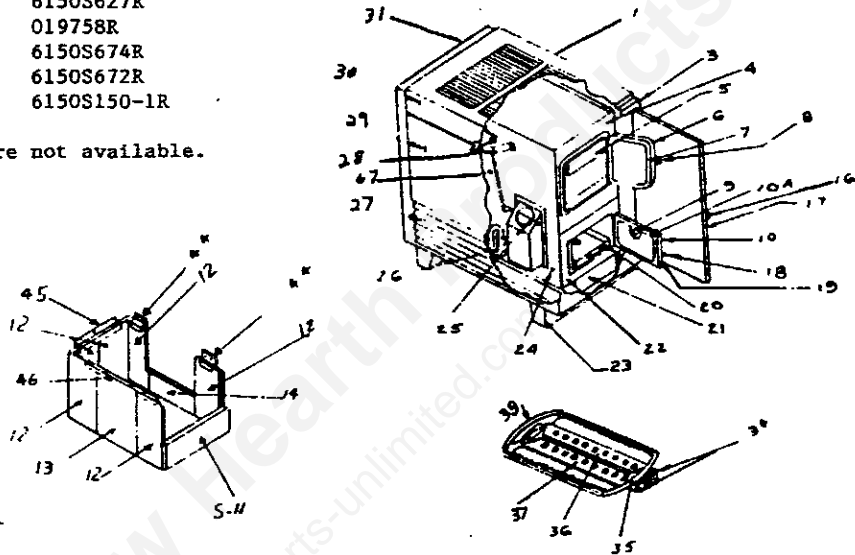
<u>key NO.</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>
1	Lining, #5	C5450-123R
2	Lining, #6	C5450-124R
3	Lining, #7	C5450-125R
4	Lining, #8	C5450-126R
5	Lining, #9	C5450-127R
6	Lining, #10	C5450-128R



PARTS DESCRIPTION FOR SUPER-A-MATIC
6150-5, 6150-6, 6150-7, 6150-8, 6150-9, 6150-10

<u>KEY NO.</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>
4	Feed door frame	6150S602R
6	Feed door	6150S606R
8,18	Handle only, AD or FD	6150S191R
10	Ash door	6150S605-1R
22	Lower frame	6150S601R
25	Coal chute	019788R
34	Grate cogs (2 per set)	6150S623AR
35	Front grate clamp	6150S627R
36	Grate, short shank	019758R
37	Grate, long shank	6150S674R
39	Grate frame	6150S672R
45	Clamp, lining back brick	6150S150-1R

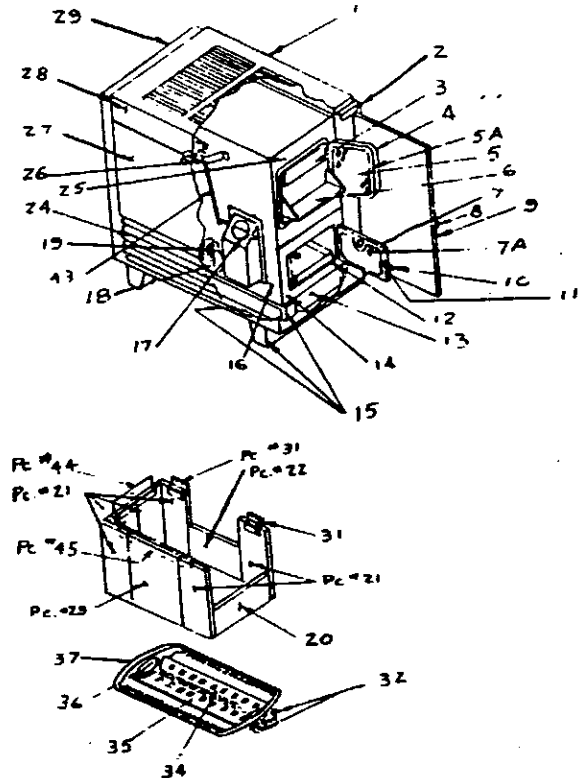
NOTE: Parts not listed are not available.



PARTS DESCRIPTION FOR MODEL 1750

<u>KEY NO.</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>
4	Feed door	6150S606R
5	Feed door lining	1750-2C-607R
7	Ash door	6150S605-1R
10	Handle only, AD or FD	6150S191R
14	Lower frame, inner unit	6150S601R
20	Front liner	17502C-611R
32	Grate cogs (2 per set)	6150S623AR
33	Front grate clamp	6150S627R
34	Grate, short shank	019758R
35	Grate, long shank	6150S674R
37	Grate frame	6150S672R

NOTE: Parts not listed are not available.



PARTS DESCRIPTION FOR MODELS C62-5, C62-6, C62-7, C62-8

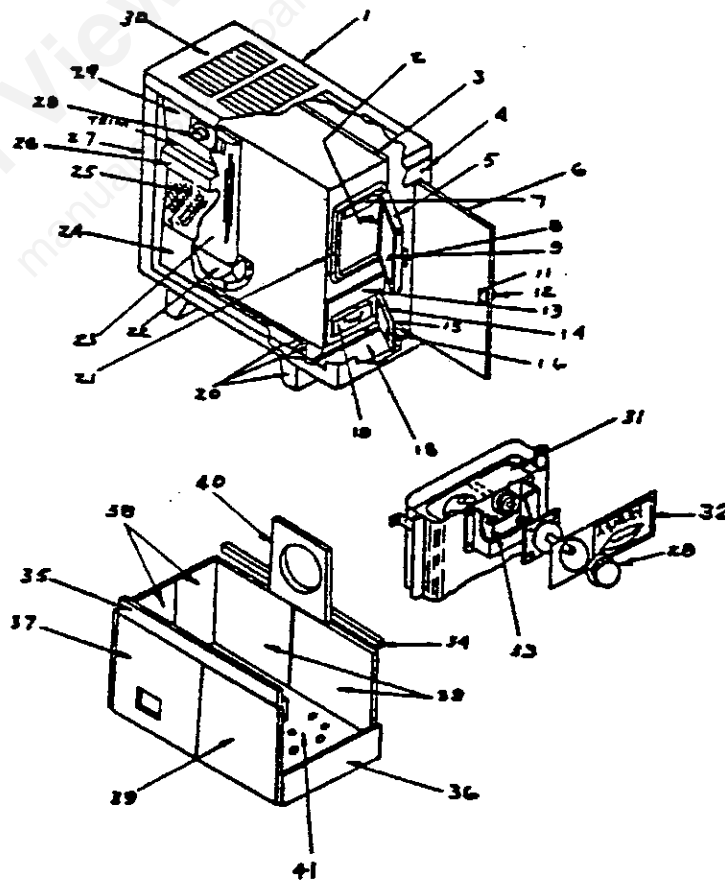
KEY NO.	DESCRIPTION	PART NO.
2	Secondary air assy.	CF9201R
5	Feed door, CI, (CF9301)	005242R
8	Feed door handle	P5235R
9	Latch, feed door K-79	P5236R
	FD handle & latch complete	020763R
11	Latch, cabinet door (P5264)	001654R
12	Knob, cabinet door	P5265R
13	Ash door frame (S-41)	C62-8S-41R
14	Ash door (S-42)	C62-8S-42-1R
15	Ash door handle	P5235R
16	Latch, ash door K-79	P5236R
	AD handle & latch complete	020763R
19	Ash pan	CF7802R
21	FD frame, CI, (5241)	001870R
22	Down draft elbow	C62-8S-260R
23	T-stat complete (H-501-31)	020766R

KEY NO.	DESCRIPTION	PART NO.
28	Knob, thermostat (P6212)	000058R
30	Top (CF4705)	002096R
31	Bimetal cup & damper assy.	CF9601R
32	Dial thermostat	P11506R
33	Arm crank assy. (CF9701)	001663R
34	Rear stiffener, cast iron	**N/A
35	Front stiffener, cast iron	**N/A
36	Front liner #36	005250R
37	Down draft liner #37	005251R
38	End liner (2 req.) #38	***C62-55253R
39	Side liners (3 req.) #39	005249R
40	Collar liner 35A	006415R
41	Grates, cast iron (2 req.)	005252R
42*	Feed door rope & glue	009535-03R
43*	Ash door rope & glue	012053-01R

*Not shown

**NOTE: Cast iron stiffeners are not available, but may substitute steel stiffeners, Part # CF9101R

*** One 005243R liner may be substituted for two #38 liners.

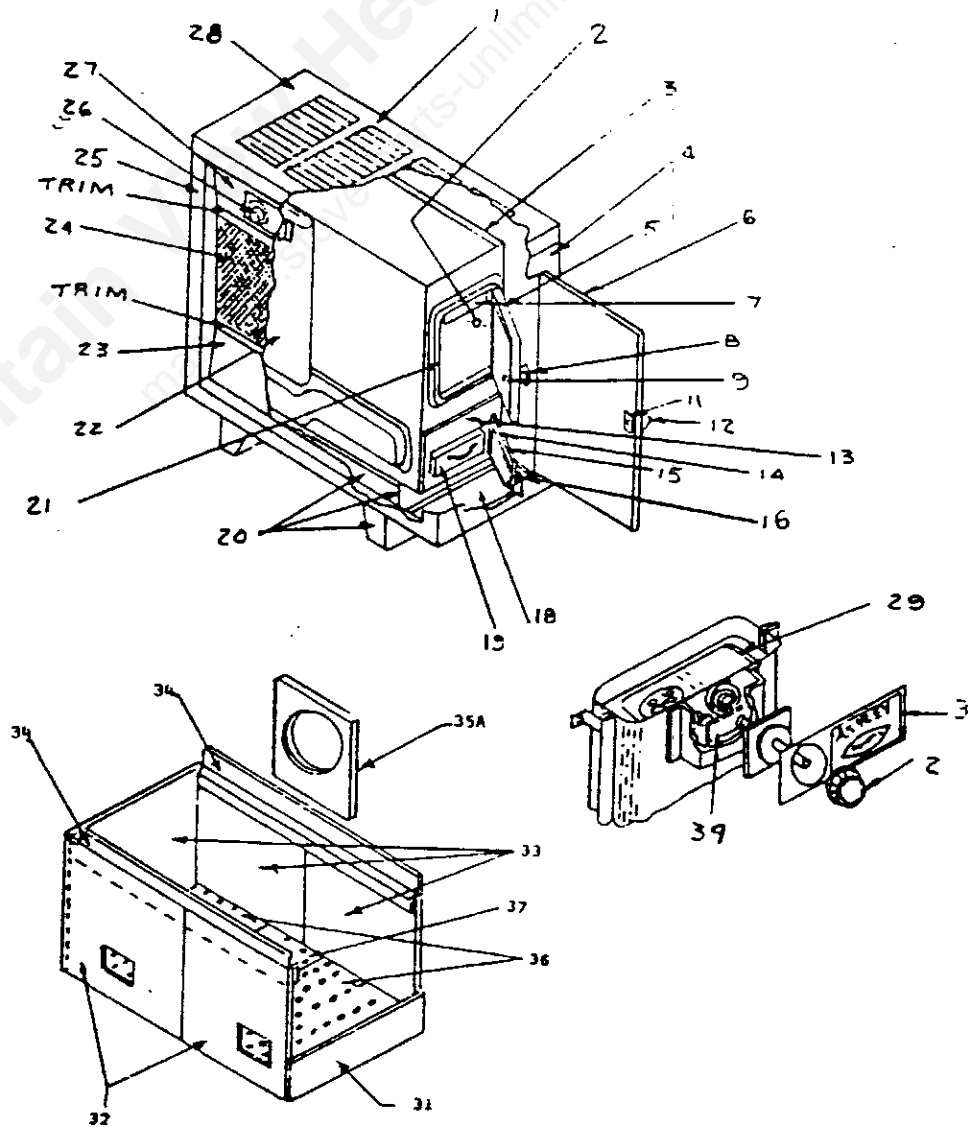


PARTS DESCRIPTION FOR B-60

KEY NO.	DESCRIPTION	PART NO.
1	Back	001684R
2	Secondary air assy.	CF9201R
3	Inner unit w/manifold	009156R
5	Feed door	005242R
7	Smoke curtain	C17602R
8	Feed door handle	P5235R
9	Feed door latch	P5236R
	Handle & latch complete	020763R
10	Gold trim	P5273R
11	Cabinet door latch	001654R
12	Cabinet door knob	F5265R
13	Ash door frame	G62-8S-41R
14	Ash door	G62-8S-42-1R
15	ash door handle	P5235R
16	Ash door latch	P5236R
19	Ash Pan	CF7803R
21	Feed door frame	001870R
22	Thermostat complete	020767R

