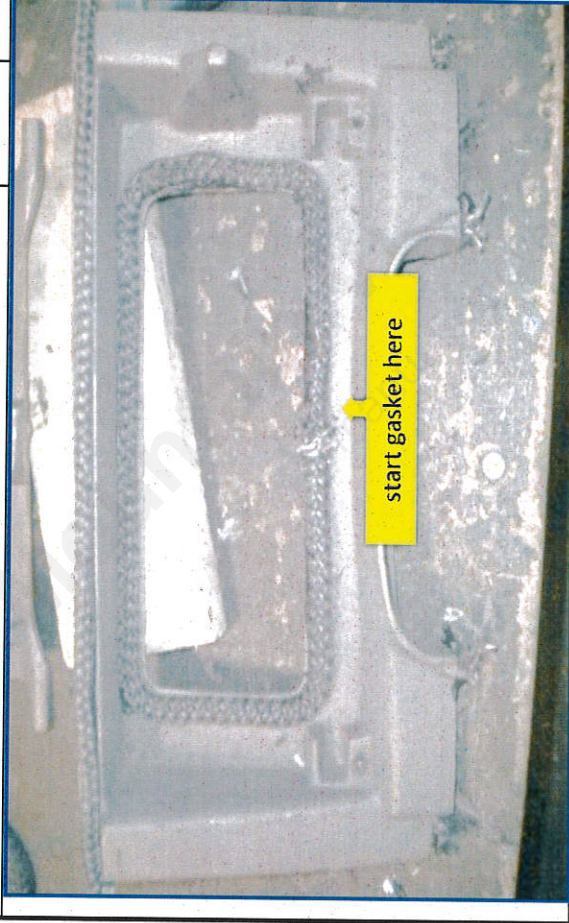


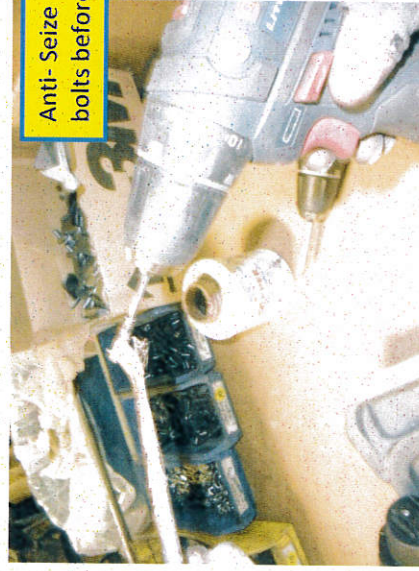
Gasket Damper				
GSKT FIBERGLASS 5/16-MED D 6ND	1203588	2.25	FT	• Caulking Gun
GSKT FIBERGLASS 1/4 3ND BLK	1203560	2	FT	
CEMENT RUTLAND-CODE 78E	30000524	0.21		

▶ **Verify Damper opening gasket has a 3/16" consistant bead of Cement all the way around and doesn't fall off when touched.**



Assemble Damper				
DAMPER INT II	1306701	1	EA	• Makita w/ PH bit • Makita W/ Hex head • Air Gun w/ 7/16" socket
CLIP DAMPER-INT II	1306725	1	EA	
SS SOC 1/4-20X1 OVL PT-BLK	1200436	1	EA	
CS SOC BUT HD 1/4-20X5/8-BLK	1201529	1	EA	
WASH NRW FL-1/4 275id 5od 063	1202475	1	EA	
NUT HEX 1/4-20-PLN	1203210	1	EA	

▶ **Verify Ainti-Seize is being put on the screws for the Damper Ramp and adjustment screw.**



Anti- Seize should be on both bolts before installing them.



Add Anti- Seize to Damper Ramp also.

Install Damper into Housing

DAMPER HOUSING INT II	1306702	1	EA
TAB DAMPER-ENC/INT II	1601488	2	EA
CS HEX HD 1/4-20X1/2 GR 5-BLK	1201338	2	EA
► Verify Damper was built correctly.			

• Makita W/ Hex head



Cement Back & Gasket

BACK INT II 97	1308662	1	EA
GSKT FIBERGLASS 1/4 3ND BLK	1203560		

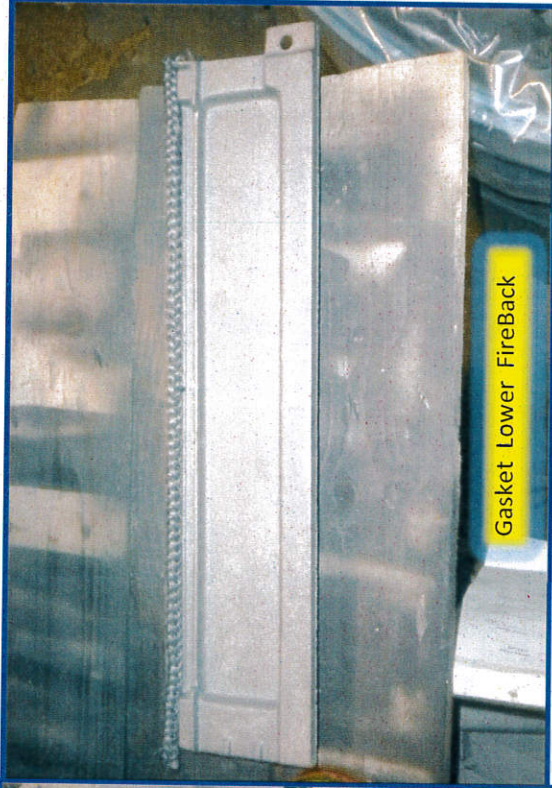
- Scissors
- Caulking Gun
- Rags



Place Refractory Pkg. into Back, Attach Lower Fireback & Gasket area

- Scissors
- Caulking Gun

GSKT FIBERGLASS 1/4 3ND BLK	1203560		
FIREBACK LOWER-INT II	1306704	1	EA
RD HD PH 1/4-20X5/8-BLK	1200896	1	EA
WELD SCR 3/8-16X1-BLK	1201583	1	EA
NUT ACORN 3/8-16-NI	1203130	2	EA



Install Throat Hood & Damper Assy in Upper Fireback

THROAT HOOD,INT II '90	1306763	1	EA		
FIREBACK UPPER-INT II	1306703	1	EA		
CLAMP INT II	1306724	2	EA		
WELD SCR 3/8-16X1-BLK	1201583	2	EA		
NUT HEX 3/8-16 STD	1203161	1	EA		
NUT ACORN 3/8-16-NI	1203130	3	EA		
WASH NRW FL3/8-Z 406i 75o 062t	1202560	2	EA		
CS HEX HD 3/8-16X1 1/2-Z	1201456	2	EA		

- Makita w/ PH bit
- Scissors
- Caulking Gun

Note: Make sure Clamps are tight by holding nut still with wrench on back side while tightening from front with Air pistol.



Attach damper housing with damper in place

