

0001975 Defiant Flexburn

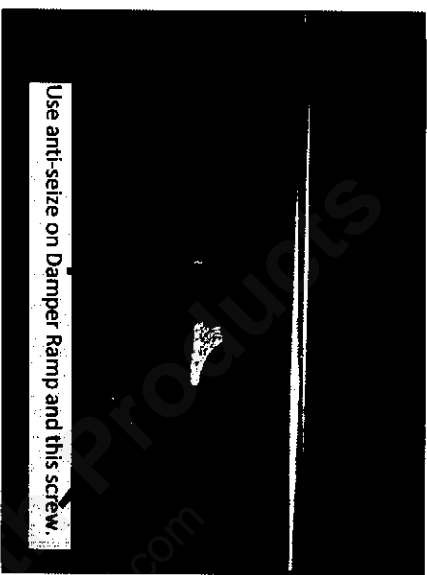
11/18/2014
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Process Step/Parts (▶ = Quality Inspection Step)

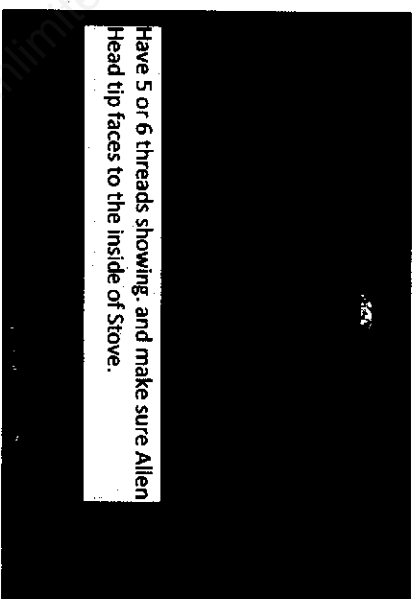
Part No. Qty Unit Tools/Fixtures/Gages/PPE

Assemble Damper Assembly			
DAMPER DEFIANT NC	30002816	1 EA	• Makita /w PH tip
RAMP DAMPER-DEF 97	1300643	1 EA	• 5/32 Allen Wrench
SS SOC 1/4-20X1 1/4 CUP PT-S/S- (Add Anti-Seize)	1200414	1 EA	
FL HD PH 1/4-20X1-BLK	1200809	1 EA	
NUT HEX 1/4-20-PLN	1203210	2 EA	

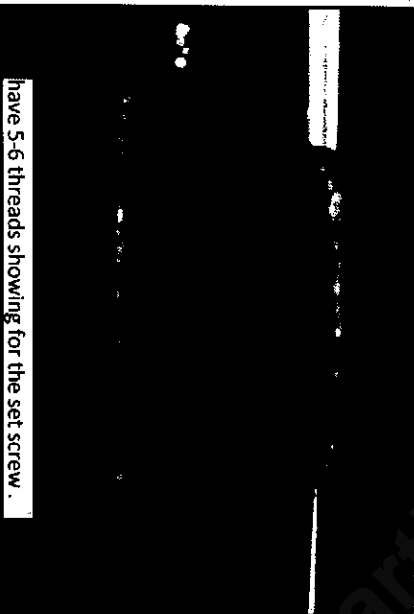
▶ **Note: Apply Anti-seize Lubricant to Damper Ramp & adjuster screw.**
 ▶ **Verify Anti-Seize is being put on the screws for the Damper Ramp and adjustment screw.**



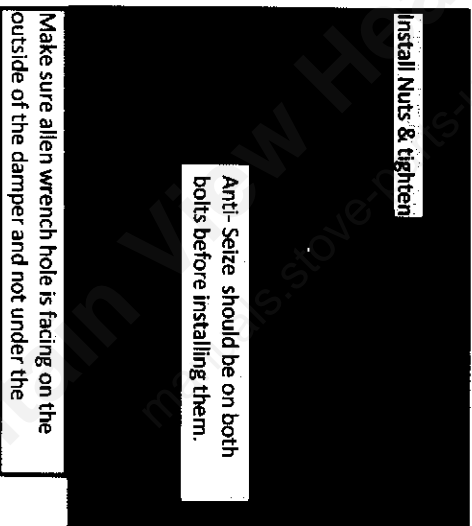
Use anti-seize on Damper Ramp and this screw.



Have 5 or 6 threads showing, and make sure Allen Head tip faces to the inside of Stove.



have 5-6 threads showing for the set screw.



Install Nuts & tighten
 Anti-Seize should be on both bolts before installing them.
 Make sure allen wrench hole is facing on the outside of the damper and not under the