KEY NO.	DESCRIPTION	PART NO.
23	Front panel, bottom	N/A
24	Front panel, center grill	001699R
25	Left side panel	N/A
26	Thermostat knob	000058R
27	Top front panel	N/A
28	Top	N/A
29	Damper frame	CF9601R
30	Thermostat Dial	P11507R
31	Front liner	N/A
32	Down draft liner	N/A
33	Side liners	N/A
34	Brick retainers	B6002607700R
35	Collar liner	006415R
36	Large grate	B60B75-001R
37	Small grate	B60B75-002R
39	Arm crank assy.	008772R
40	Feed door rope & glue	009535-03R
41	Ash door rope & glue	012053-01R

NOTE: The brick liners in this heater can be replaced with cast iron, but the grates and retainers must also be replaced for proper fit. Order grates, liners, and retainers for C60D



PARTS LIST FOR C60-6, C60-7

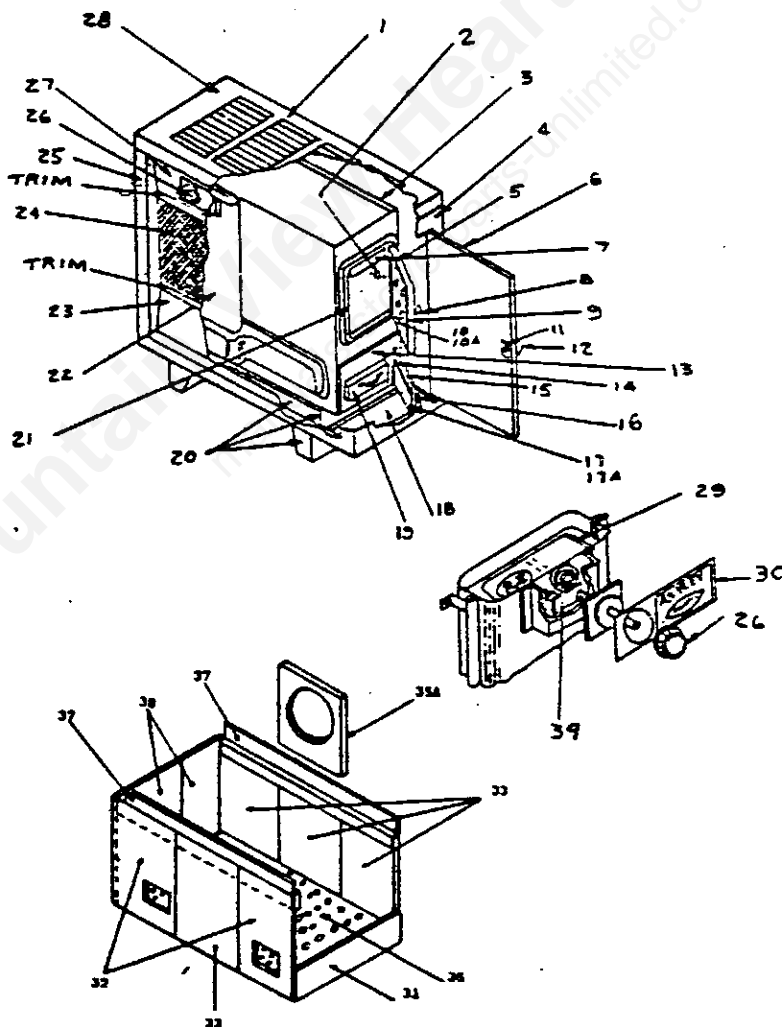
KEY NO.	DESCRIPTION	PART NO.
1	Back (C24203)	001684R
2	Secondary air assy.	CF9201R
3	Inner unit w/manifold (CF8802)	009156R
4	Right side panel	N/A
5	Feed door cast iron (CF9301)	005242R
6	Cabinet door assy.	N/A
7	Smoke curtain	C17602R
8	Feed door handle	P5235R
9	Latch, feed door K-79	P5236R
	Feed door handle w/latch	020763R
10	Feed door lining cast iron	C605015-103R
10a	Fire door lining, asbestos	N/A
11	Latch cabinet door (P5264)	001654R
12	Knob, cabinet door	P5265R
13	Ash door frame (S-41)	C62-85-41R
14	Ash door (S-42)	C62-85-42-1R
15	Ash door handle	P5235R
16	Latch ash door K-79	P5236R
	Ash door handle w/latch	020763R
17	Ash door liner SM	N/A
17a	Ash door lining, asbestos	N/A
19	Ash pan	CF7803R
20	Base complete (CF1109)	017242R
21	Feed door frame c.i. (5241)	001870R
22	Thermostat comp.(H-501-25)	020767R

KEY NO.	DESCRIPTION	PART NO.
23	Front panel bottom	**
24	Front panel grill (C25301)	001699R
25	Left side panel	**
26	Knob thermostat (P6212)	000058R
27	Top front panel	**
28	Top	**
29	Bi-metal cup & damper	CF9601R
30	Dial thermostat	P11507R
31	Front liner #31	005240R
32	Down draft liner #32	C60532R
33	Side liner #33	C60533R
35	Collar liner AL (5204)	005539R
36	Grates, c.i. (2 req)(B-096-23C)	019789R
37	Stiffener	N/A***
38	End liner #38	C62-55253R****
39	Arm crank assy. (CF9701)	008772R
40	Trim strip gold	P5273R

**Front, top, and left panels can be replaced by C60D parts but color and finish may be slightly different.

***Can substitute 017525R steel (see C60-12P)

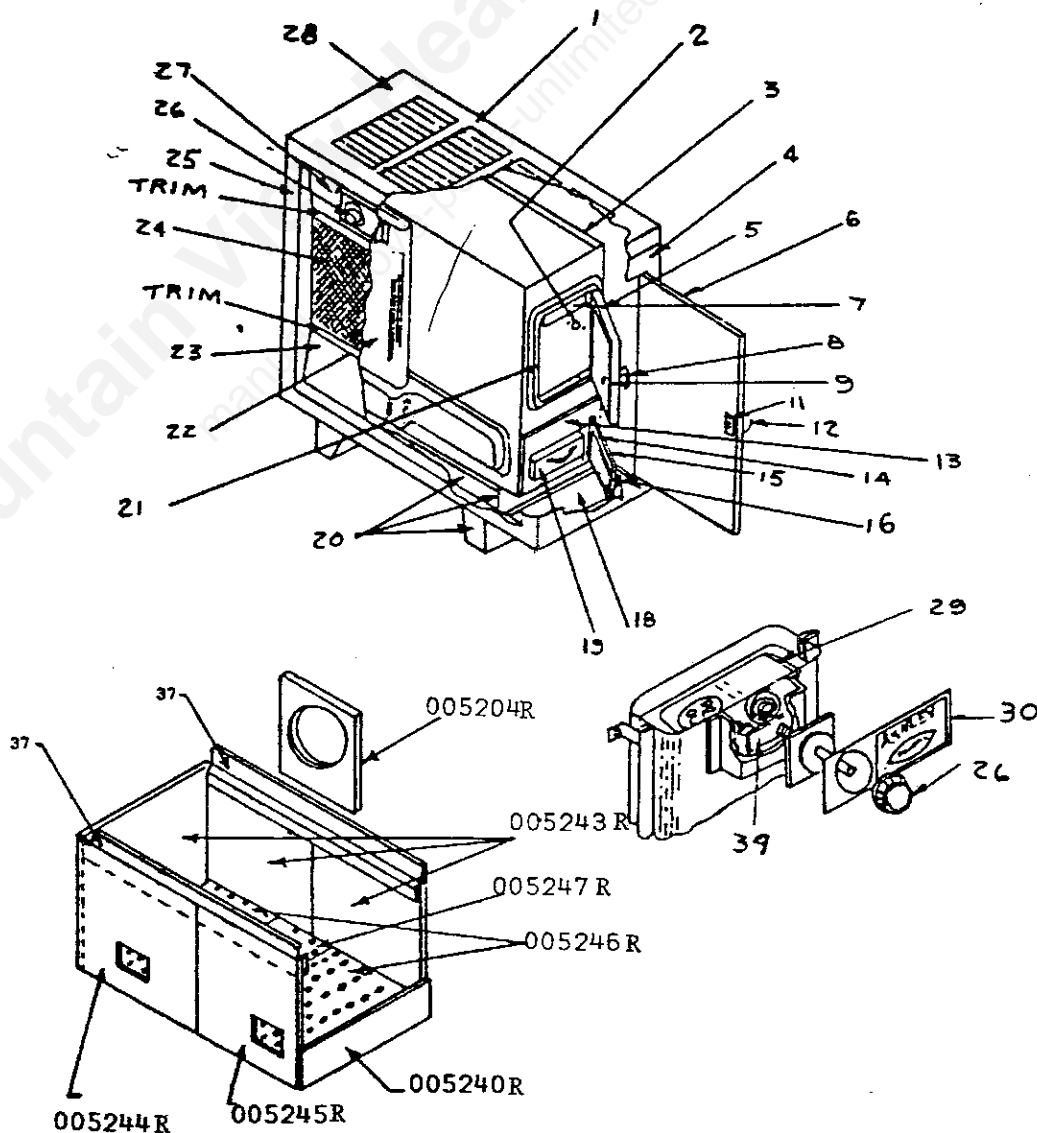
****One #005243R liner may be substituted for 2 #38 liners.



PARTS DESCRIPTION FOR C60-10, C60-11, C60-12, C60-12P

KEY NO.	DESCRIPTION	PART NO.
1	Back (C24203)	001684R
2	Secondary air assy.	CF9201R
3	Inner unit w/manifold (CF8802)	009156R
4	Right side panel	N/A
5	Feed door, CI (CF9301)	005242R
6	Cabinet door assy.	N/A
7	Smoke curtain	C17602R
8	Feed door handle	P5235R
9	Latch, feed door K-79	P5236R
10	Feed door handle w/latch	020763R
11	Trimstrip gold (2 req.)	P5273R
12	Latch, cabinet door (P5264)	001654R
13	Knob, cabinet door	P5265R
14	Ash door frame (5366)	001872R
15	Ash door	001871R
16	Ash door handle	P5235R
17	Latch ash door K-79	P5236R
18	Ash door handle w/latch	020763R
19	Ash guard (C24104)	009266R
20	Ash pan	CF7803R
21	Base complete (CF1109)	017242R
22	Feed door frame, CI, (5241)	001870R
23	Front panel bottom	**
24	Front panel ctr. grill (C25301)	001699R
25	Left side panel	**
26	Knob thermostat (P6212)	00058R
27	Top front panel	**
28	Top	**
29	Bimetal cup & damper	CF9601R
30	Dial thermostat	P11507R
31	Front liner #31	005240R
	Down dr. liner, far end (C74-004)	005244R
	DD liner, front end (C74-005)	005245R
	Side liner, 3 req. (C74-003)	005243R
	Grate, large, 2 req. (C74-001)	005246R
	Grate, small (C74-002)	005247R
	Collar liner AL (5204)	006415R
37	Liner ret. (2 req.) (Q2607680)	017525R
39	Arm crank assy. (CF9701)	008772R
40*	Feed door rope & glue	009535-03R
41*	Ash door rope & glue	012053-01R

** Front, top and left panels can be replaced by C60D parts but color and finish may be slightly different.

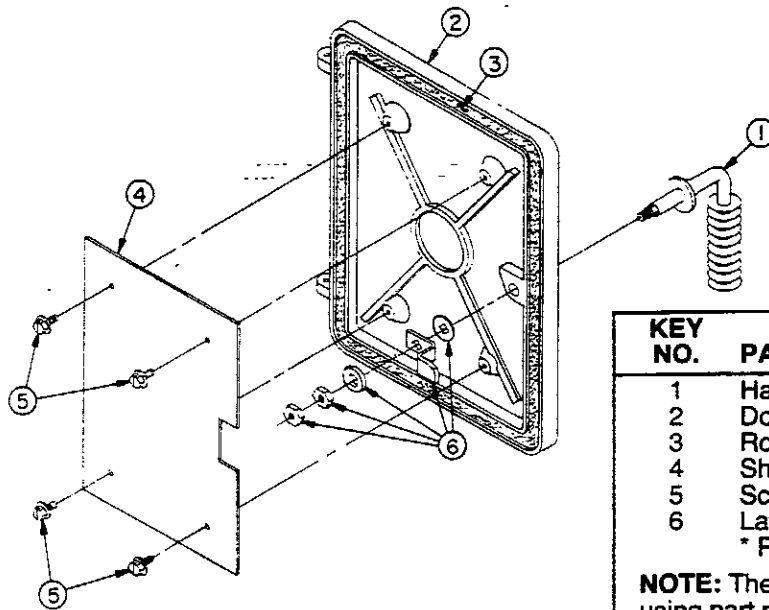


NCAHS1-NCAHS1B

KEY NO.	PART NAME	QTY.	NCAHS1 PART NO.	NCAHS1B PART NO.
1	Top, Frame Assy Ptd.	1	035121	035132
2	Plate, Cover Ptd.	1	035176	035176
3	Gasket	2	035177	035177
4	Rail, Mounting Assy Ptd.	4	035125	035136
5	Collar, Flue Reamed	1	035175	035175
6	Cover, Plate Rear Cab. Ptd.	1	035267	035265
7	Screw, 8 x 1/2	2	*	*
8	Handle, Spring	1	025516	025516
9	Corner, Cabinet Ptd.	2	035126	035137
10	Rear, Cabinet Ptd.	1	035129	035140
11	Top, Louvered (Lt.&Rt.) Pt.	2	035131	035142
12	Top, Center Louvered Ptd.	1	035130	035141
13	Top, Louvered Ctr. (w/hole)	1	035268	035266
14	Trim, Brass (30-3/4 Long)	2	032413	032413
15	Trim, Brass (14-5/8 Long)	2	032414	032414
16	Key, Corner	4	024034	024034
17	Screw, Set 8-32 x 1/8 Sit.	8	024035	024035
18	Side, Left Cabinet Ptd.	1	035128	035139
19	Gasket, Glass	1	035179	035179
20	Glass	1	033971	033971
21	Frame, Glass & Brass Assy.	1	035178	035178
22	Corner, Cab. & Brass Assy.	2	035190	035195
23	Side, Cabinet Front Ptd.	2	035122	035133
24	Top, Cabinet Front Ptd.	1	035124	035135
25	Bottom, Cabinet Front Ptd.	1	035123	035134
26	Trim, Brass (26-7/8 Long)	1	032418	032418
27	Louver, Grille Assy. Ptd.	1	034297	034297
28	Knob -	1	011656	011656
29	Control, Speed Adjusted	1	035262	035262
30	Housing, Wiring Assy. Ptd.	1	035073	035073
31	Leveler, Leg	4	016343	016343
32	Pedestal Assy. Ptd.	1	035408	035408
33	Insulation	1	035182	035182
34	Blower Assy.	1	035165	035165
35	Insulation	1	035183	035183
36	Connector & Wire Assy.	1	035184	035184
37	Insulation	1	035181	035181
38	Shroud, Blower Ptd.	1	035075	035075
39	Cordset/Coverplate Assy.	1	016186	016186
40	Pan, Ash Assy.	1	034290	034290
41	Door (Feed) & Handle Assy. (See Fig. 22 For Components)	1	035401	035401
42	Pin, Hinge	4	P626	P626
43	Door, Cabinet Assy. Ptd.	1	035127	035138
44	Knob & Latch Bagged Assy.	1	035403	035403
45	Curtain, Smoke Ptd.	1	035144	035144
46	Rod, Stove Kit	1	035409	035409
47	Handle, 3/4 Dia. Ball	1	019848	019848
48	Handle, Airwash Slide Ptd.	1	035410	035410
49	Spacer	2	P5138	P5138
50	Slide, Air	1	032210	032210
51	Curtain, Smoke & Fasteners	1	035411	035411
52	Logo & Fasteners Kit	1	035412	035412
53	Pipe, Last Joint Ptd. Assy.	1	004302	004302
54	Housing, Air Slide	1	032209	032209
55	Retainer, Ash Ptd.	1	035413	035413
56	Door (Ash) & Handle Assy. (See Fig. 23 For Components)	1	035399	035399
57	Grate, Large	2	035308	035308
58	Grate, Small	1	035309	035309
59	Shield, Flame Impingement	1	035072	035072
	* Purchase Locally			

ORDER ALL REPAIR PARTS FROM YOUR ASHLEY DEALER BY SUPPLYING THE FOLLOWING INFORMATION:

1. PART NAME 2. PART NUMBER (Not Key No.) 3. MODEL NUMBER



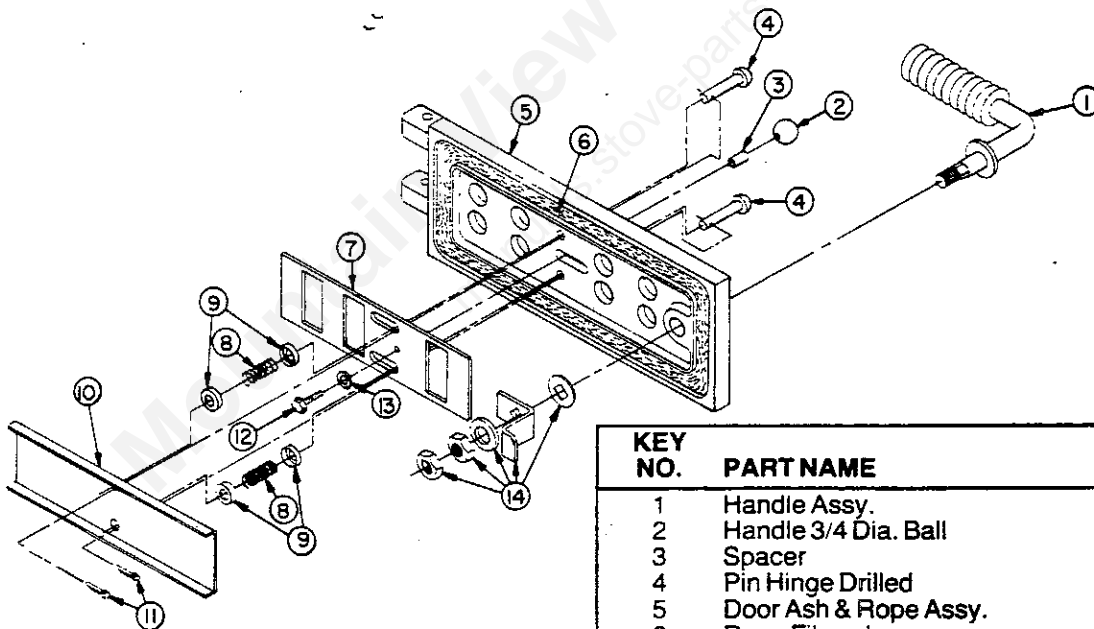
CHS1-CHS1B

KEY NO.	PART NAME	QTY. Per Unit	PART. NUMBER
1	Handle Assy.	1	015905
2	Door Feed & Rope Assy.	1	035400
3	Rope Fiberglass	1	009535-03
4	Shield Door Radiation Ptd.	1	035402
5	Screw 1/4 x 1/2 Long Mach.	4	*
6	Latch & Latch Fasteners	1	035395
	* Purchase Locally		

NOTE: The complete feed door assembly may be ordered by using part number 035401 or individual components may be ordered as described above.

ORDER ALL REPAIR PARTS FROM YOUR ASHLEY DEALER BY SUPPLYING THE FOLLOWING INFORMATION:

1. PART NAME 2. PART NUMBER (Not Key No.) 3. MODEL NUMBER



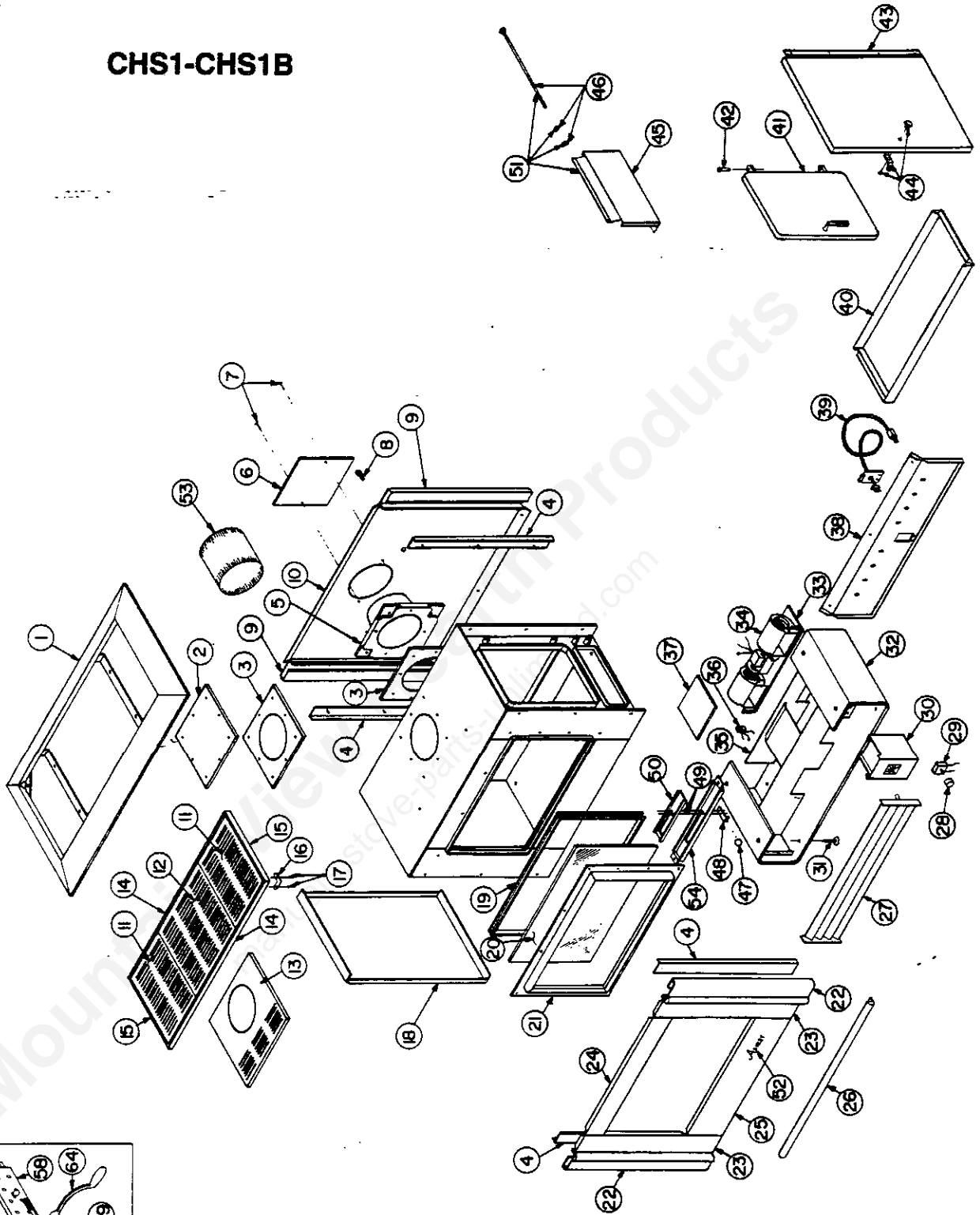
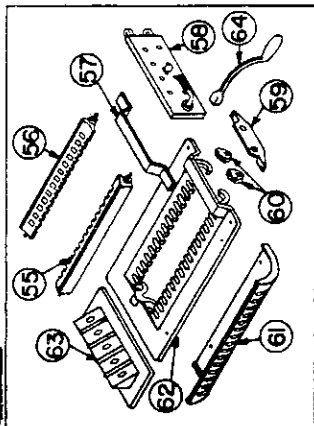
KEY NO.	PART NAME	QTY. Per Unit	PART. NUMBER
1	Handle Assy.	1	015905
2	Handle 3/4 Dia. Ball	1	019848
3	Spacer	1	P5138
4	Pin Hinge Drilled	2	028893
5	Door Ash & Rope Assy.	1	035397
6	Rope Fiberglass	1	012053-01
7	Slide Air Ptd.	1	035393
8	Spring Coil	2	026892
9	Washer Cup	4	015964
10	Shield Inlet Air Ptd.	1	035394
11	Key Cotter	2	*
12	Screw 10-24 x 3/4	1	*
13	Washer Lock Split No. 10	1	*
14	Latch & Latch Fasteners	1	035395
	* Purchase Locally		

NOTE: The complete ash door assembly may be ordered by using part number 035398 or individual components may be ordered as described above.

CHS1-CHS1B

ORDER ALL REPAIR PARTS FROM YOUR ASHLEY DEALER
BY SUPPLYING THE FOLLOWING INFORMATION:

1. PART NAME
2. PART NUMBER (Not Key No.)
3. MODEL NUMBER



AHS1-AHS1B

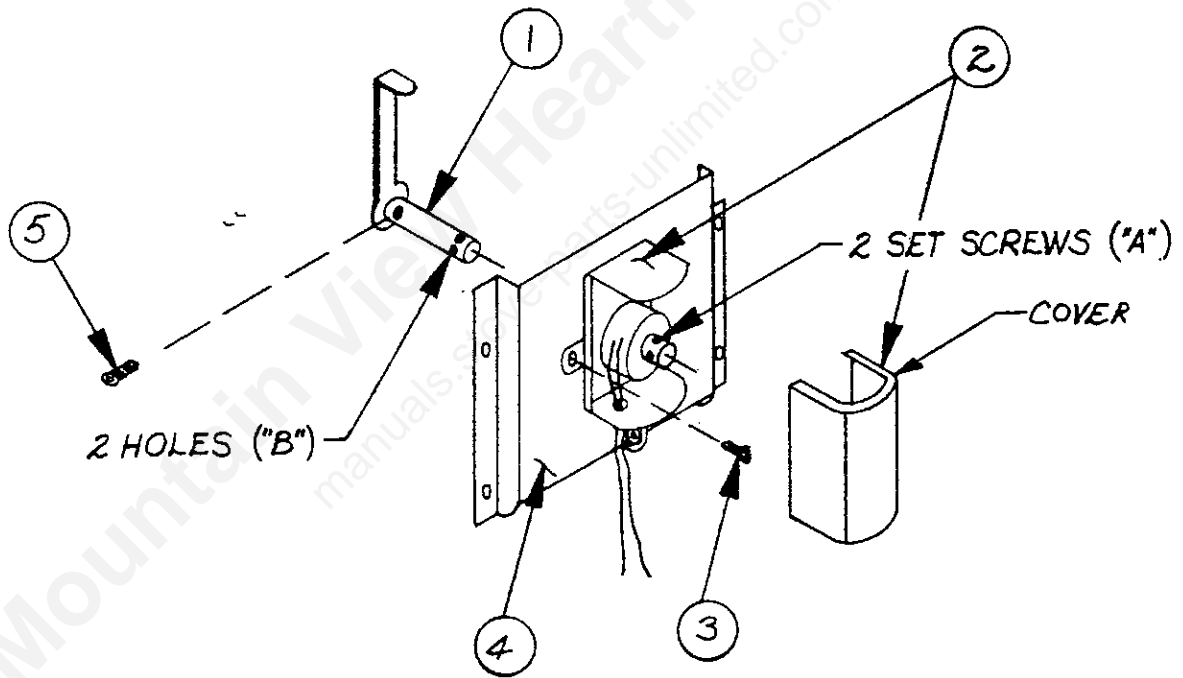
KEY NO.	PART NAME	QTY.	AHS1 PART NO.	AHS1B PART NO.
1	Top, Frame Assy. Ptd.	1	035121	035132
2	Plate, Cover Ptd.	1	035176	035176
3	Gasket	2	035177	035177
4	Rail, Mounting Assy. Ptd.	4	035125	035136
5	Collar, Flue Reamed	1	035175	035175
6	Cover, Plate Rear Cab. Ptd.	1	035836	035838
7	Screw, 8 x 1/2	2		
8	Handle, Spring	1	025516	025516
9	Corner, Cabinet Ptd.	2	035126	035137
10	Rear, Cabinet Ptd.	1	035828	035830
11	Top, Louvered (Lt. & Rt.) Pt.	2	035131	035142
12	Top, Center Louvered Ptd.	1	035130	035141
13	Top, Louvered Ctr. (w/hole)	1	035268	035266
14	Trim, Brass (30-3/4 Long)	2	032413	032413
15	Trim, Brass (14-5/8 Long)	2	032414	032414
16	Key, Corner	4	024034	024034
17	Screw, Set 8-32 x 1/8 Slit.	8	024035	024035
18	Side, Left Cabinet Ptd.	1	035128	035139
19	Gasket, Glass	1	035179	035179
20	Glass	1	033971	033971
21	Frame, Glass & Brass Assy.	1	035178	035178
22	Corner, Cab. & Brass Assy.	2	035190	035195
23	Side, Cabinet Front Ptd.	2	035122	035133
24	Top, Cabinet Front Ptd.	1	035124	035135
25	Bottom, Cabinet Front Ptd.	1	035123	035134
26	Trim, Brass (26-7/8 Long)	1	032418	032418
27	Louver, Grille Assy.	1	035967	035967
28	Knob	1	011656	011656
29	Control, Speed Adjusted	1	035262	035262
30	Housing, Wiring Assy. Ptd.	1	035073	035073
31	Leveler, Leg	4	016343	016343
32	Pedestal Assy. Ptd.	1	035408	035408
33	Pad	1	035968	035968
34	Blower Assy.	1	035165	035165
35	Insulation	1	035183	035183
36	Connector & Wire Assy.	1	035184	035184
37	Insulation	1	035181	035181
38	Shroud, Blower Ptd.	1	035075	035075
39	Cordset/Coverplate Assy.	1	025994	025994
40	Pan, Ash Assy.	1	034290	034290
41	Door (Feed) & Handle Assy. (See Fig. 22 For Components)	1	035401	035401
42	Pin	4	P626	P626
43	Door, Cabinet Assy. Ptd.	1	035127	035138
44	Knob & Latch Kit	1	035403	035403
45	Curtain, Smoke Ptd.	1	035144	035144
46	Rod, Stove Kit	1	035409	035409
47	Handle, 3/4 Dia. Ball	1	019848	019848
48	Handle, Airwash Slide Ptd.	1	035410	035410
49	Spacer	2	P5138	P5138
50	Slide, Air	1	032210	032210
51	Curtain, Smoke & Fasteners	1	035411	035411
52	Logo & Fasteners Kit	1	035412	035412
53	Pipe, Last Joint Ptd. Assy.	1	004302	004302
54	Housing, Air Slide	1	032209	032209
55	Retainer, Ash Ptd.	1	035413	035413
56	Door (Ash) & Handle Assy. (See Fig. 23 For Components)	1	035399	035399
57	Grate, Large	2	035308	035308
58	Grate, Small	1	035309	035309
59	Shield, Flame Impingement	1	035072	035072
60	Combustor & Wrap Kit	2	035415	035415
61	Wrap for Combustor	2	035416	035416
62	Probe Thermometer	1	036049	036049
65	Adapter Flue Outlet Ptd.	1	035829	035831
66	Label Lo/Hi	1	035552	035552
67	Trim Corner	4	035846	035846

* Purchase Locally

PARTS DESCRIPTION FOR 78HRT

<u>KEY</u>		
<u>NO.</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>
1	Damper actuator lever	009264R
2	Damper actuator	008134R
3	Screw #8 x 1/4 hex	*
4	Damper actuator bracket	009810R
5	Screw, 1/4-20 x 1/4 cap point	*

*Purchase locally



PARTS DESCRIPTION FOR MODEL F8100

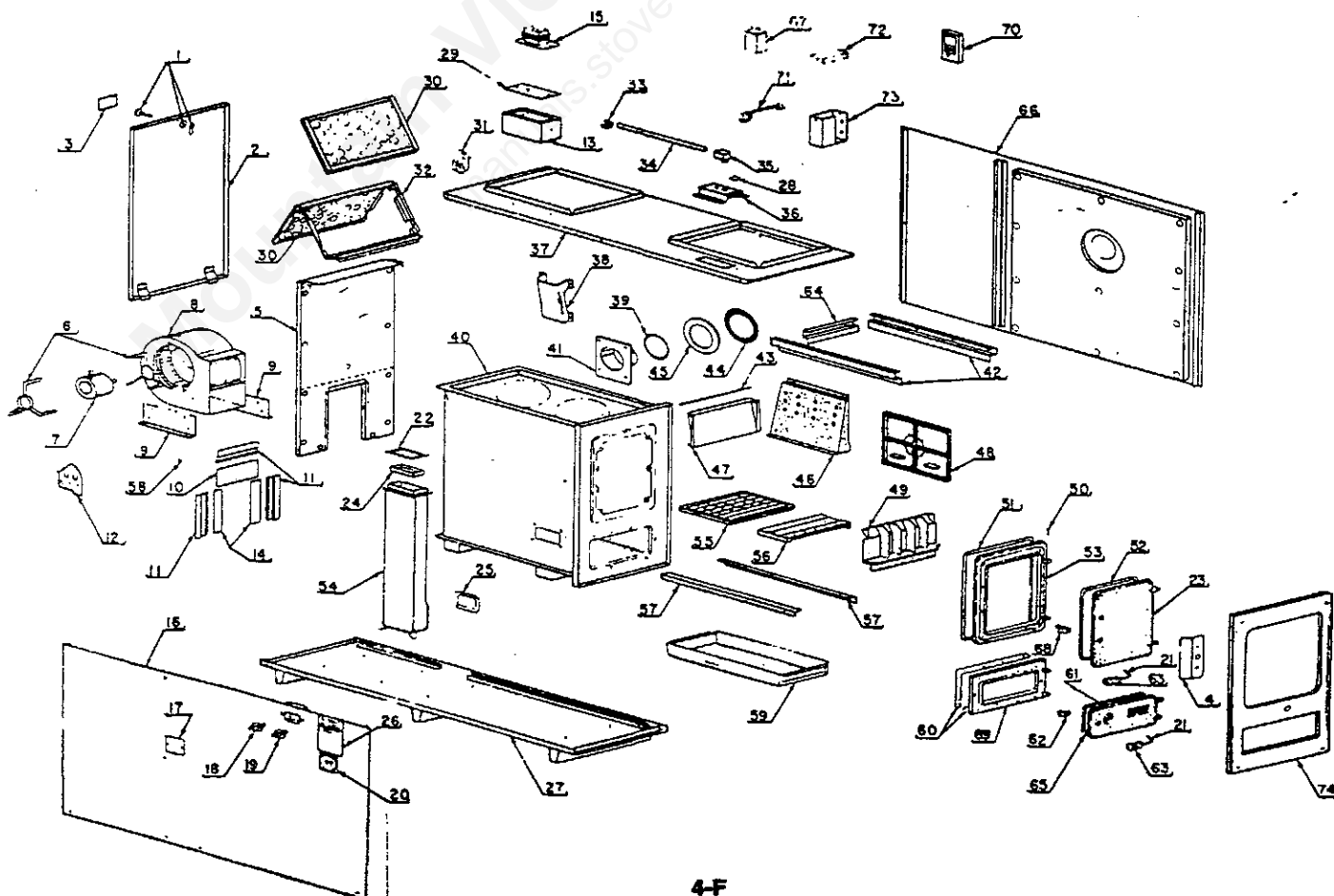
KEY NO.	DESCRIPTION	PART NO.
1	Latch handle assy.	008506R
2	Rear cabinet door	008117R
3	Filter label	006756R
4	Radiation shield (handle)	008804R
5*	Insulated blower divider	017227R
6	Motor hanger	008467R
7	Motor	017165R
8	Blower housing w/wheel	017166R
9	Blower housing support	017170R
10	Gasket	017811R
11	Felt retainer	007832R
12	Parts bag.(Mtr. hgr. spt.)	008468R
13	Junction box	008108R
14	Gasket	017266R
15	Transformer	021394R
16	Insulated left side cabinet	017229R
17	Fan switch cover	008817R
18	Limit switch	017255R
19*	Fan control	014615R
20	U.L. plate	017164R
21*	Handle shaft	014507R
22	Downdraft gasket	007821R
23	Feed door assy.	016070R
24	Damper frame assy.	017149R
25	Down draft tube gasket	007812R
26	Rating plate	017162R
27	Base (cabinet)	017275R
28	Cover plate f/draft operator	017282R
29	Cover (junction box)	017273R
30	Air filter (10x20x1)	009084R
31	Strain relief bushing	009989R
32	Filter rack	008551R
33	Conduit connect. straight-thru	008611R
34	Conduit	024069R
35	Conduit connector 90°	008610R
36	Base (damper operator)	017272R
37	Cabinet top (insulated)	008823R

*NOTE: Part no. 014615R has been replaced by part no. 022954R

KEY NO.	DESCRIPTION	PART NO.
38	Flue collar baffle	009911R
39	Ceramic fiber rope	008142-01R
40	Inner unit	017278R
41	Flue collar	009537R
42	Side liner retainer assy.	008580R
43	Smoke curtain rod	008110R
44	Flue collar gasket	007822R
45	Collar support	011530R
46	Liner	017048R
47	Smoke curtain	007924R
48	Rear liner	010738R
49	Front liner	006734R
50	Steel rivet	P626 R
51	Rope gasket f/FD frame	008142-02 R
52	Rope gasket f/FD w/glue	009535-03 R
53	Frame & rope assy f/FD	016081 R
54	Draft tube	017232 R
55	Large grate	017217 R
56	Small grate	017218 R
57	Grate support angle assy.	007928 R
58	Parts bag (rubber grommet)	008471 R
59	Ash pan	006562 R
60	Ash door frame gasket	007844 R
61	Ash door assy.	016069 R
62	Latch for ash door	014711 R
63*	Handle knob	015402 R
64	Rear liner retainer assy.	008798 R
65	Rope gasket for ash door	009535-04 R
66	Insulated right side cabinet	008822 R
67	Draft damper operator	017173 R
68	Latch for feed door	014713 R
69	Ash door frame	016071 R
70	Thermostat	008133 R
71	Control rod	017146 R
72	Box top for draft operator	017271 R
73	Box for draft operator	017270 R
74	Front panel	017335 R

Liners, set 020793R
Grates, set 020794R

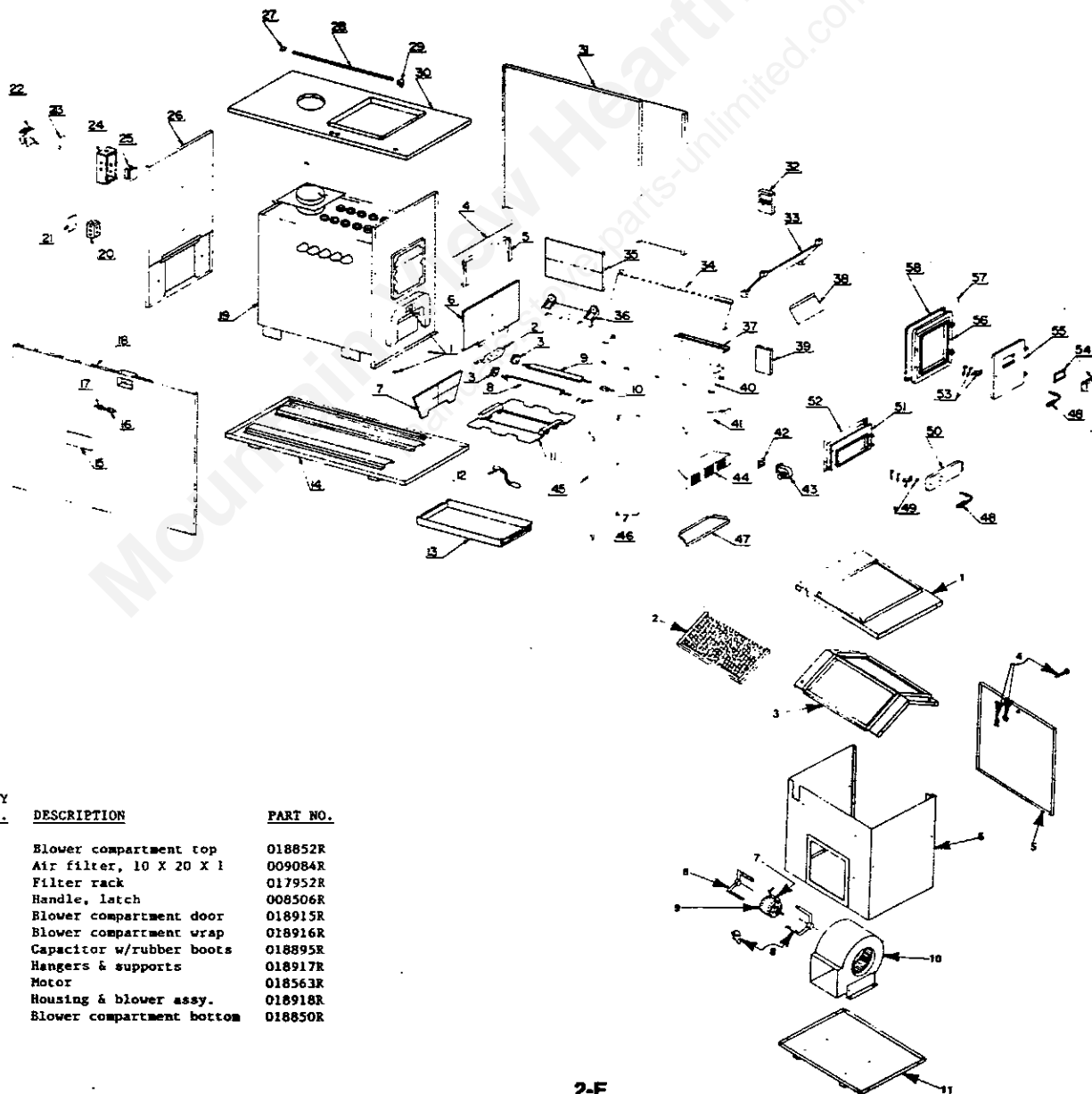
*NOTE: Handle parts are not available separately;
Order complete handle assembly - Part No. 015905 R



PARTS DESCRIPTION FOR MODEL CWF100

KEY NO.	DESCRIPTION	PART NO.	KEY NO.	DESCRIPTION	PART NO.
1	Air distribution damper	018919R	17	Fan thermostat control	014615R
2	Cog retainer	007715R	18	Left side, cabinet assy.	018861R
3	Cog grate	007714R	19	Inner unit weld assy.	017733R
4	Smoke curtain rod	018725R	20	Receptacle box	*
5	Smoke curtain	007924R	21	Cover plate	*
6	Upper rear liner	018436R	22	Transformer	023394R
7	Front & rear liner	018437R	23	Junction Box cover	017273R
8	Grate No. 2	018448R	24	Junction box	008108R
9	Grate No. 1	018447R	25	Relay	018562R
10	Tubing	018572R	26	Back cabinet assy.	018863R
11	Grate frame	018466R	27	Conduit connector	008611R
12	Shaker handle	005256R	28	Flexible conduit	018728R
13	Ash pan assy.	018462R	29	Conduit connector	008610R
14	Cabinet bottom	018653R	30	Cabinet top assy.	018865R
15	Fan switch cover	008817R	31	Right side, cabinet assy.	018859R
16	Limit switch	018565R	32	Thermostat	008133R
			33	Flue baffle	018434R
			34	Brick weldment support	018452R
			35	Side liner	018435R
			36	Brick retainer	018677R
			37	Side liner brace	018683R
			38	Blower radiation shield	018658R
			39	Brick	004911R
			40	Grate weldment support	018455R
			41	Front top shield	018867R
			42	Blower gasket	018660R
			43	Blower	018564R
			44	Front blower shield	018869R
			45	Front left shield	018870R
			46	Front right shield	018871R
			47	Ash guard	018868R
			48	Handle assy.	015905R
			49	Latch for ash door	018920R
			50	Ash door & rope assy.	018921R
			51	Ash door frame	016095R
			52	Ash door frame gasket	012959R
			53	Latch for feed door	018922R
			54	Manifold & relief assy.	018925R
			55	Feed door & rope assy.	016074R
			56	Frame & rope assy.	016081R
			57	Rivet	F626R
			58	Rope gasket	008142-021
			**	Wire 24V, 25 ft & staples	018923R
			**	Wire for furnace (comp.)	018924R

*Purchase locally
 **These parts not shown on illustration

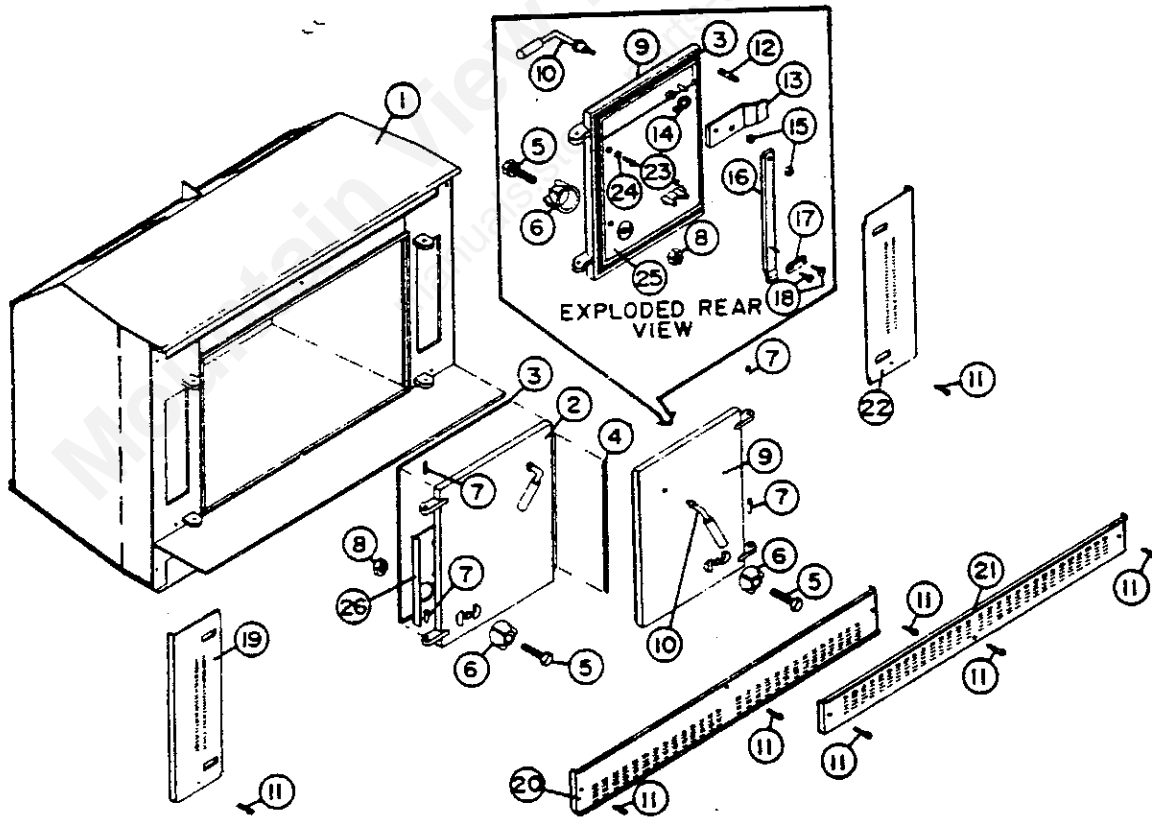


KEY NO.	DESCRIPTION	PART NO.
1	Blower compartment top	018852R
2	Air filter, 10 X 20 X 1	009084R
3	Filter rack	017952R
4	Handle, latch	008506R
5	Blower compartment door	018915R
6	Blower compartment wrap	018916R
7	Capacitor w/rubber boots	018895R
8	Hangers & supports	018917R
9	Motor	018563R
10	Housing & blower assy.	018918R
11	Blower compartment bottom	018850R

PARTS DESCRIPTION FOR AFI36

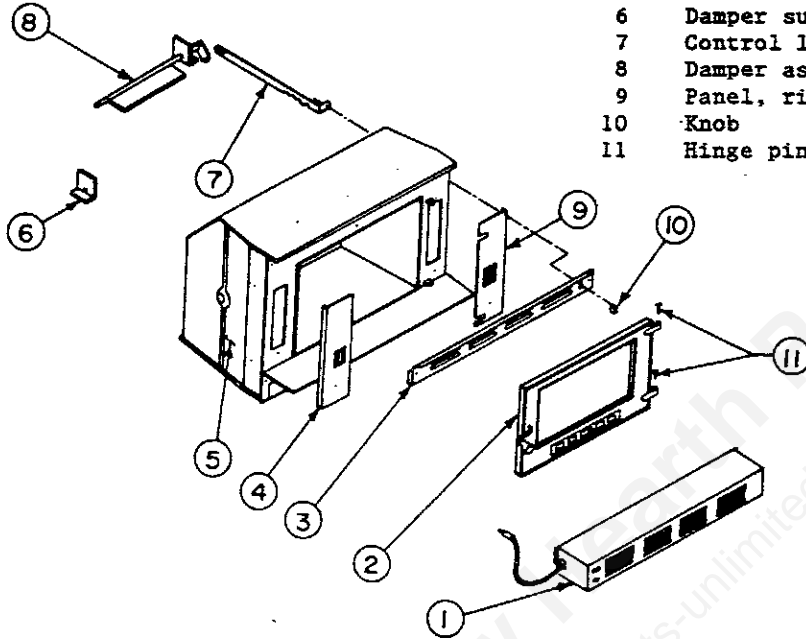
<u>KEY</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>
1	Weldment insert	010439R
2	Left feed door	010418R
3	Rope, 3/8-7/8"	009535-11R
4	Rope, 1/4"	009535-06R
5	Steel bolt 1/2-13 x 3 hex	010419R
6	Spinner	010465R
7	Steel rivet	P626R
8	Nut 1/2-13 hex	010427R
9	Right feed door	010435R
10	Feed door handle	010199R
11	Screw 10-24 x 3/8	P229R
12	Screw 3/8 x 5/8	009038R
13	Latch plate	010436R
14	Shim .767 I.D. x .032	010800R
15	Nut 5/16-18	*
16	Latch linkage assy.	010437R
17	Latch bracket	010438R
18	Screw 10 x 5/8 hex	010444R
19	Front left panel	010413R
20	Front bottom panel	010416R
21	Front top panel	010415R
22	Front right panel	010414R
23	Screw 1/4-20 x 1/2 hex	P370R
24	Split lock washer 1/4	P831R
25	Right door radiation shield	011117R
26	Left door radiation shield	011124R

*Purchase locally



PARTS DESCRIPTION FOR AIB2820A

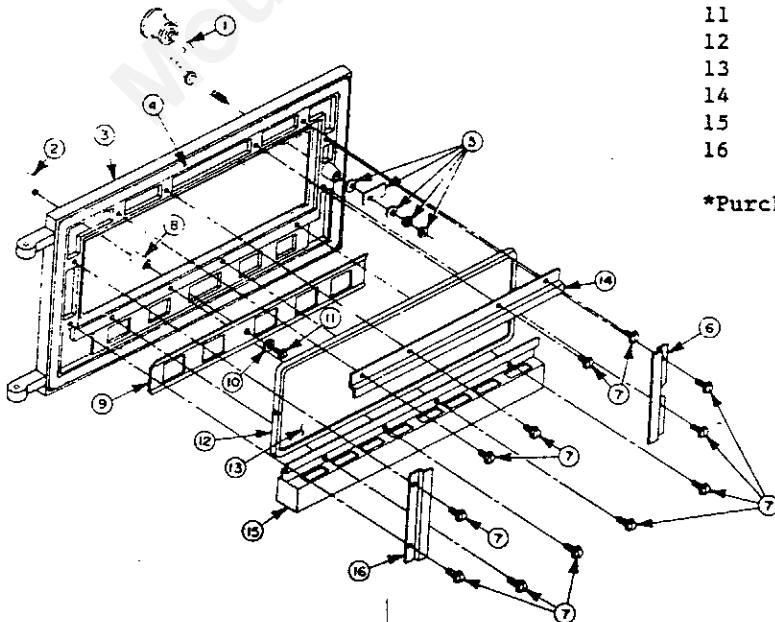
<u>KEY NO.</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>
1	Blower	See IB28B
2	Feed door assy.	See Figure 2
3	Panel, top	018325R
4	Panel, left	018364R
5	Firebox	018430R
6	Damper support	018212R
7	Control lever	018211R
8	Damper assy.	018428R
9	Panel, right	016452R
10	Knob	015566R
11	Hinge pin	011890R



<u>KEY NO.</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>
1	Handle assy.	018318R
2	Handle, 3/4" dia. ball	019848R
3	Feed door & rope	020049R
4	Rope	022433R
5	Latch & fasteners	018902R
6	Left retainer	018176R
7	Screw	*
8	Spacer	015255R
9	Air slide	019897R
10	Washer	*
11	Screw	*
12	Gasket	018311R
13	Door panel inset	020052R
14	Top retainer	018175R
15	Air slide support	023720R
16	Right retainer	018177R

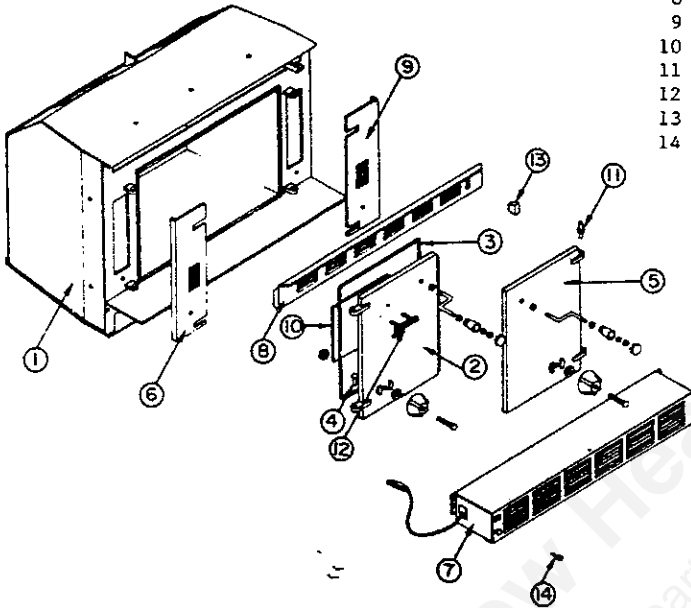
*Purchase locally

Top insulation f/TK2844 020395R
 Lf. & rt. insulation f/TK2844 016039R



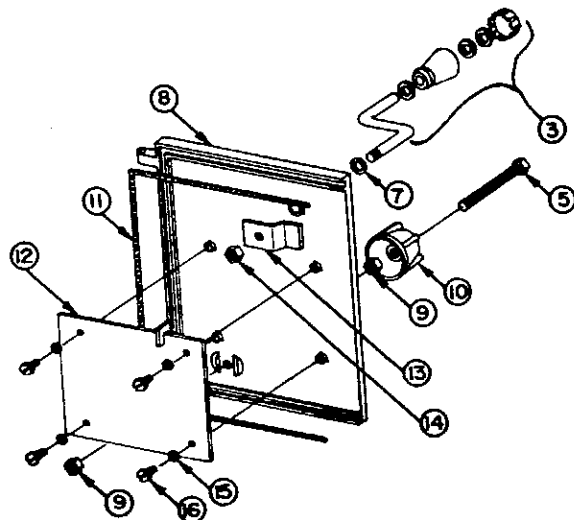
PARTS DESCRIPTION FOR AIB3624

<u>KEY</u>	<u>NO. DESCRIPTION</u>	<u>PART NO.</u>
	1 Weldment insert, ptd.	015807R
	2 Left feed door	014259R
	3 Rope, right	009535-11R
	4 Rivet	P626R
	5 Right feed door	See Figure 2
	6 Panel, left side	015804R
	7 Blower	See IB36B
	8 Panel, top	015806R
	9 Panel, right side	015805R
	10 Radiation shield	016147R
	11 Hinge pin	011890R
	12 Ashley logo	015307R
	13 Knob	015566R
	14 Screw	*

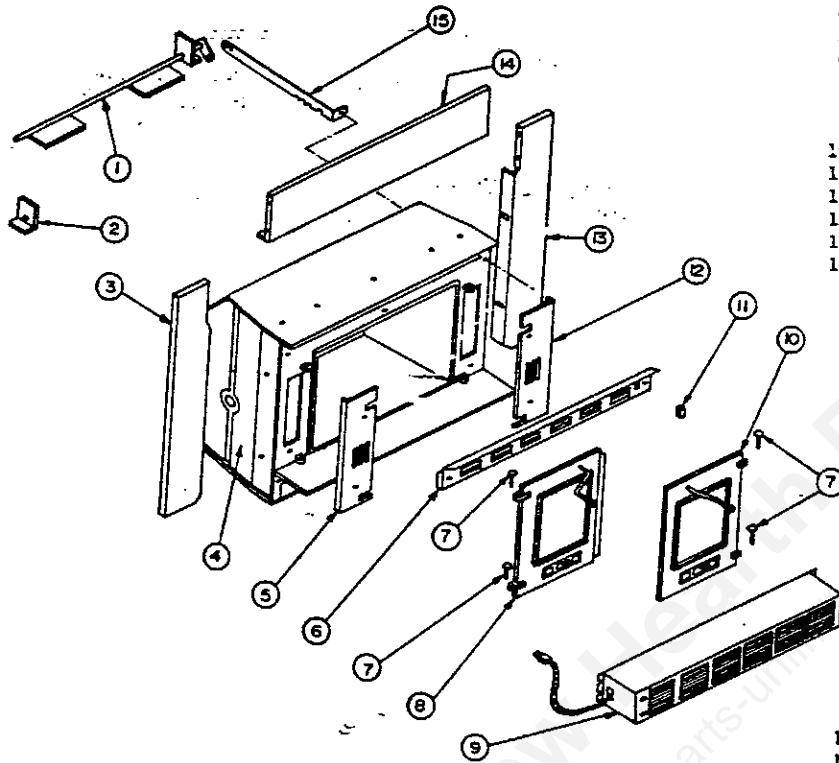


<u>KEY</u>	<u>NO. DESCRIPTION</u>	<u>PART NO.</u>
	3 Complete FD handle assy. FD handle bushing not shown	015809R
	5 Bolt	010419R
	7 Washer	015812R
	8 Right feed door	015920R
	9 Nut 1/2-13	010427R
	10 Spinner	013952R
	11 Rope, left	009535-05R
	12 Radiation shield	015818R
	13 Latch plate	013243R
	14 Locknut 3/8-16 NC	*
	15 Washer 1/4	*
	16 Screw 1/4-20 x 1/2	*

*Purchase locally

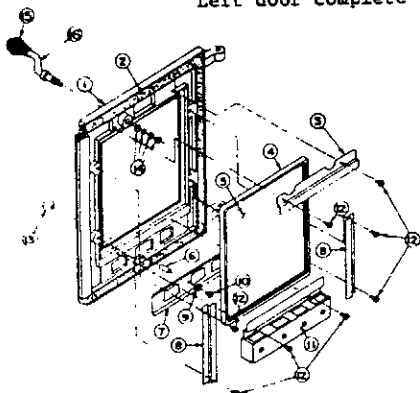


PART DESCRIPTION FOR AIB3624A1 & AIB3624B

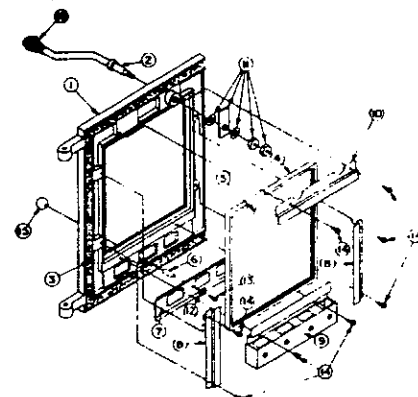


KEY NO.	DESCRIPTION	PART NO.
1	Damper assy.	018210R
2	Damper support	018212R
3	Left side surround	020178R
4	Firebox & cab. assy.	018209R
5	Panel, left side	015804R
6	Panel, bottom front	018324R
7	Steel rivet	P626R
8	Left feed door assy.	See Figure 8
9	Blower	See IB36B
10	Right feed door assy.	See Figure 7
11	Knob	015566R
12	Panel, right side	015805R
13	Right side surround	020182R
14	Top, surround	020174R
15	Control lever	018211R
	Brass screws for trim kits 10 x 1/2 panhead-brass	013912R
	Hinge packet-AS36	016534R

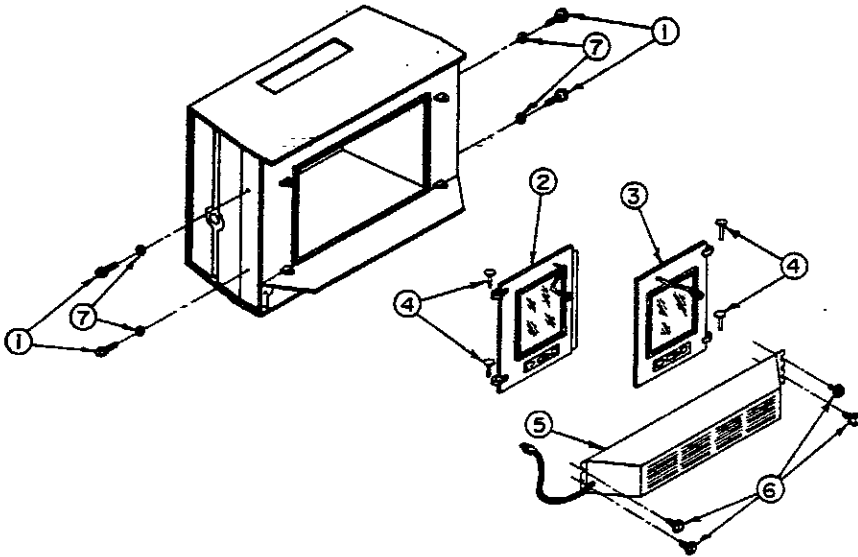
KEY NO.	DESCRIPTION	PART NO.
1	Left feed door & rope assy.	022302R
2	Rope	009535-11R
3	Glass retainer	018056R
4	Glass gasket	018062R
5	Door panel inset	022301R
6	Spacer no. 10 x 7/16	015255R
7	Air slide	018085R
8	Glass retainer	018053R
9	Lock washer no. 10	*
10	Mach. screw no. 10-24 x 3/4	*
11	Air slide support	023594R
12	Screw 1/4 x 1/2 type 23	*
13	Ball handle 3/4" dia.	019848R
14	Handle fasteners	022303R
15	Spring handle	022186R
16	Handle shaft & bushings	022253R
	Left door complete	024429R



KEY NO.	DESCRIPTION	PART NO.
1	Rt. feed door & rope assy.	018288R
2	Handle shaft & bushing	022253R
3	Rope	009535-05R
4	Glass gasket	018062R
5	Door panel inset	022301R
6	Spacer no. 10 x 7/16	015255R
7	Air slide	018085R
8	Glass retainer	018053R
9	Air slide support	023594R
10	Glass retainer	018057R
11	Latch & latch fasteners	018902R
12	Lock washer no. 10	*
13	Mach. screw no. 10-24 x 3/4	*
14	Screw 1/4 x 1/2 type 23	*
15	Ball handle 3/4" dia.	019848R
16	Spring handle	022186R
	Right door complete	024430R



PARTS DESCRIPTION FOR ABF11 & ABF11



KEY NO.	DESCRIPTION	PART NO.
1	Screw 1/4 x 1/2 long mach.	*
2	Lf door & handle assy.	025941R
3	Rt door & handle assy.	026002R
4	Rivet Steel 1/4 x 1-1/4	P626R
5	Blower assy.	025908R
6	Screw no. 10-24 x 3/8 mach.	*
7	Washer 1/4 flat	*

*Purchase locally

KEY NO.	DESCRIPTION	PART NO.
1	*Rt fd door & rope assy.	025944R
2	Shaft hdle & bushing pt.	026004R
3	Rope fiberglass	009535-05R
4	Gasket glass	018062R
5	*Glass ceramic	018108R
6	Spacer no. 10 x 7/16	P5138R
7	Slide air ptd.	026005R
8	Retainer glass	018053R
9	Support air slide	026007R
10	Retainer glass	018057R
11	Latch & latch fasteners	026029R
12	Lockwasher no. 10	**
13	Screw #10-24 x 3/4 mach.	**
14	Screw 1/4 x 1/2 type 23	**
15	Handle 3/4 dia. ball	019848R
16	Handle spring	022186R

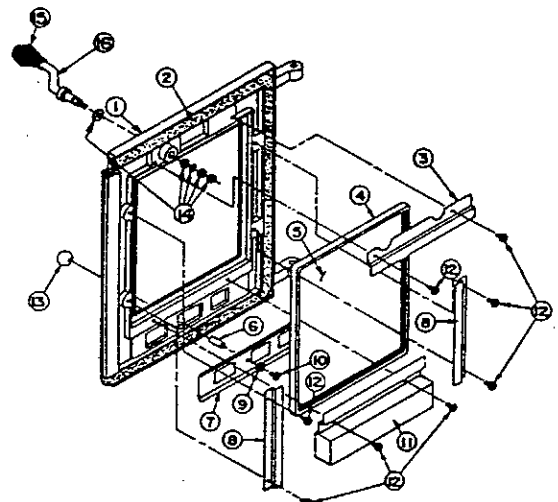
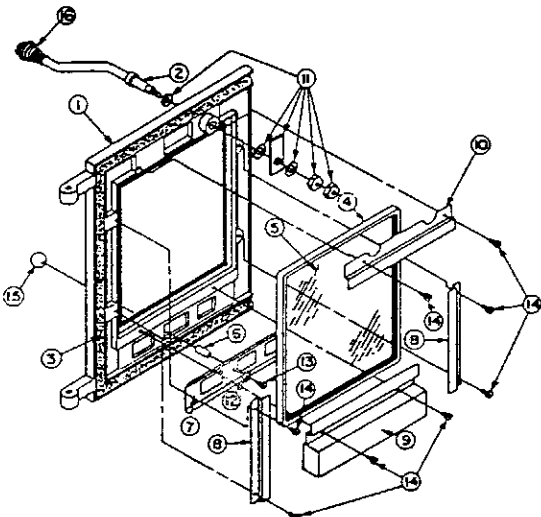
*Rt fd dr & rope assy f/ABF11 026253R
 *Glass Ashley f/ABF11 029216R

**Purchase locally

KEY NO.	DESCRIPTION	PART NO.
1	*Lf fd door & rope assy.	025939R
2	Rope fiberglass	009535-11R
3	Retainer glass	018056R
4	Gasket glass	018062R
5	Glass ceramic	018108R
6	Spacer no. 10 x 7/16	P5138R
7	Slide air ptd.	026005R
8	Retainer glass	018053R
9	Lockwasher no. 10	*
10	Screw #10-24 x 3/4 mach.	*
11	Support air slide	026007R
12	Screw 1/4 x 1/2 type 23	*
13	Handle 3/4 dia. ball	019848R
14	Handle fasteners	022303R
15	Handle spring	022186R
16	Shaft handle & bushing pt.	026004R

*Lf fd dr & rope assy f/ ABF11 026252R

**Purchase locally



PARTS DESCRIPTION FOR AH11 & AH11B

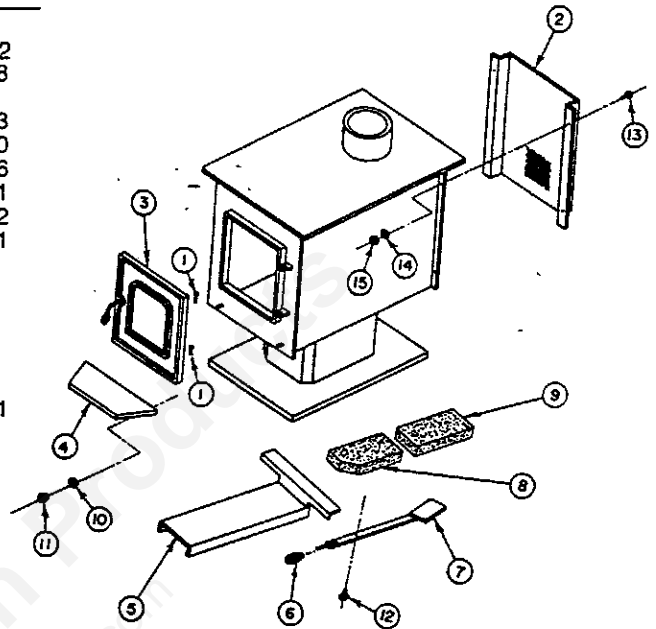
KEY NO.	PART NAME	QTY. Per Unit	AH11 PART NO.	AH11B PART NO.
1	Top Surround	1	027841	027843
**2	Bracket Surround Top Ptd.	2	027849	027849
3	Frame Left Side Panel	1	027358	027358
4	Cover Plate Painted	1	025995	027625
5	Panel Left Side Assy.	1	027615	027623
6	Pin Hinge Brass	2	026345	026345
7	Slide Left Draft Assy. Ptd.	1	028635	028636
**8	Screw 10-24 x 3/8 Mach.	2	*	*
**9	Washer No. 10 Lock Split	2	*	*
**10	Handle 3/4 Dia. Ball	2	019848	019848
11	Retainer Ash Ptd.	1	028637	028638
12	Door (Feed) & Handle Assy. (See Fig. 7 for Components)	1	028627	028628
13	Door (Ash) & Handle Assy. (See Fig. 8 for Components)	1	028401	028403
14	Hinge Pin	4	027830	027830
15	Blower Left Assy.	1	030425	030425
16	Box Left Inlet Air Ptd.	1	029993	029997
17	Grate	2	009133	009133
18	Pan Ash Assy.	1	011777	011777
19	Connector Conduit	2	008611	008611
20	Harness Assy.	1	030709	030709
21	Knob	1	011656	011656
22	Control Fan Thermostat	1	027124	027124
23	Blower Right Assy.	1	030426	030426
24	Slide Right Draft Assy. Ptd.	1	028640	028641
25	Cordset/Cover Plate Assy.	1	025994	027828
26	Panel Right Side Assy.	1	030421	030423
27	Frame Right Side Panel	1	027359	027359
28	Switch Rocker	1	015426	015426
29	Speed Control Assy.	1	030417	030417
**30	Screw No. 8 x 1/2 Brs. Fl Hd	4	*	*
31	Hardware Bagged Assy.	1	027848	027848
32	Fasteners Side Panel Kit	1	029236	029236
33	Fasteners Draft Slide Kit	1	029237	029237
34	Trim Inlet Air Kit	2	030075	030075
35	Box Right Inlet Air Ptd.	1	029996	030000
36	Insulation 1-1/2 x 1-1/2 x 72	1	027588	027588

* Purchase Locally

NOTE: Key numbers denoted by ** are components of Hardware Bagged Assembly 027848.

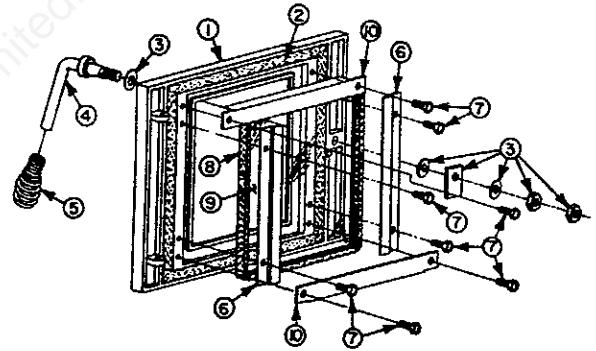
<u>KEY NO.</u>	<u>DESCRIPTION</u>	<u>PART NO.</u>	<u>PART NO.</u>
15	Blower left assy.	027851R	027851R
23	Blower right assy.	027852R	027852R
26	Panel right side assy.	027618R	027626R
28	Switch rocker	015426R	015426R
29	Switch rocker	024574R	024574R

KEY NO.	PART NAME	QTY. Per Unit	APS1 PART NO.	APS1C PART NO.
1	Rivet Steel 1/4 x 1-1/4	2	P626	P626
2	Shield Back Radiation Assy.	1	026861	026862
3	Door (Feed) & Handle Assy. (See Fig. 7 for Components)	1	026009	026498
4	Lip Ash Enameled	1	025553	025323
5	Tube, Air Inlet Assy. Ptd.	1	025554	026500
6	Handle, Spring (For 1/4 D)	1	025516	025516
7	Slide Air Ptd.	1	026010	026501
8	Brick Ceramic (Notched)	2	025202	025202
9	Brick Ceramic	2	004911	004911
10	Washer, 1/4 Lock	2	*	*
11	Nut 1/4 - 20	2	*	*
12	Screw, 1/4-20 x 1/2 Lg Mach	1	*	*
13	Screw 10-24 x 1/2 Lg Mach	4	*	*
14	Washer, No. 10 Lock	4	*	*
15	Nut, No. 10-24	4	*	*
	Bricks (Complete Set) * Purchase Locally		026011	026011



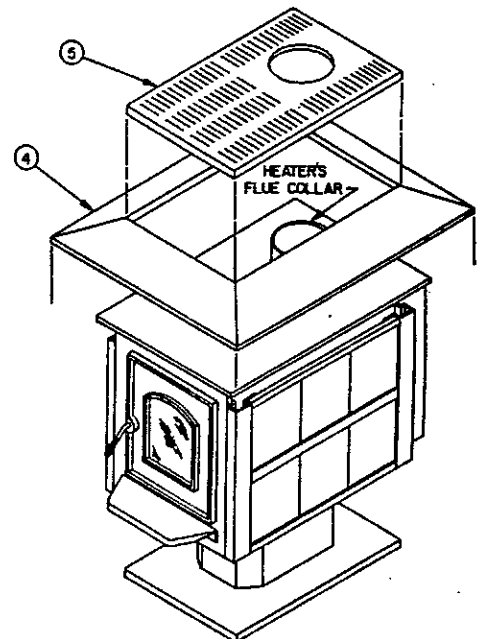
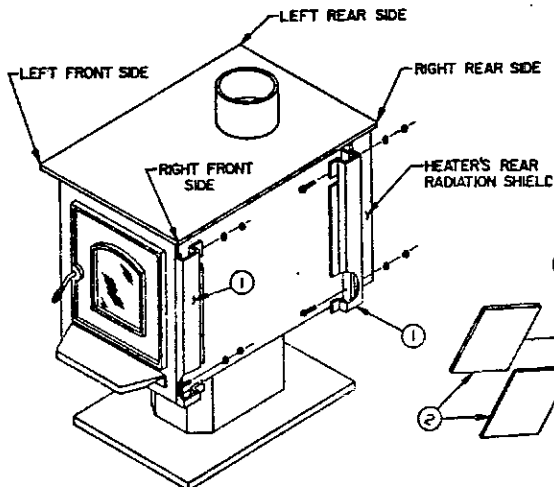
KEY NO.	DESCRIPTION	PART NO.	PART NO.
1	Brs FD w/rope. ptd.	026414R	026411R
2	Rope	009535-01R	009535-01R
3	Latch & latch fasteners	026029R	026029R
4	Handle shaft & bushing, ptd.	026504R	026503R
5	Spring handle	025322R	025322R
6	Glass retainer	018053R	018053R
7	Lg mach screw 1/4-20 x 1/2	*	*
8	Glass gasket	018062R	018062R
9	Ceramic glass	018108R	018108R
10	Glass retainer (top & bottom)	026187R	026187R

*Purchase locally



PARTS DESCRIPTION FOR A1 AND A1C

KEY NO.	DESCRIPTION	A1 PART NO.	A1C PART NO.
1	Rail end retaining enameled	030335R	030337R
2	Panel tile (individual)	026566R	026567R
	Panel tile (set of 12)	026568R	026569R
3	Frame tile assy painted	030336R	030338R
4	Frame top assy. enameled	025618R	025594R
5	Top louvered assy. painted	025615R	025591R



PARTS DESCRIPTION FOR ARH22B

KEY NO.	DESCRIPTION	PART NO.
1	Firebox ptd.	014010R
2	Left feed door, ptd.	011964R
3	Door pin	P626R
4	Brick (23 required)	004911R
6	Bolt 1/2-13 x 3	010419R
7	Spinner, ptd.	013952R
8	Nut 1/2-13 hex	010427R
9	Washer 5/16 flat	002839R
10	Lock nut f/16-18 NC	012199R
11	Latch	013243R
12	Handle	017063R
13	Radiation shield, rt. door	015590R
14	Washer lock split 1/4 pl	P831R
15	Screw 1/4-20 x 1/2 Mach. hex	P370R
16	Rope	009535-13R
17	*Radiation shield left door	011622R
18	Ashley logo	015307R
19	Right feed door, ptd.	011965R
20	Washer 1/4 std. flat	P833R
21	Washer, lock split 1/4 pl	P831R
22	Nut, 1/4-20 hex	P599R
23	Rope	009535-12R

*Not shown
**Purchase locally

